

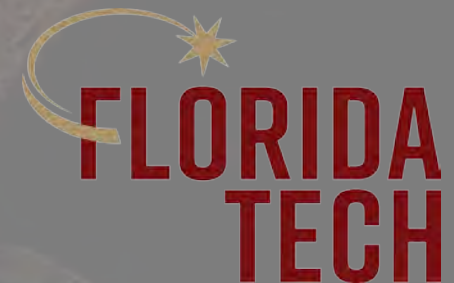


Determining the Effectiveness of Ferrate-Treated Slurry Precipitate as a Soil Conditioner

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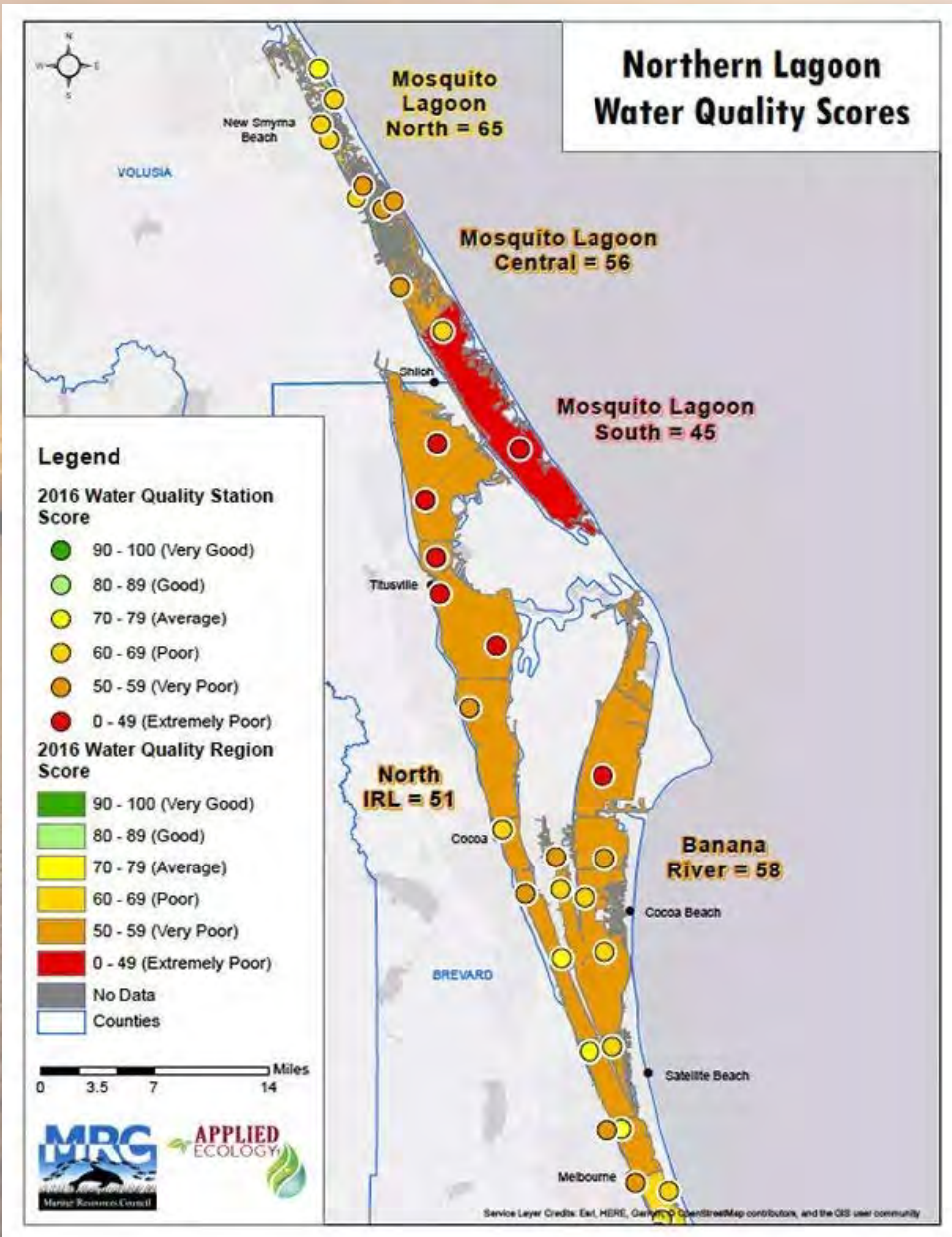
The Indian River Lagoon

- 156 mile long estuary spanning 7 counties
- Home to over 2000 species of both plants and animals
- Roughly \$30 Million in annual revenue generated from fisheries (SJRWMD, 2018)
- Annual economic value of ~\$7.6 Billion (SJRWMD, 2018)



(St. Johns River Water Management District , 2007)

A Mucked Up Situation



Miami Herald, 2016

- ~5 Million yd³ of muck cover the Northern and Central parts of the IRL (Trefry, 2016)
- Muck is between 10-20% organic material and 60-80% clays, silts and fine sands when dry (Trefry, 2016)



Scope of Work

Objective

Develop and test Ferrate- based coupled dredge- spoil residuals treatment system

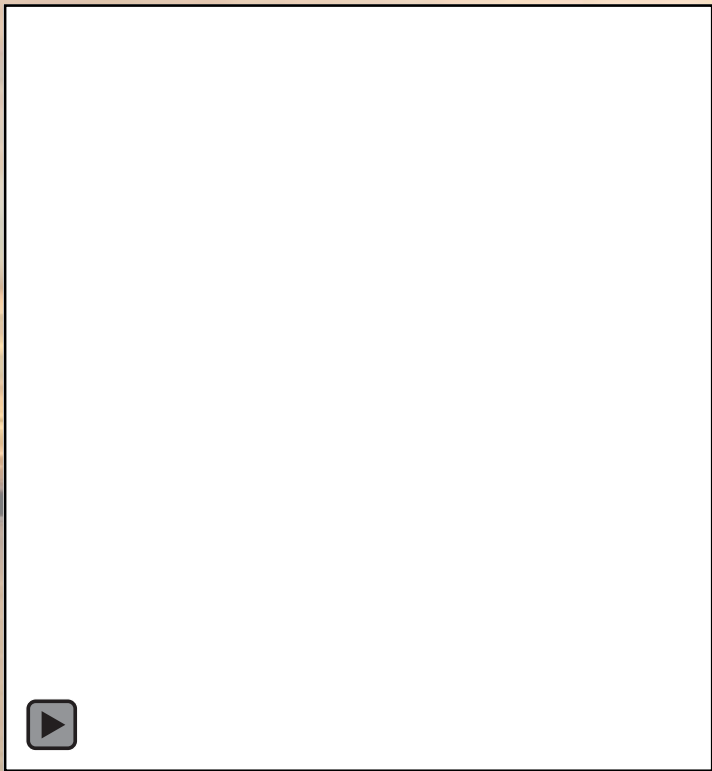
Project Metrics

Can a dredge which effectively precludes coarse sediments larger than 0.2mm be developed

Can ferrate treatment reduce phosphorous concentrations, as well as ammonia and suspended solids

Can an efficient disposal method for solids be established

Approach: Dredge Head Design



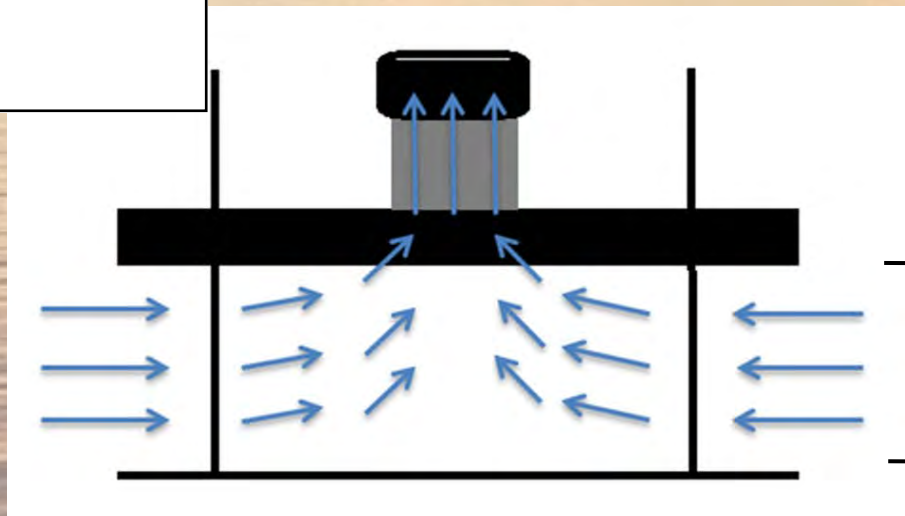
Underlying Principle:

$$Q = V_i A_i$$

Flow Rate 120 GPM

Intake Velocity

Intake Area
 $A_i = 2 \pi r h$



Setting Name	Opening Height (h)
Closed	5/8 th in
Halfway	2 ½ in
Open	5 in



Control Test using 3 in Diameter Hose

Lab Testing Dredge Head

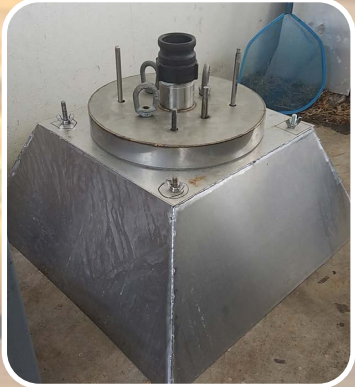


Weaver et al., 2018

No Shroud



Shroud



Passive Jets



Active Jets



Weaver et al., 2018

Shroud Extension



Settlement Issues

Settled
Slurry
Sample

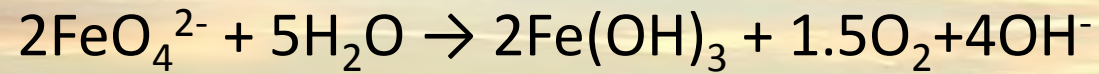
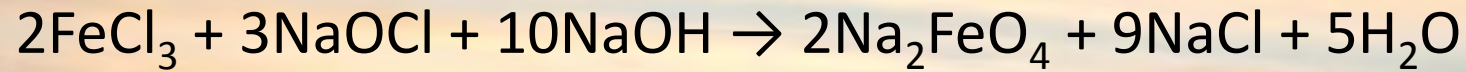


Poor
water
quality

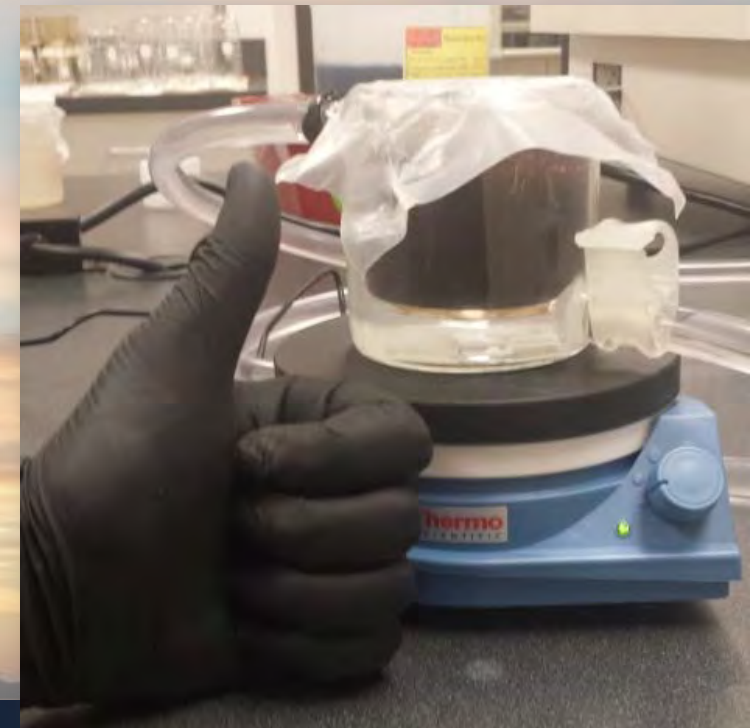
Settled
Material

Time (min)	Level of suspended particles (mL)	Net settling (mL)
0	2020	0
16	1940	80
30	1900	40
45	1820	80
60	1700	120
75	1625	75
90	1590	35
105	1555	35
120	1530	25
135	1500	30
168	1460	40

Ferrate Synthesis



(Waite, 2012)



Ferrate is added to water sample and mixed



Acid is added to sample and mixed to neutralize pH



The sample is given time to settle (minutes rather than hours)

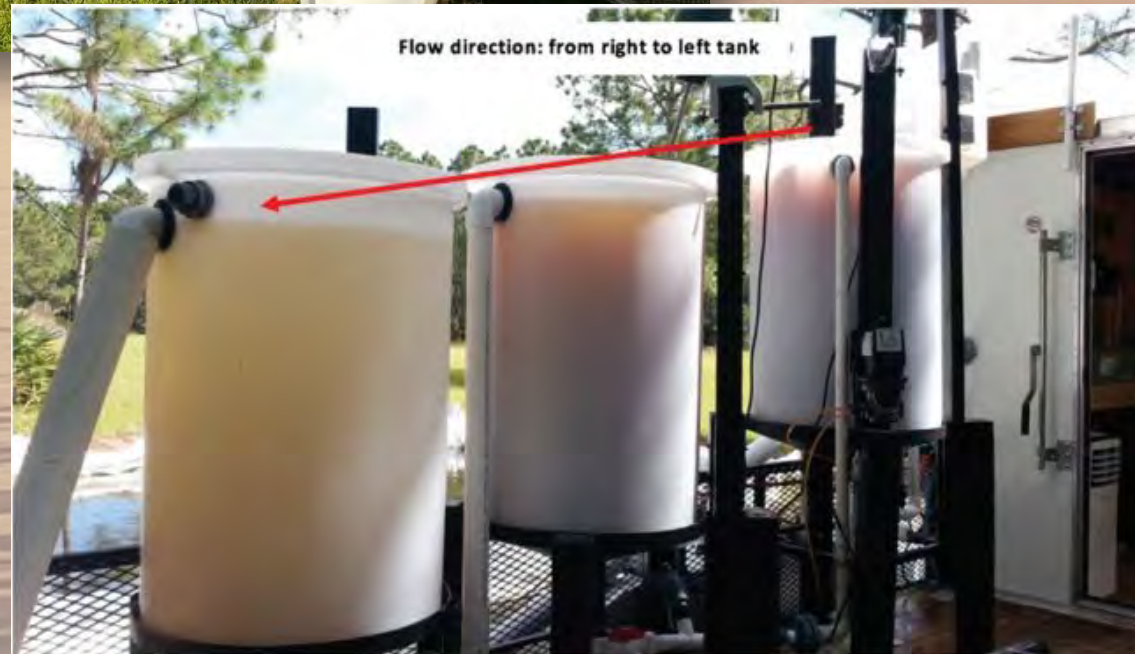


Coupled Slurry Treatment System

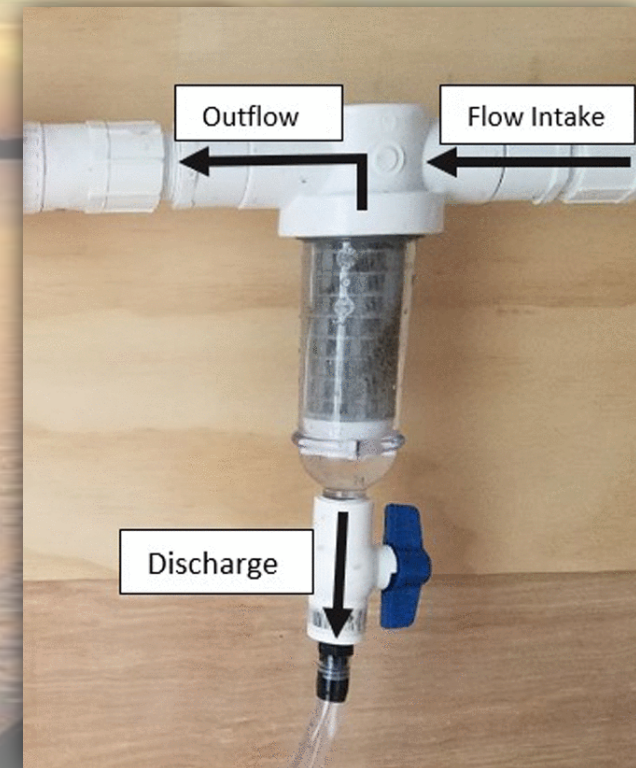


Treatment Trailer Phases:

1. Dual Hydrocyclones (particle separation)
2. Ferrate Injection+mixing (Coagulating agent)
3. Acid Injection +mixing (pH Control)
4. Settling (fine particulate separation)

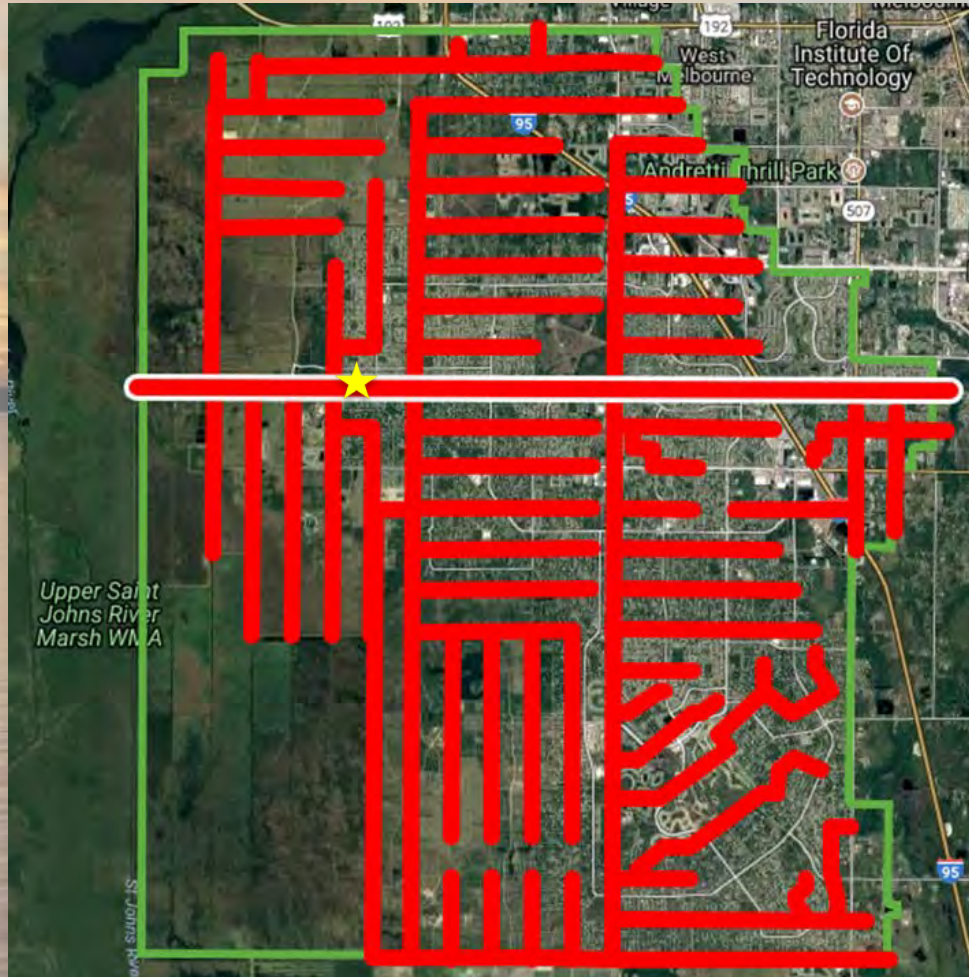


Weaver et al., 2018

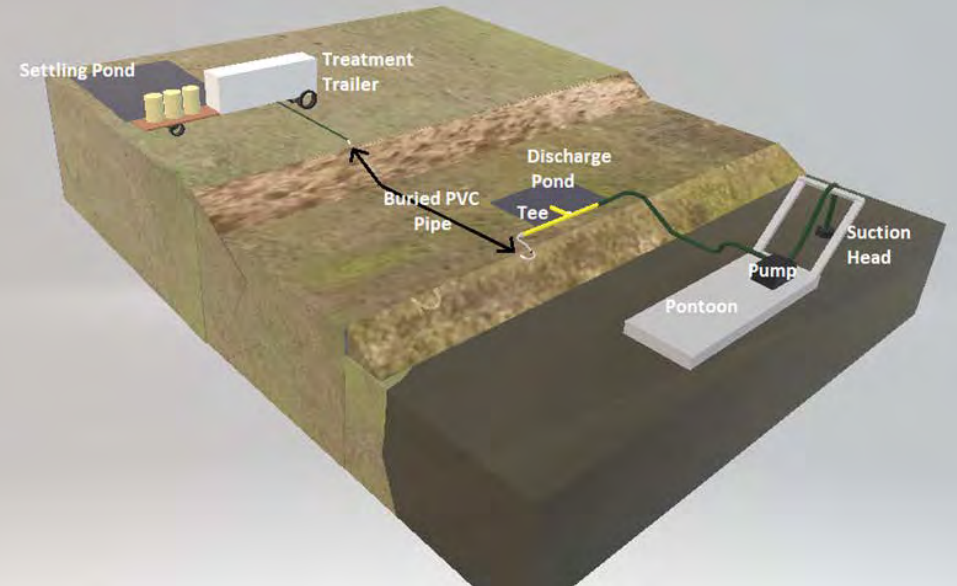


Provost et al., 2018

Field Testing Site



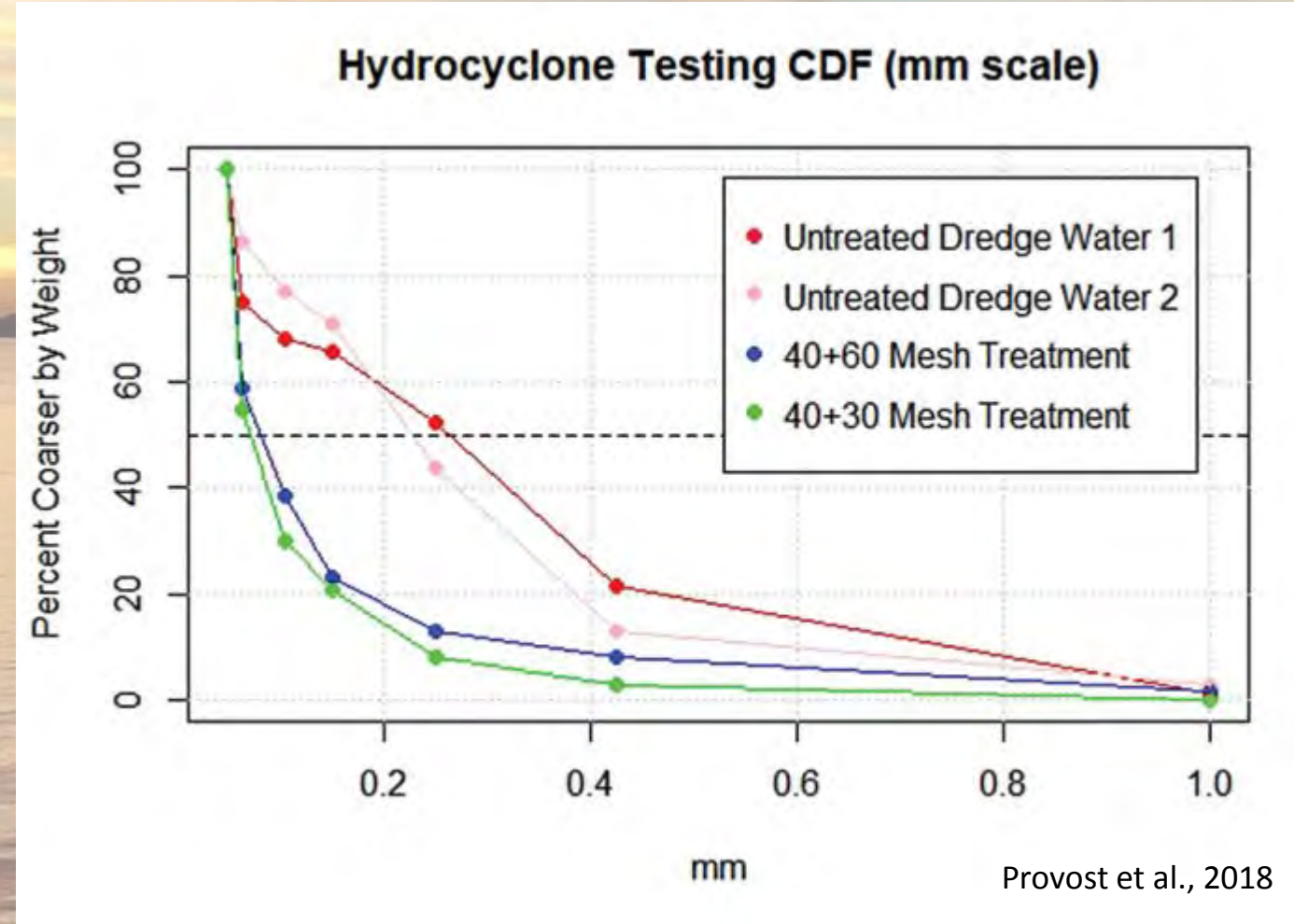
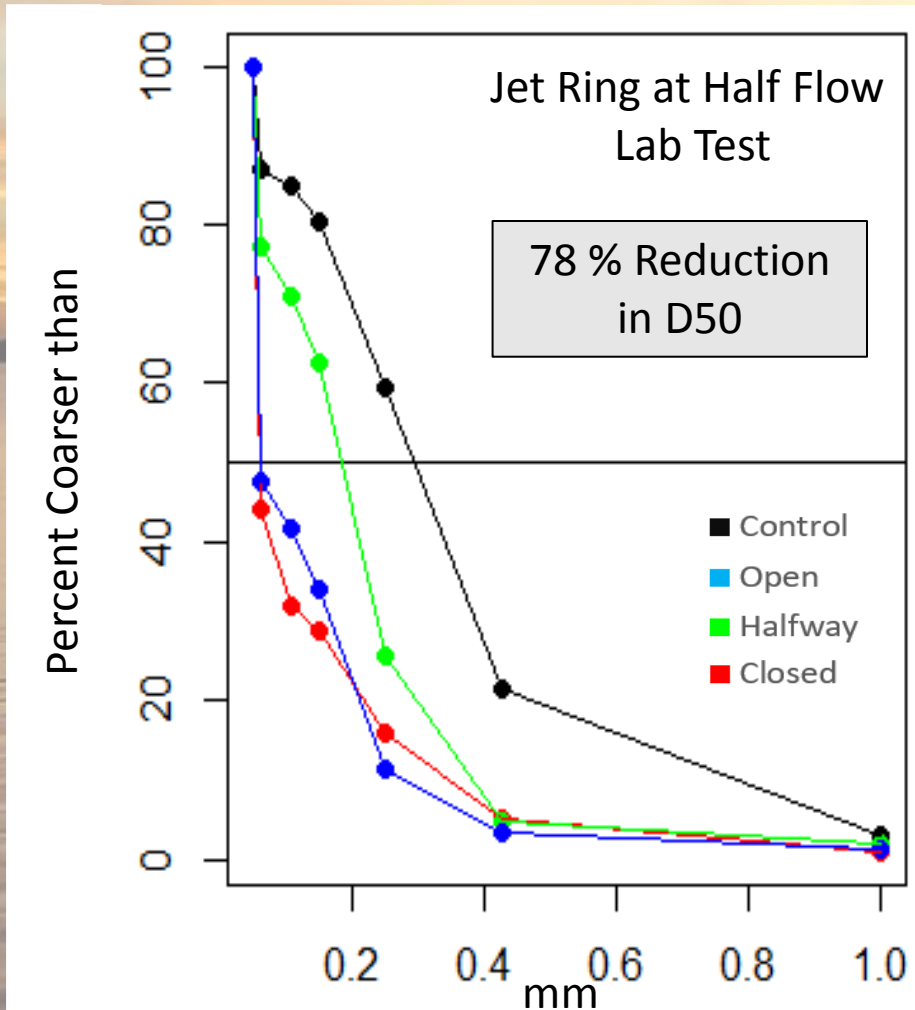
Melbourne-Tillman, 2018



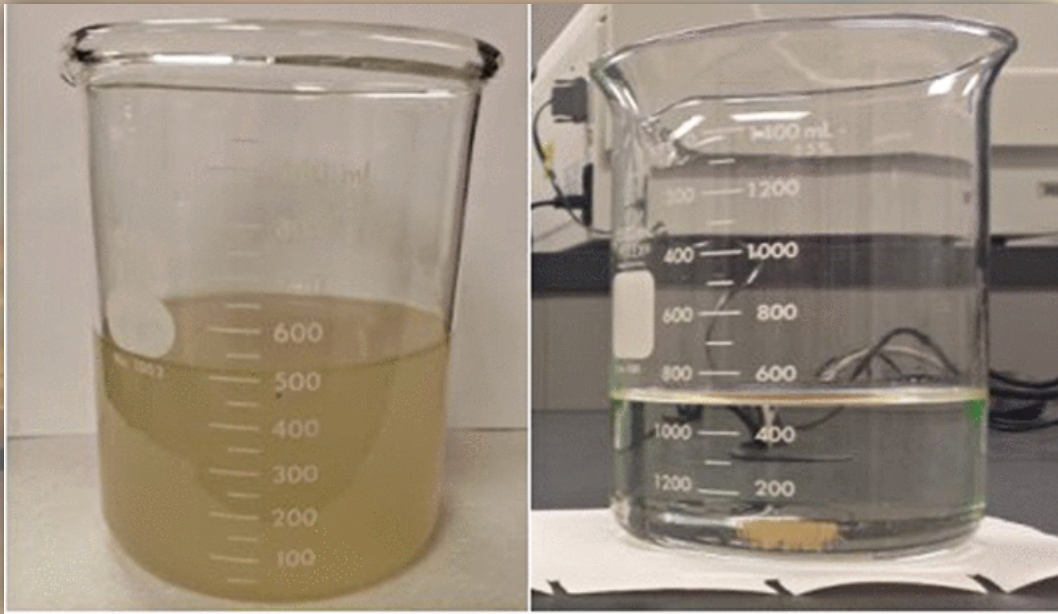
Weaver et al., 2018

Results: Grain Size Reduction

Sediment analysis performed used 7 different sieve sizes to generate CDF curves



Results: Water Quality Improvement



Provost et al., 2018

Percent Reduction in Nutrients from untreated slurry to hydrocyclone treated (Provost et al., 2018)

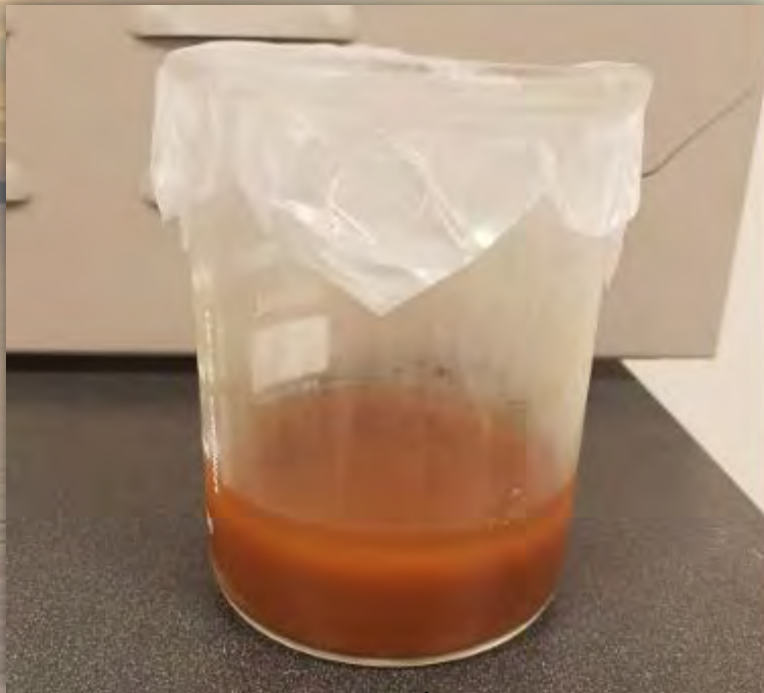
	Ammonium	Phosphate
40 + 30 Mesh Treatment	28.94%	37.19%
40 + 60 Mesh Treatment	21.82%	57.64%

Nutrient reduction of settled water using in-line ferrate treatment (Weaver et al., 2018)

	NH ₄ -N mg/L	NO ₃ -N mg/L	PO ₄ -P mg/L	Fe(TOTAL) mg/L	Turbidity NTU
Control	0.49	1.25	0.33	>3.0	245
Treated	<0.18 (BDL)	1.43	0.03	0.31	0.41
% Change	(-) >65	(+) 1	(-) 90	(-) >90	(-) 99.8

Soil Conditioning Capability

- Iron and nutrient content of precipitate allows for potential as a soil conditioner



Provost et al., 2018

Planting and Treatment (Provost et al., 2018):

- ❖ 80 pepper seeds planted total (40 control, 40 treated)
- ❖ 4mL of ferric-phosphate treatment bi-weekly
 - ❖ 0.22 mg of iron and 0.05 mg of OP



Soil Conditioning Capability

	Control Group	Test Group
Germination	80%	85%
Production	5 Peppers	9 Peppers

Provost et al., 2018



Provost et al., 2018

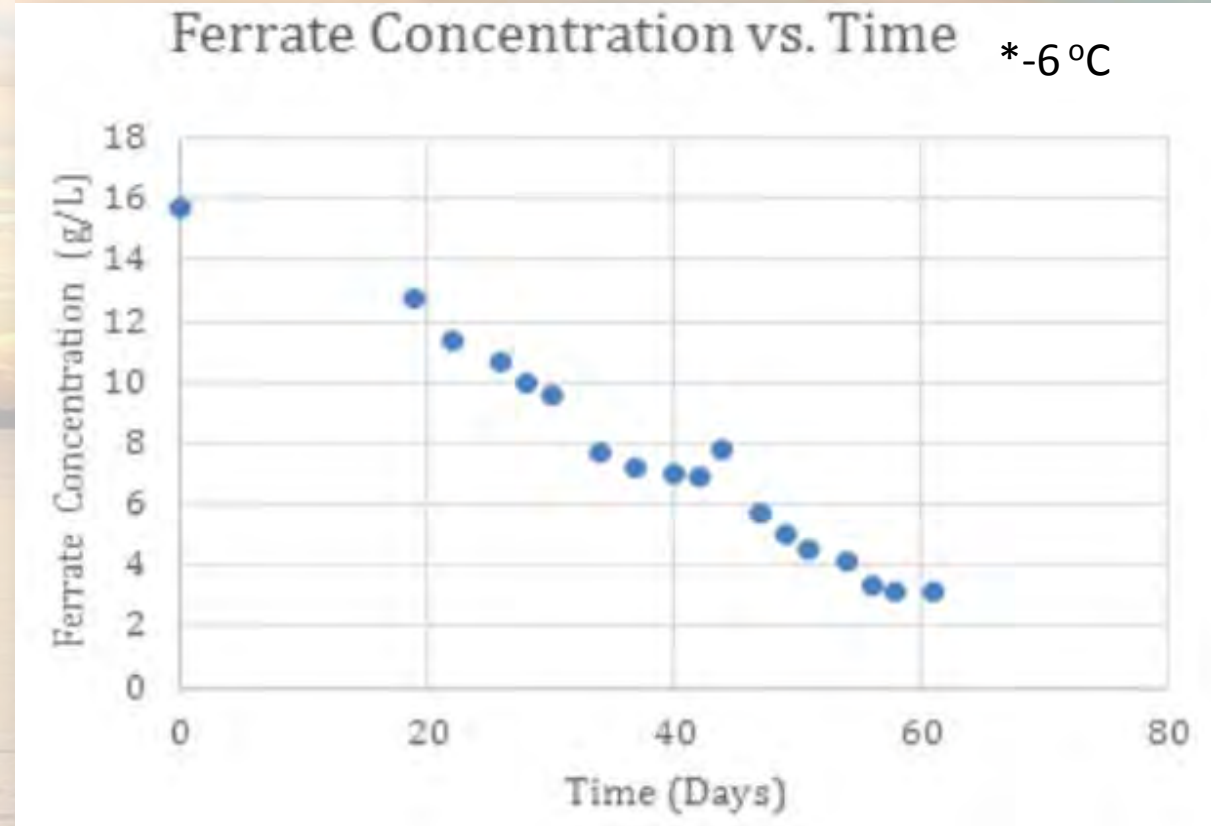
Soil Conditioning Feasibility

Pros

- Ferrate cost can be reduced from \$60/lb to \$5/lb when produced on site (Waite, 2012)
- ~\$0.3/lb to remove N+P+TSS (Waite, 2012)
- Coupled system lessens slurry disposal volumes

Cons

- Stability
- Storage
- Potential environmental risks?



Weaver et al., 2018



Thank you!

Florida Legislature

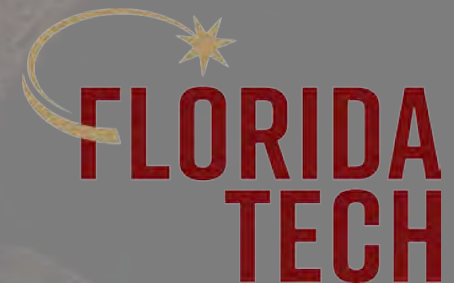
Brevard County Natural Resources Management Department

Brevard County, FL

Melbourne-Tillman Water Control District

Indian River Lagoon Research Institute

Florida Institute of Technology



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