

SUSTAINABLE SEDIMENT SOLUTIONS: STABILIZATION OF CONTAMINATED SEDIMENT



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Technical Session 1C – Sediment Management**



Bright ideas. Sustainable change.



SOLIDIFICATION VS STABILIZATION

- **Solidification:** Contaminated materials are encapsulated “physically trapped” to form a solid material that restricts contaminant leaching by:
 - *Reduces permeability*
 - *Increases compressive strength and durability*
- **Stabilization:** Chemical reaction between reagents and contaminated materials - designed to reduce leachability of target contaminants
 - *Binds free liquids*
 - *Immobilizes and transforms contaminants*
 - *Reduces solubility of COC's*

WHY SOLIDIFICATION / STABILIZATION?

- Reduces contamination migration and exposure risks
- Readily supplements other sediment management technologies
- Provides beneficial use opportunities
- Improves sustainability by minimizing energy use and off-shore disposal space
- Provides a stable construction material for redevelopment

MEASURING PERFORMANCE

- Typical Performance Requirements
 - Unconfined Compressive Strength (UCS)
 - Hydraulic Conductivity (HC)
lower than baseline
 - Leachability Reduction
(% reduction? gw goal?)
- Explore optimal mixtures
- Test industrial by-products
(e.g., fly ash, slag)
- Optimize mixes and cost

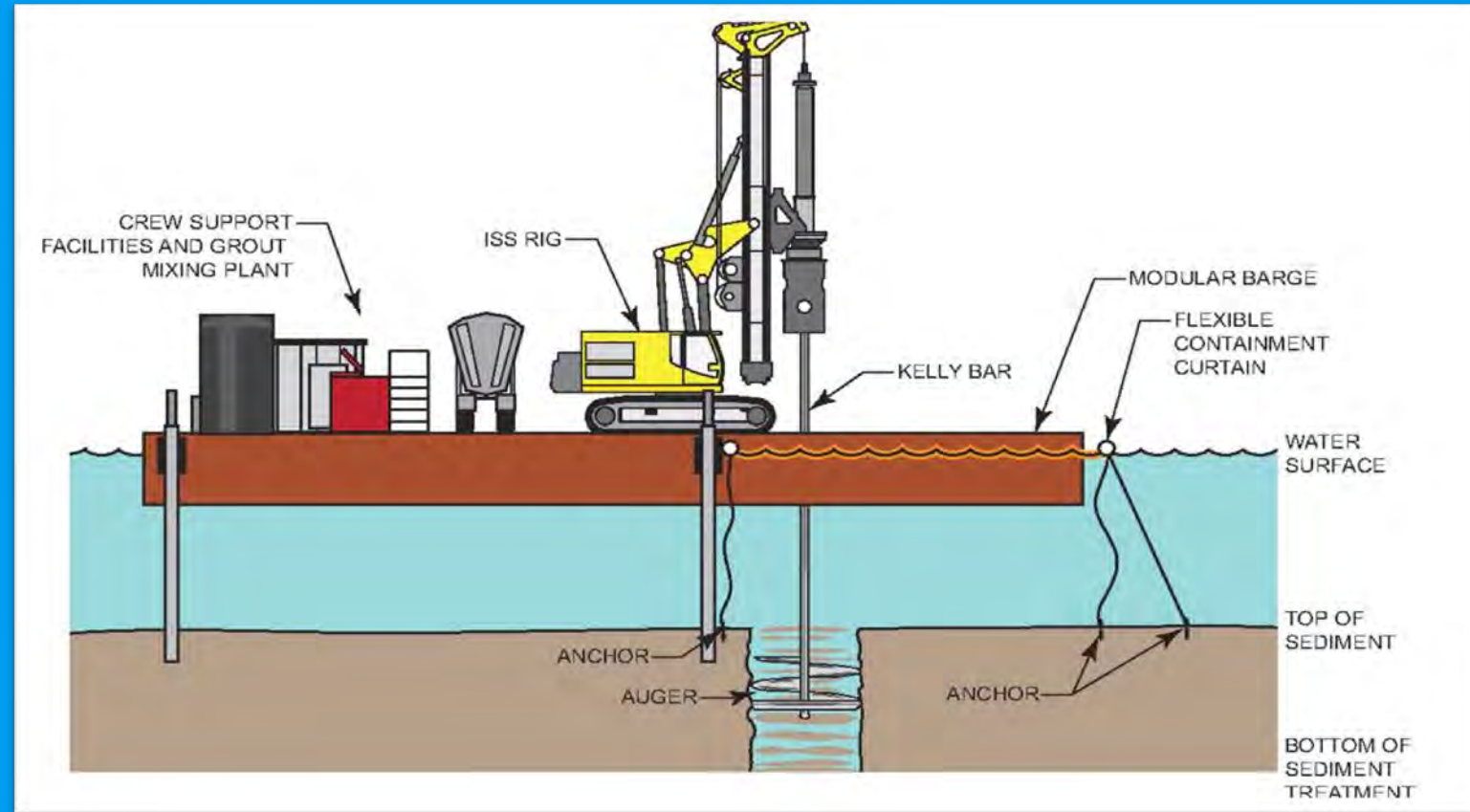
Quantifiable metrics that demonstrate remedial goals can be achieved



Failure Mode of Sample⁴

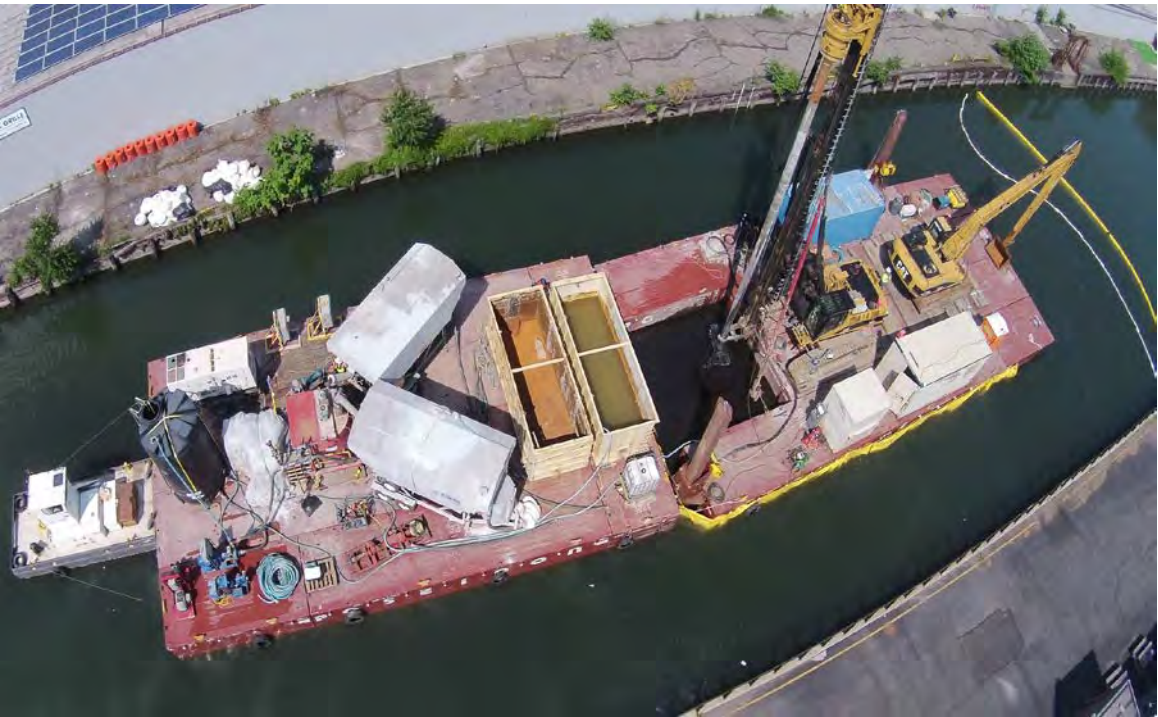
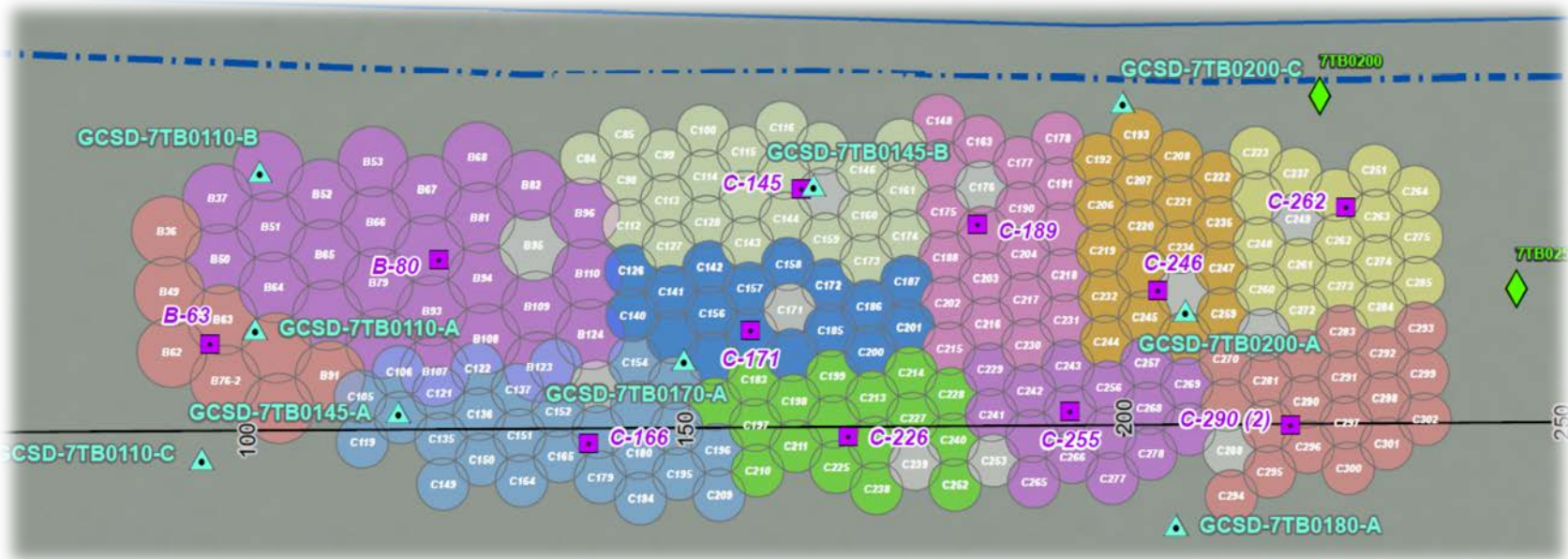
IN-SITU

- Treat sediment in place
- Minimize short term impacts by reducing remediation time
- Minimize infrastructure upgrades and shoring required to remove deep impacts
- Reduce environmental footprint – less transport, less landfill disposal
- Improve habitat



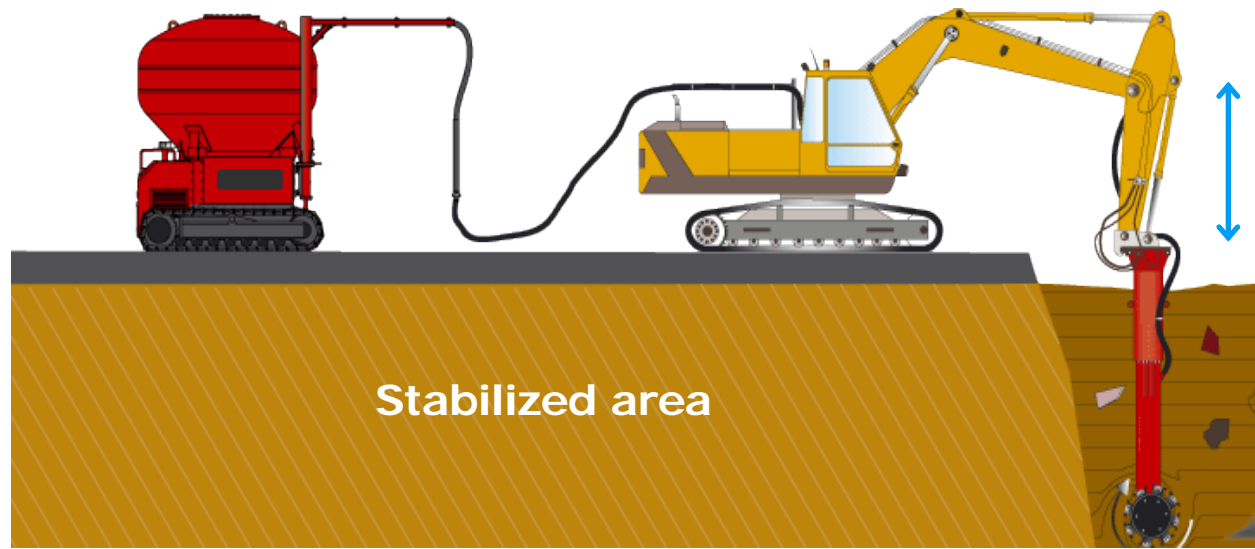
- On-water work adds complexity
- Must contend with subsurface debris

IN-SITU



EX SITU MASS STABILIZATION (ISS)

- Removes sediment from water body
- Treat Dredge Soils in upland area for beneficial use on or off site
- Reduce environmental footprint – less trucks, less landfill disposal



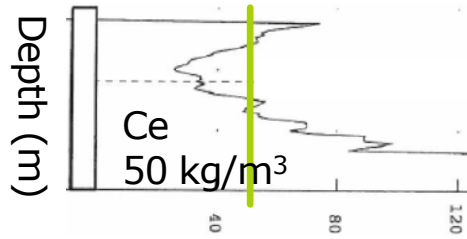
EXAMPLE FOR EX-SITU TREATMENT AND REUSE

JÄTKÄSAARI HARBOUR, FINLAND

MAY 2013

- Urban renewal project: 2011 to present
- Historic port to modern residential area
- Dredged contaminated sediment
- Basin stabilization
- Produce usable construction materials

OPTIMIZING MIX DESIGN

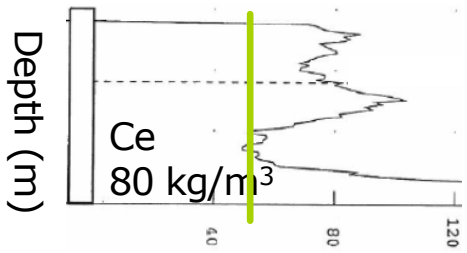


Relative Quality

Poor

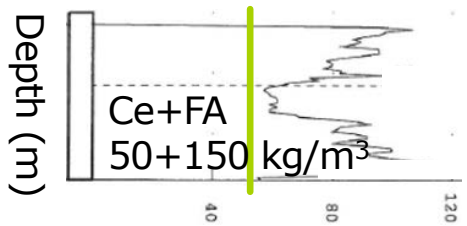
Relative Binder Cost

60%



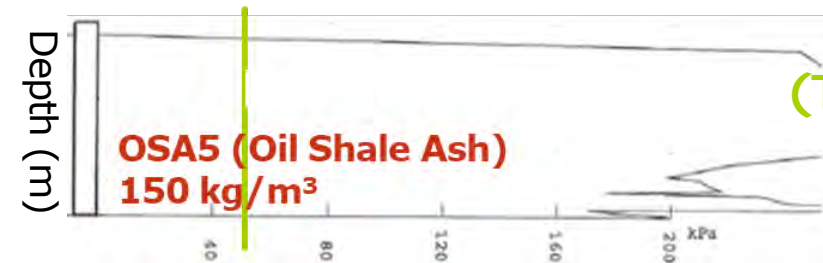
Good

100%



Very Good

70%



(Too) Good

20%

Ce = Cement
FA = Fly ash
OSA5 = Oil Shale Ash

WATER PERMEABILITY LABORATORY TESTS RESULTS

WEST HARBOUR PHASE III

Binder	Binder amount (kg/m ³)	Water permeability (cm/s)
Ce+FA	50+150	1.1 x 10 ⁻⁷
Ce+FA	50+150	7.4 x 10 ⁻⁷
Ce+FA	50+150	1.7 x 10 ⁻⁷
Ce+FA+FGD	50+150	1.1 x 10 ⁻⁷
LC 3:7+FA	50+150	1.2 x 10 ⁻⁷
LC 3:7+FA+FGD	50+75+75	1.1 x 10 ⁻⁷
OSA8	150	8.2 x 10 ⁻⁷

Binders:

Ce = Cement

FA = Fly ash

LC = Lime + Cement 1:1

FGD = Flue gas
desulphurisation agent

OSA8 = Oil Shale ash

Max Target value 1 x 10⁻⁶ cm/s.

LEACHING TEST RESULTS

WEST HARBOUR PHASE III

Element	Limit value (mg/m ²)*	Test results 64 d (mg/m ²)
Arsenic, As	58 →	0.4 – 0.6
Barium, Ba	2800 →	4.0 – 9.3
Cadmium, Cd	2.1 →	0.04 – 0.06
Cobalt, Co	280 →	0.21 – 0.25
Copper, Cu	250 →	0.7 – 3.3
Mercury, Hg	1.6 →	0.04 – 0.14
Molybdenum, Mo	70 →	3.6 – 22.9
Nickel, Ni	270 →	0.4 – 2.7

Element	Limit value (mg/m ²)*	Test results 64 d (mg/m ²)
Lead, Pb	210 →	0.2 – 0.3
Antimony, Sb	36 →	0.8 – 16.8
Selenium, Se	14 →	0.5 – 1.9
Tin, Sn	280 →	1.5 – 6.5
Vanadium V	700 →	0.7 – 4.7
Zinc, Zn	330 →	2.4 – 4.0
Fluoride, F	2800 →	105 – 124

Limit values presented in the environmental permit application of Sepänmäki noise barrier.

FIELD TESTING OF MASS STABILIZATION IN JÄTKÄSAARI



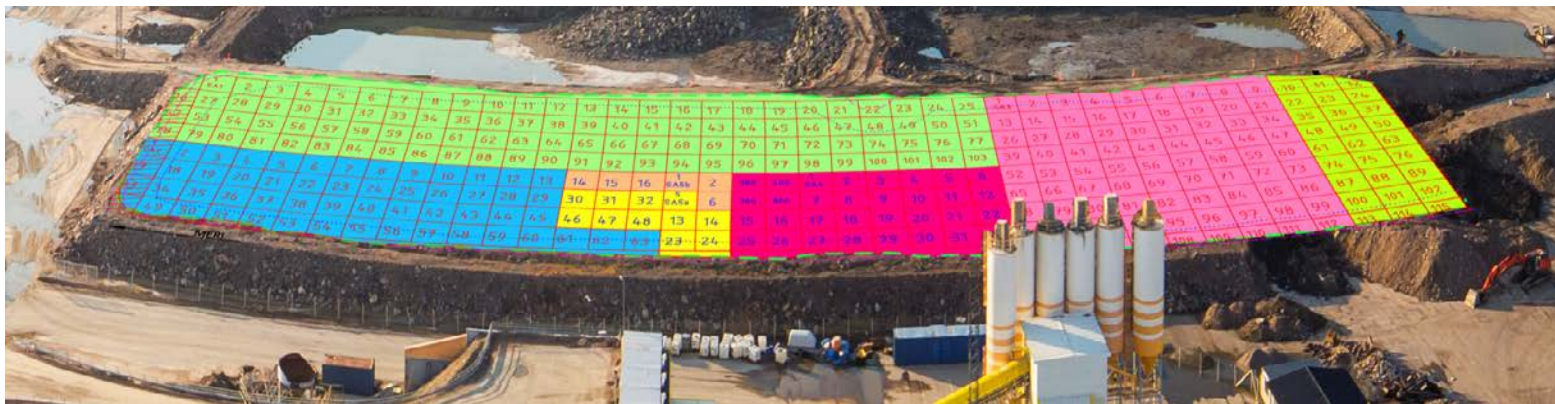
Binder Mixes

Cement

Cement and fly ash

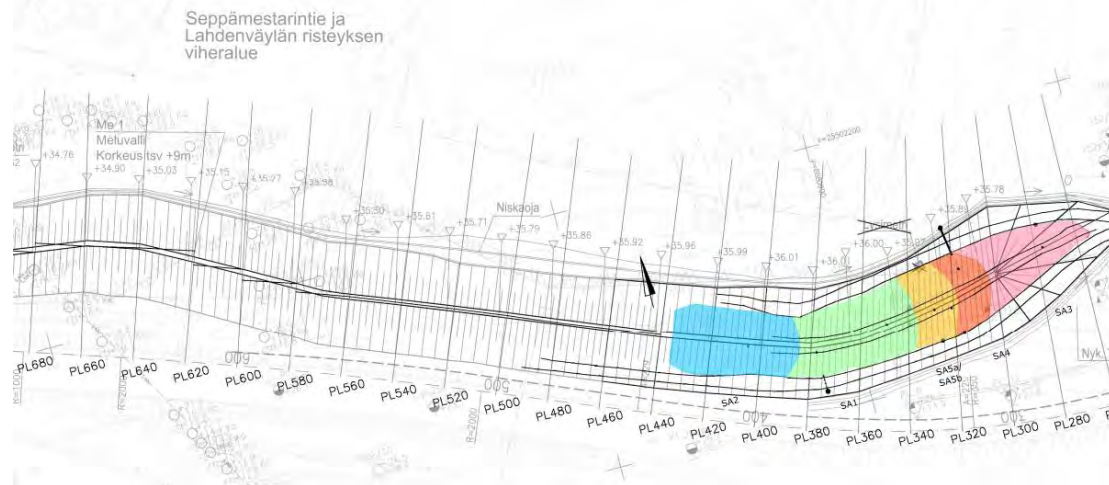
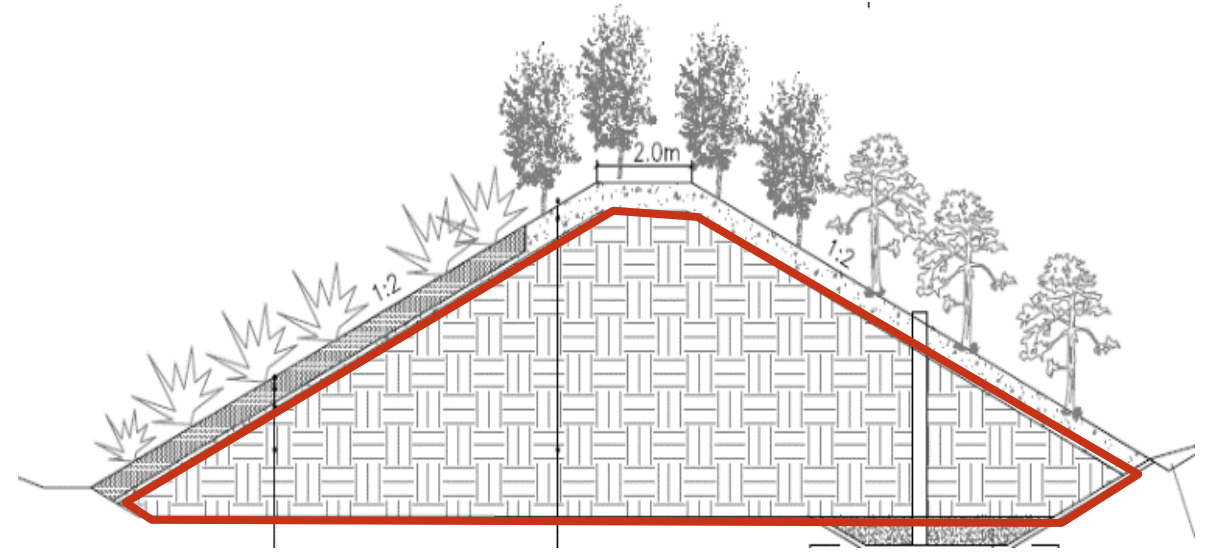
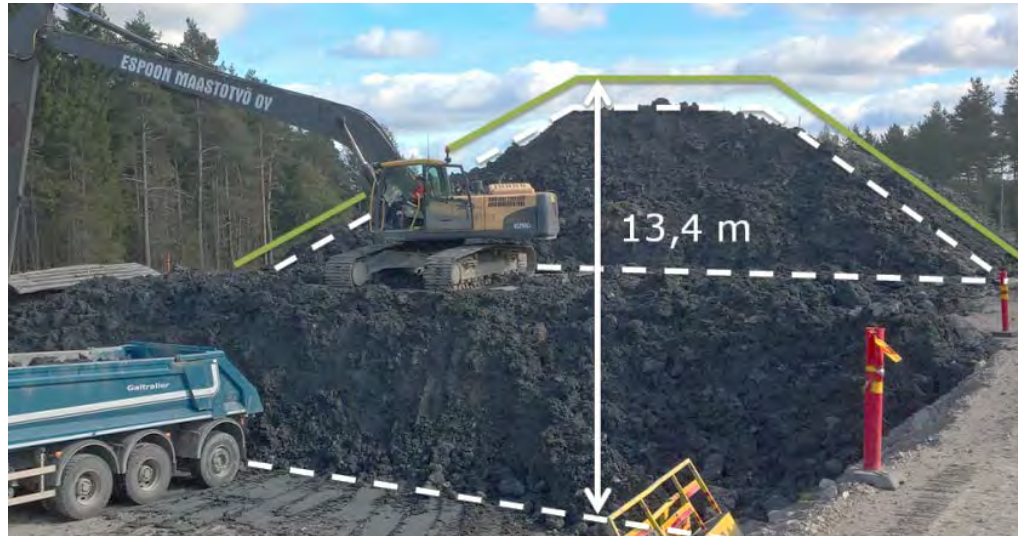
Cement and bio-reactive fly ash

Oil shale ash



DIFFERENT BINDER RECIPES

REUSE - SEPÄNMÄKI NOISE BARRIER



- Constructed April to October 2016
- 2893 truckloads of stabilized sediment
- 29,540 cubic meters transported and placed 12 km from West Harbor
- Design height at 5-13 m

An aerial photograph of a park with winding paths and green spaces. The park features a mix of green grass, light-colored gravel paths, and some areas of bare earth. In the background, there are buildings and a large body of water under a cloudy sky. A semi-transparent white box with rounded corners is overlaid on the left side of the image, containing text.

OTHER RE-USE EXAMPLES IN THE HELSINKI REGION

- Landfill cap structure and intermediate storage area in Vuosaari, **120 000 m³**, 2010-2015
- Alakivenpuisto park, **34 000 m³**, 2014-2015
- Road noise wall, **29 000 m³**, 2016
- Hyväntoivonpuisto park, **5 000 m³**, 2011
- Ida Aalberg park, **100 m³**, 2013

POST STABILIZATION NATURAL RECOVERY

- Wisconsin, USA
 - MGP impacted soils
 - 1.6 hectare ISS effort
 - 61,000 m³ of impacted soils
 - 60 cm clean fill over solidified soil

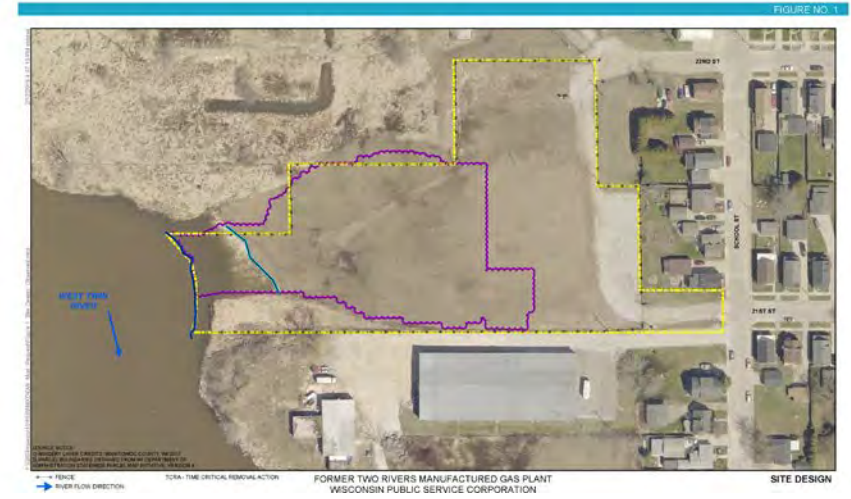


POST ISS HABITAT EVALUATION



EXAMPLE OF POST ISS NATURAL RECOVERY

- Solidified area now submerged due to rising Great Lakes water levels
- Clean backfill resembles aquatic environment
- Assessed post ISS benthic community
 - Sediment concentrations do not present risk to benthic invertebrates
 - Benthic invertebrate HBI scores similar between ISS and reference areas
 - Benthic community indicative of early succession stage



KEY CONSIDERATIONS FOR BENEFICIAL USE

CHALLENGES

- Public Perception of contaminated material – “not in my backyard”
- Site Management – potential long-term commitments to monitoring
- Testing – each site is unique and should be tested for strength and contaminant leaching potential

STRATEGIES

- Present in context of sustainability and net environmental benefit
 - Integrate materials into brownfield, port development, coastal resiliency, and ecological improvement projects
 - Proactive discussions with stakeholders
- *Change perceptions for sediment use*

THANK YOU!

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RAMBOLL