

NEW LOCK AT THE SOO: PROJECT UPDATE

WEDA MIDWEST CHAPTER MEETING

Rachel Miller, PE

Supervisory Civil Engineer

Contracting Officer's Representative (COR)

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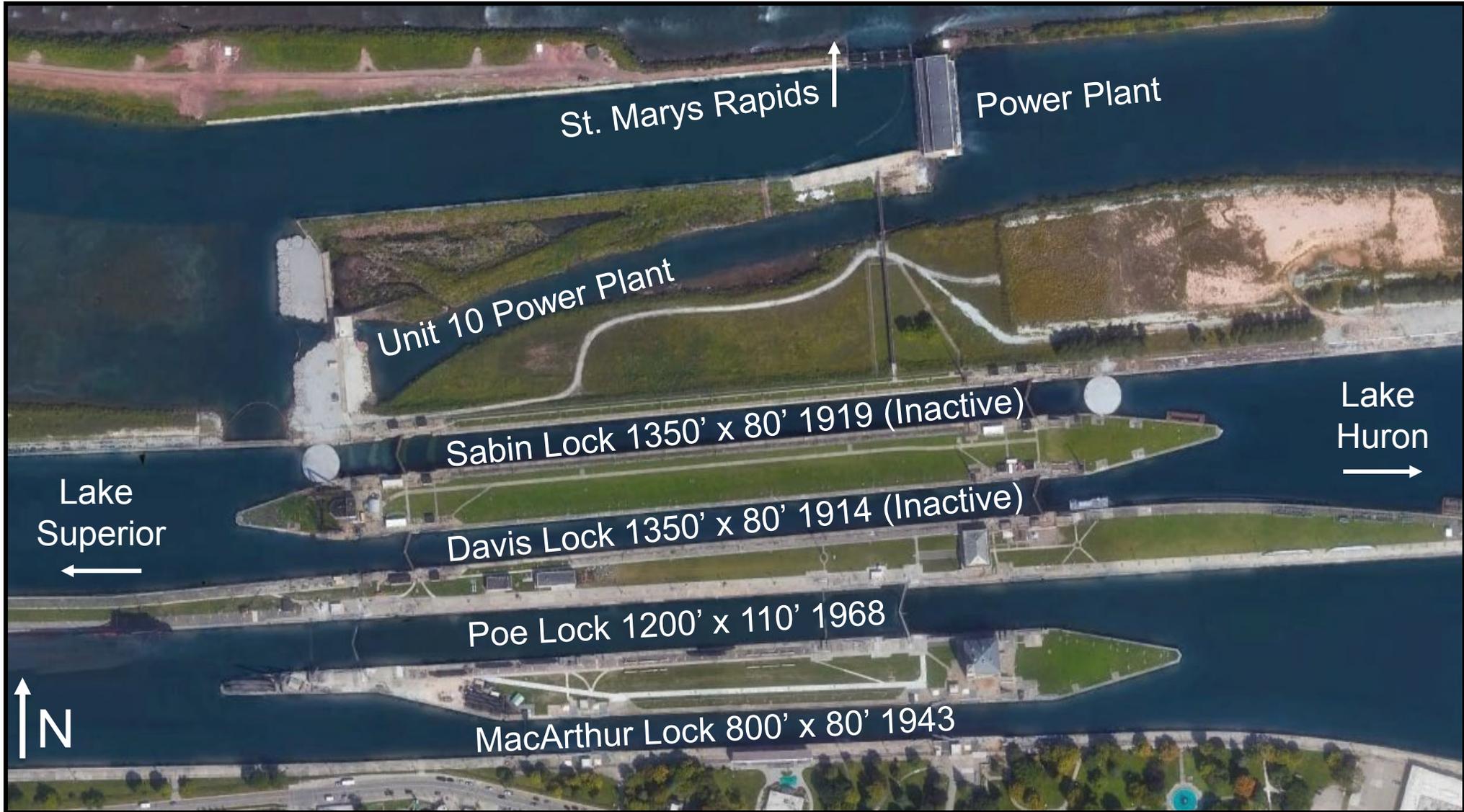


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SOO LOCKS FACILITY





IMPORTANCE OF THE SOO LOCKS



- Nearly ALL domestically produced high strength steel used to manufacture products like automobiles and appliances is made with iron ore that transits the Soo Locks.
- Of the iron ore that transits the Soo Locks 89% of it is restricted to the Poe lock due to vessel size.





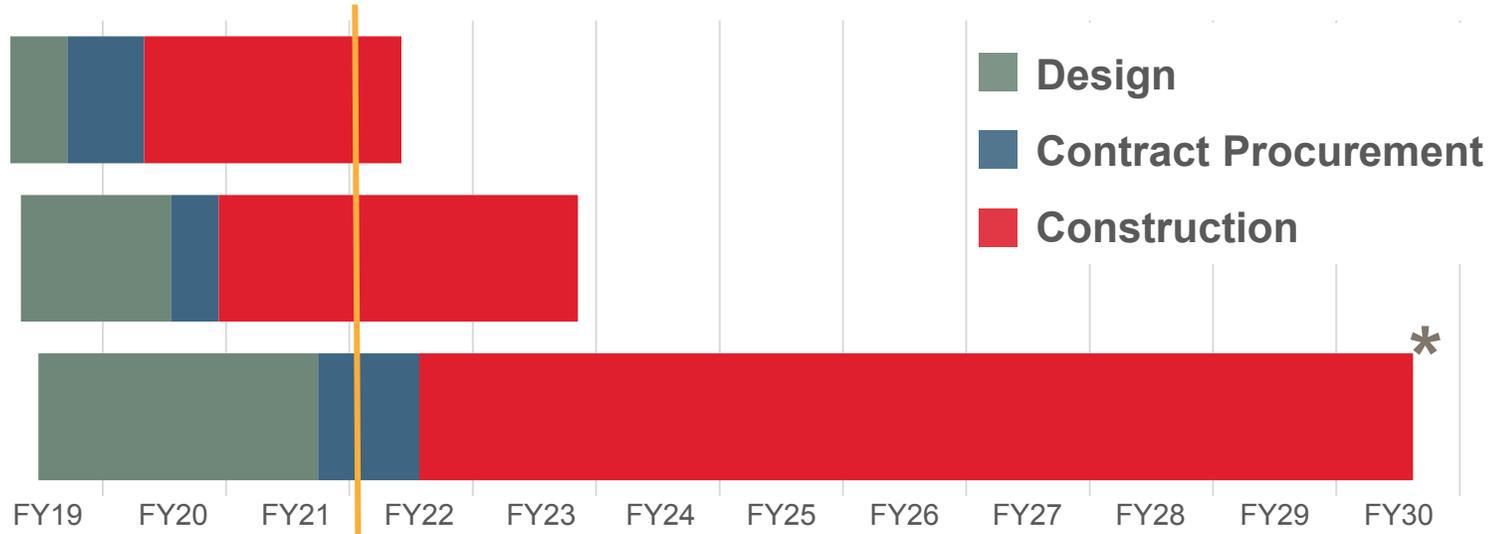
NEW LOCK AT THE SOO - STATUS



Phase 1: Upstream Channel Deepening (UCD)

Phase 2: Upstream Approach Walls (UAW)

Phase 3: New Lock Chamber (NLC)



WE ARE HERE

* Early completion could be realized with efficient funding, and favorable weather conditions

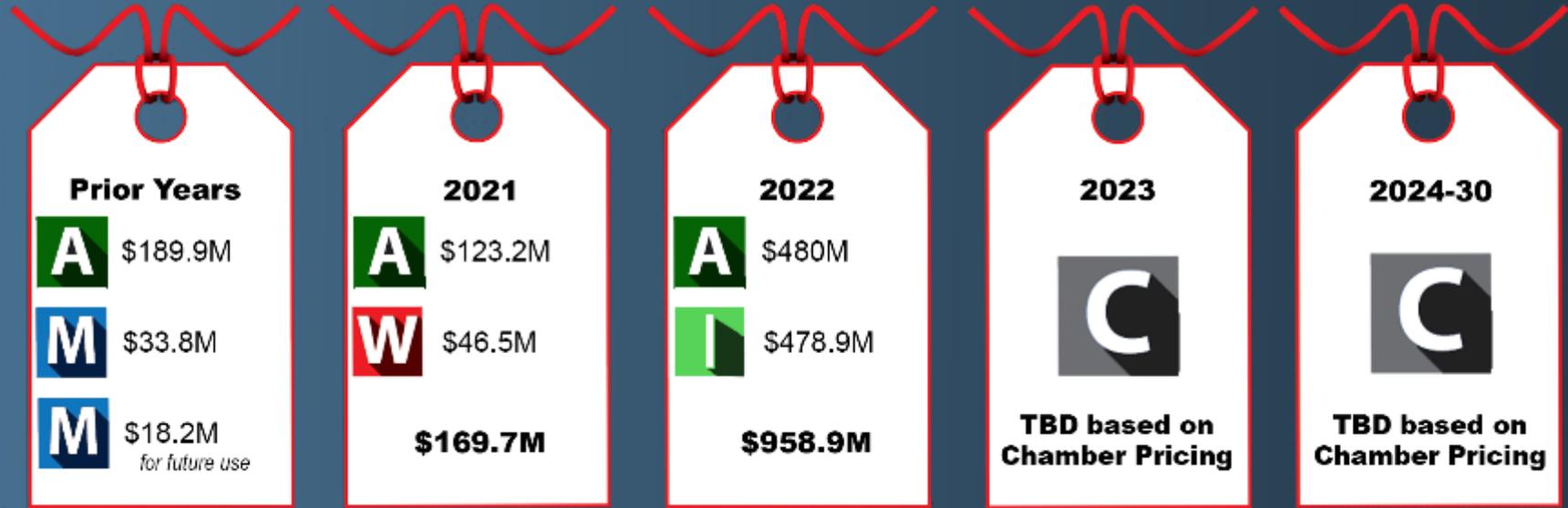




NEW LOCK AT THE SOO - CAPABILITIES & ALLOCATIONS



- A** Federal Appropriation
- W** USACE Work Plan
- I** Infrastructure Investment and Jobs Act
- M** State of Michigan
- C** Capability

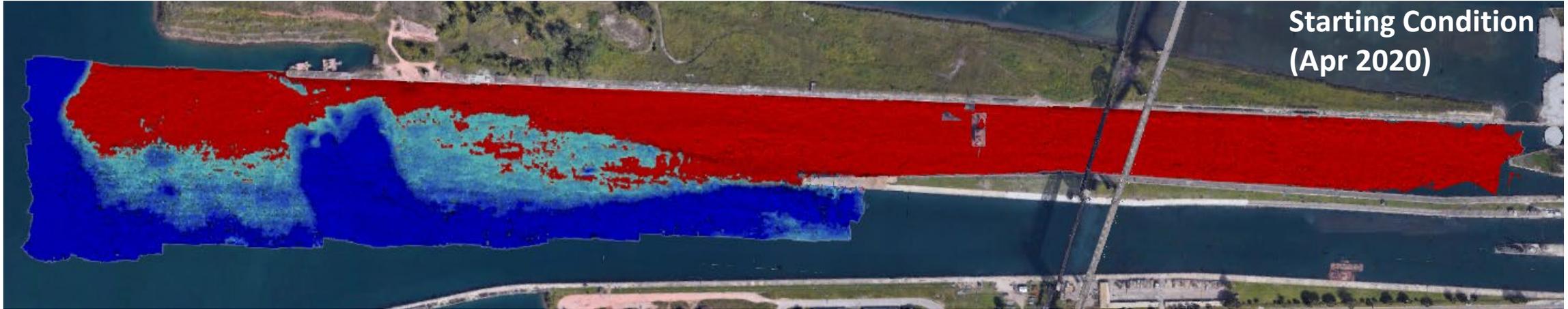


Total recieved to date: \$1.371B

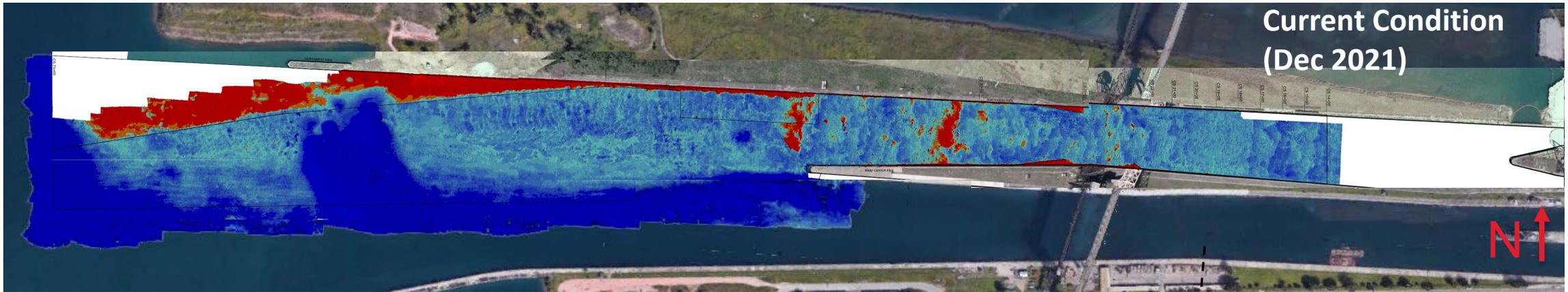
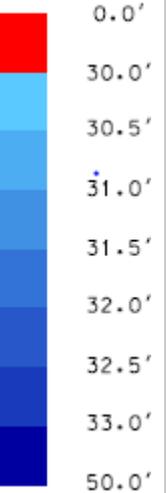
*\$478.9M Funded in Infrastructure Investment and Jobs Act (IIJA) & \$480M funded in FY22 President's Budget



PHASE 1: UPSTREAM CHANNEL DEEPENING



DEPTH BELOW
LOW WATER
DATUM



Scope: Remove 300,000 CY of bedrock and overburden to deepen the Approach Channel to depth of 30 feet

Construction Status:

- \$52.6M Contract awarded in January 2020 to Trade West Construction Co. of Nevada.
- Contractor has completed roughly 95% of the required contract work.

Estimated Completion: Summer 2022



PHASE 1: UPSTREAM CHANNEL DEEPENING OPERATIONS



Xcentric Ripper



PC1250 with 6.5 CY Bucket



PHASE 1: UPSTREAM CHANNEL DEEPENING OPERATIONS



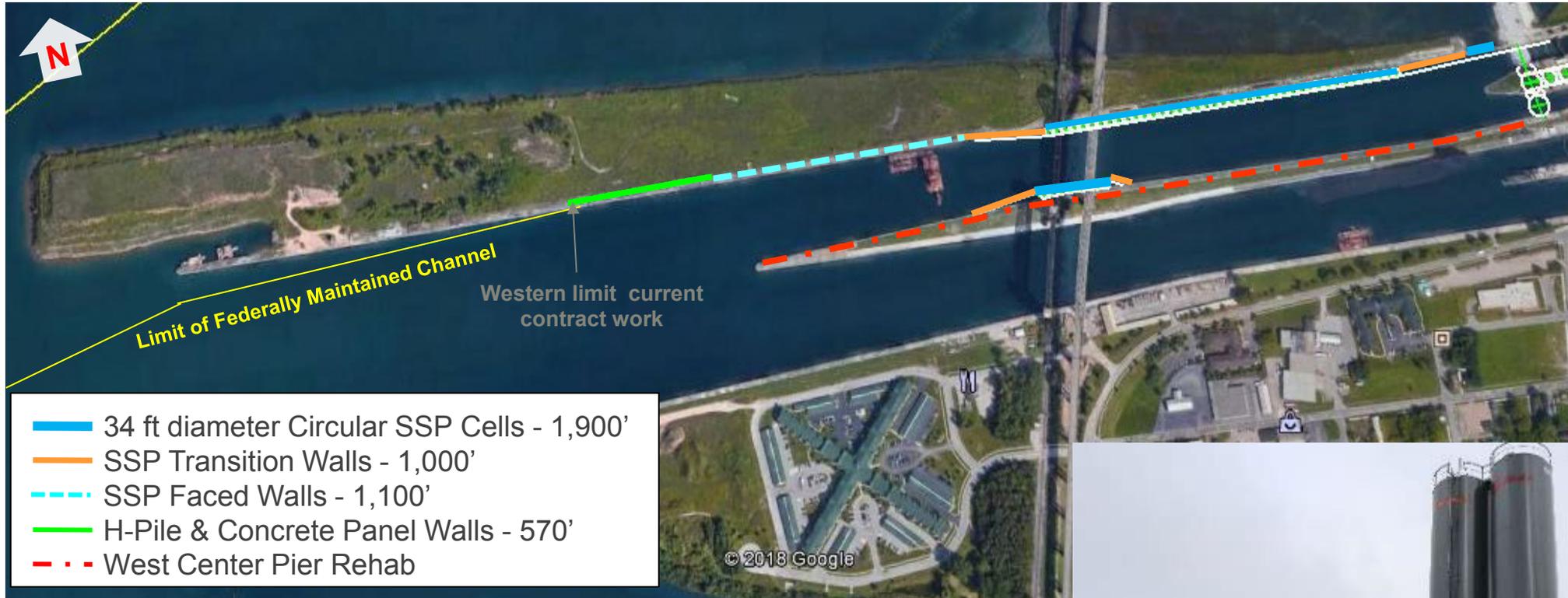
Bedrock from Upstream Approach Channel



Overburden from Upstream Approach Channel



PHASE 2: UPSTREAM APPROACH WALLS



Scope: Rehabilitate approach walls upstream of New Lock including reconstruction of walls, concrete caps, mooring bollards, electrical, and lighting.

Project Status:

- \$111.3M Contract awarded to Kokosing Alberici in September 2020
- Contractor arrived on site in April 2021
- Contractor has left the site for the winter and will return when the ice clears in the spring.

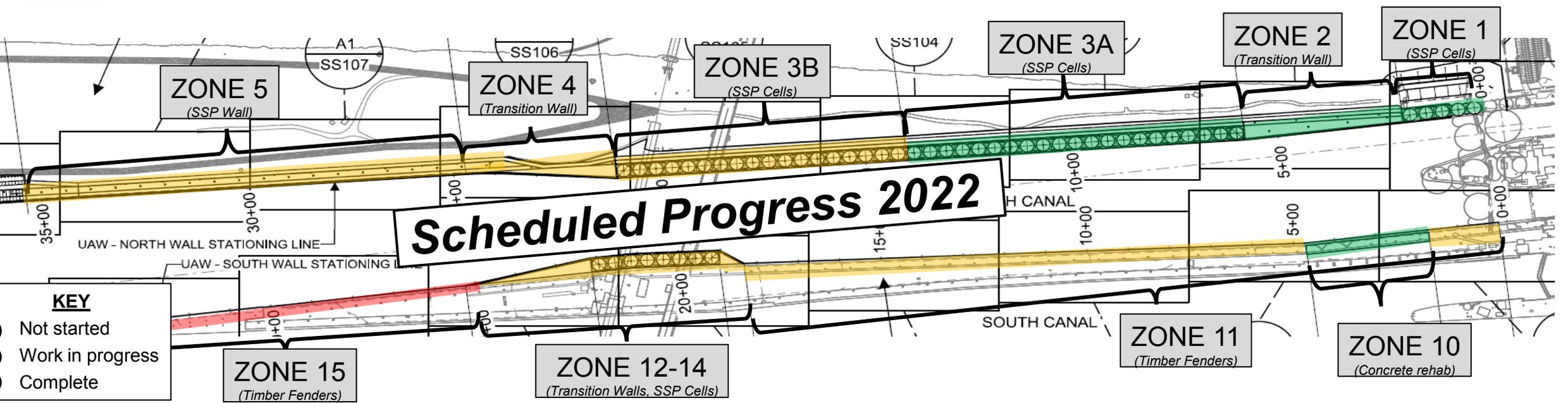
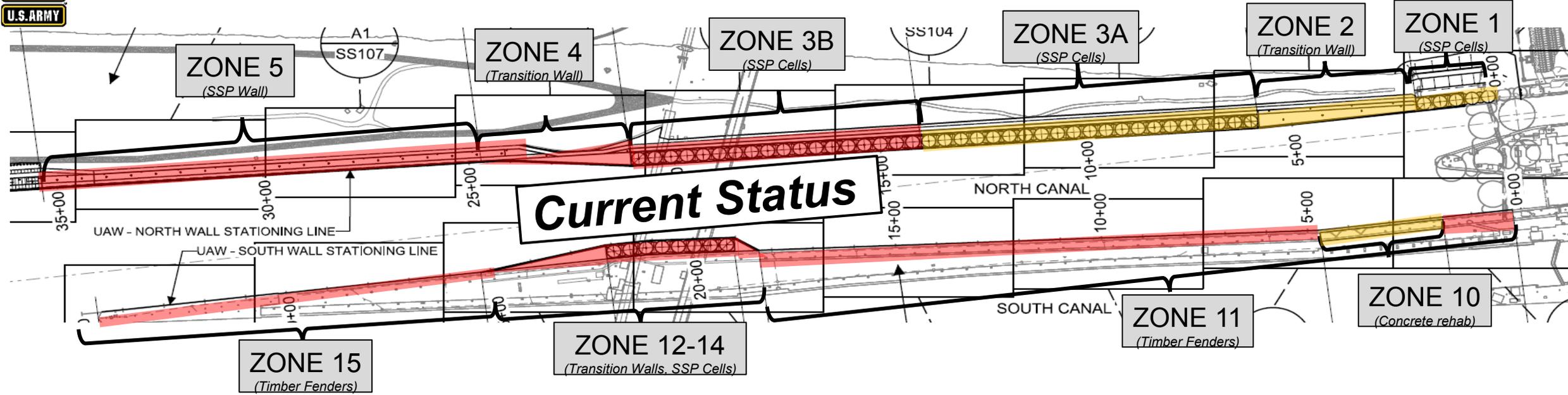
Estimated Contract Completion: Fall 2023





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UPSTREAM APPROACH WALLS - 2022 LOOKAHEAD



KEY

- Not started
- Work in progress
- Complete

PHASE 2: CELL CONSTRUCTION



Template to be used to construct circular steel sheet pile cells



1st sheet pile, sheet piles are 30' strips of steel placed within the coffer cell template



PHASE 2: CONCRETE PLACEMENT



First tremie concrete placement



First concrete placement in cell



PHASE 2: CONCRETE CAP PLACEMENT



Cell SL2 Concrete Cap



PHASE 2: NORTH STEEL SHEET PILE CELLS



UAW Cells N1 – N19



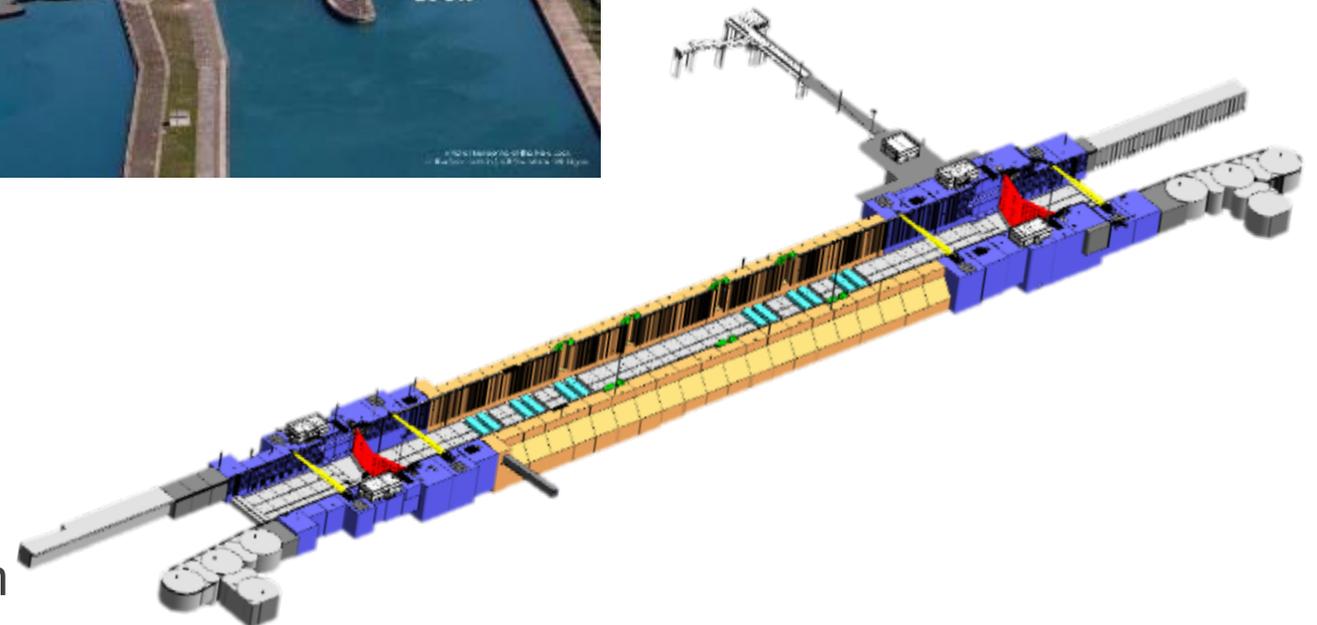
PHASE 3: NEW LOCK CHAMBER UPDATE



- Constructing new “Poe sized” Lock in footprint of existing Sabin Lock
- Proposals received Nov 2021, review of proposals in progress, contract award scheduled for late spring 2022
- Construction completion by Fall 2030
- Key Features:



- Wide Wall Monoliths
- Chamber Monoliths
- Miter Gates
- Ship Arrestors
- Filling & Emptying System
- Hands Free Mooring

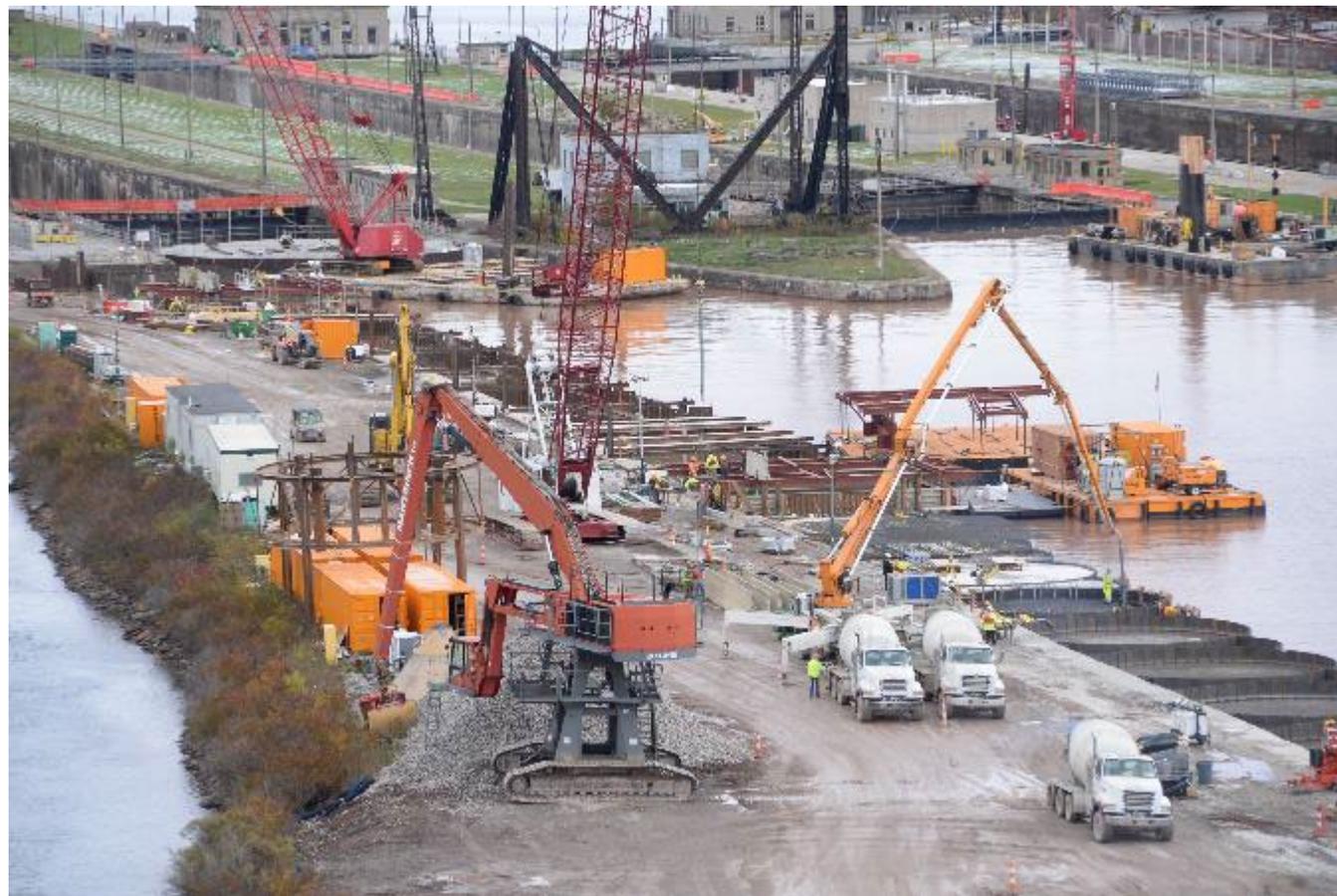




PROJECT'S ECONOMIC IMPACT



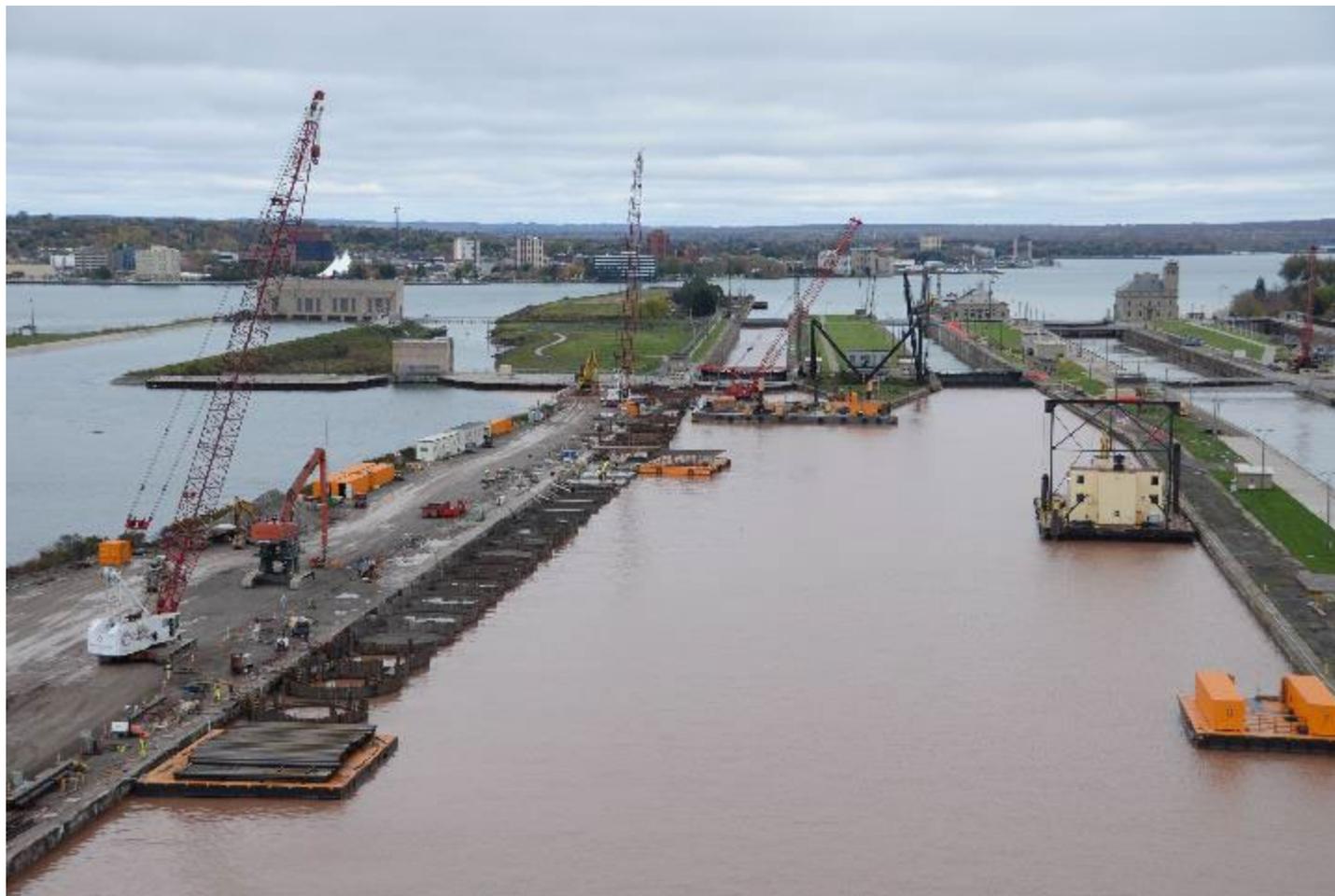
- **1,240** jobs created on an annual basis
 - 600 direct jobs
 - 210 indirect jobs
 - 430 induced jobs
- **1,400,000** tons of limestone or granite
- **112,000** tons of American-made cement
- **25,000** tons of American-made steel



Upstream Approach Wall Tremie Concrete Placement



QUESTIONS



Contact Info:

Email: LRE-New_SO0_Lock@usace.army.mil

Website: <https://www.lre.usace.army.mil/>