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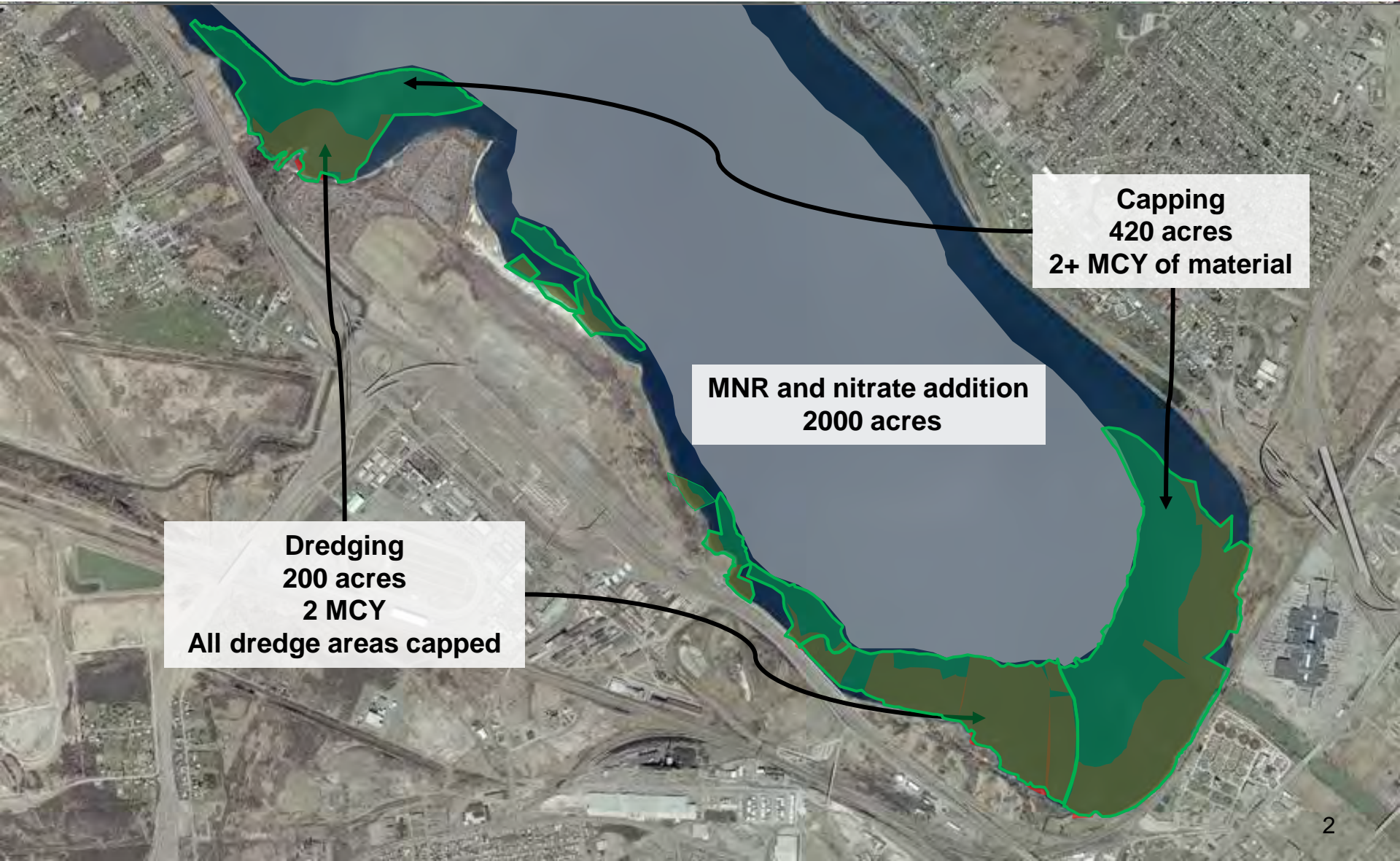
PLANNING AND ENGINEERING CONSIDERATIONS FOR A 1.5 MILLION CUBIC METER LAKE DREDGING PROJECT

WODCON XXI – June 16, 2016

Project Overview

- 4.6 square-mile (12-km²) lake located in Syracuse, New York
- Decades of industrial activity led to contamination in the lake
 - Mercury, VOCs, and SVOCs
- 2005 Record of Decision
- Selected remedy
 - Dredging of 2 million cy (1.53 million m³) of 200 acres (80 hectares)
 - Geotube[®] dewatering in 24-hectare lined sediment consolidation area (SCA)
 - In situ capping of 450 acres (180 hectares) of lake bottom
 - Habitat restoration
 - Monitored Natural Recovery
- Dredging completed in 2014, one year ahead of schedule
- Capping anticipated to be completed on-schedule in 2016

Onondaga Lake

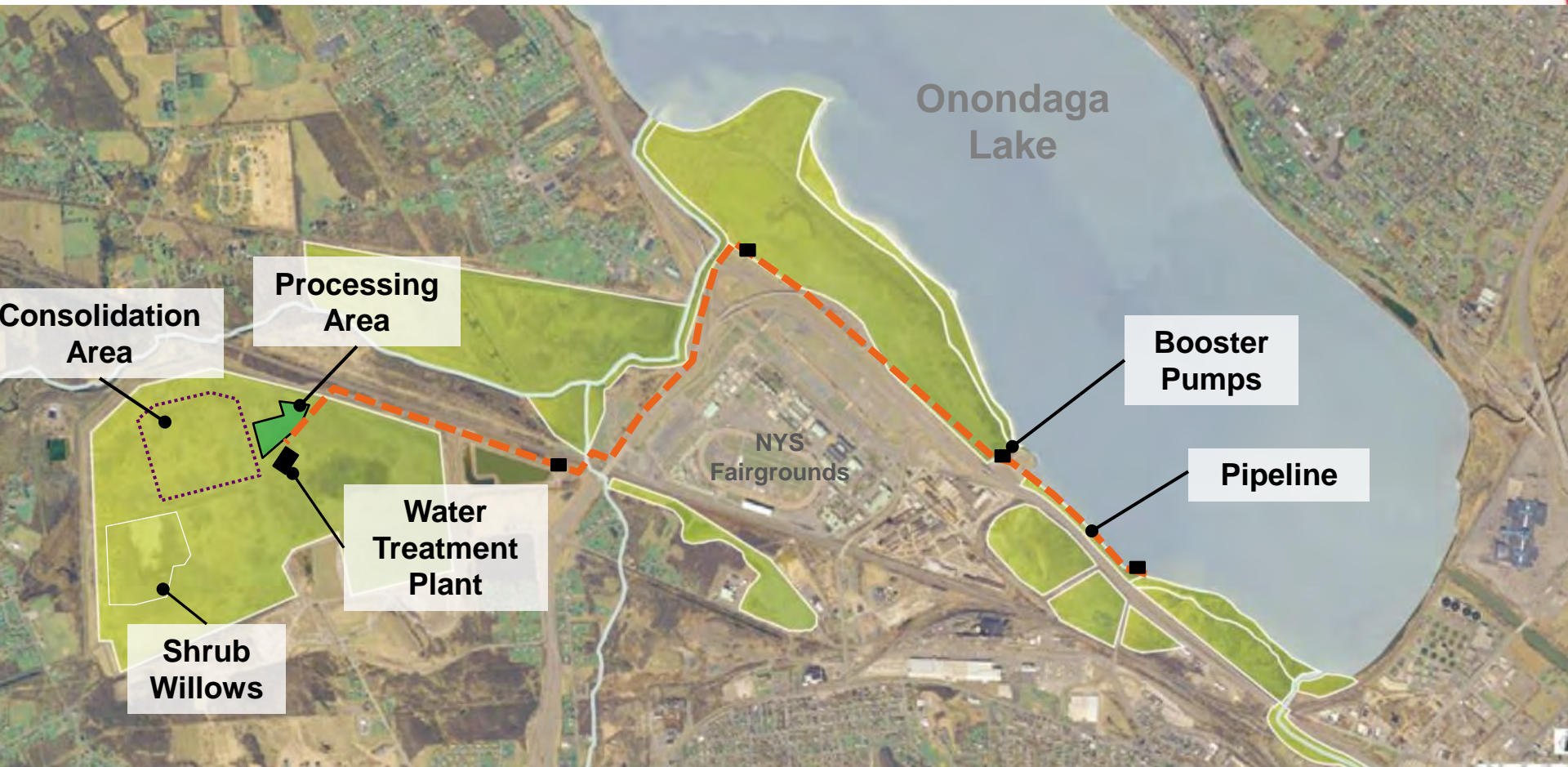


Dredging
200 acres
2 MCY
All dredge areas capped

MNR and nitrate addition
2000 acres

Capping
420 acres
2+ MCY of material

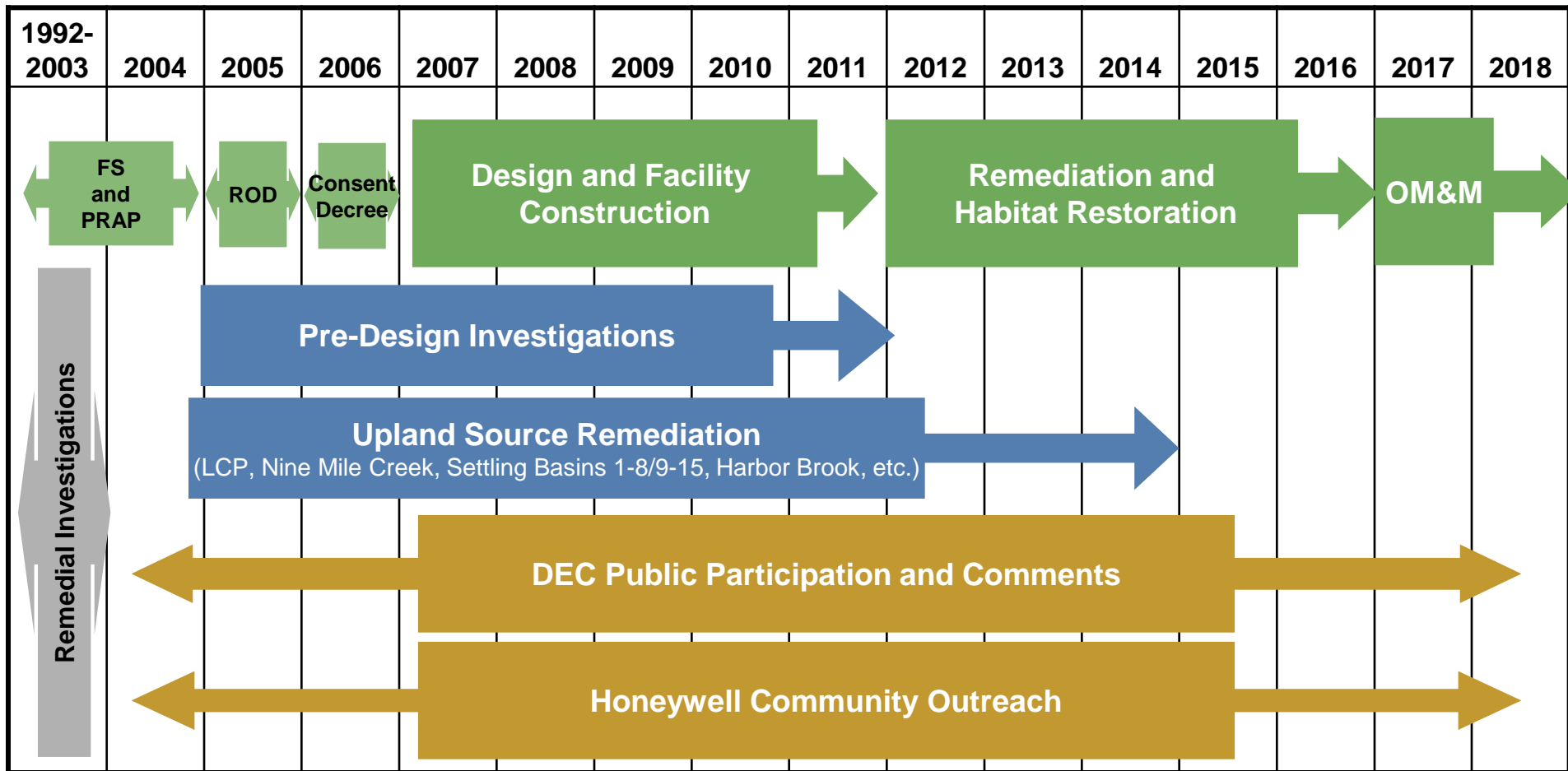
Project Overview



Background

- Primary stakeholders and project team
 - Honeywell International Inc.
 - New York State Department of Environmental Conservation (NYSDEC)
 - U.S. Environmental Protection Agency (USEPA)
 - Contractors and consultants
 - Severson Environmental: Dredging and Capping contractor
 - Parsons: Remedial Design, Quality Control (QC), Construction Manager
 - Anchor QEA: Remedial Design, Quality Assurance (QA), Water Quality
 - O'Brien & Gere: SCA Design, Water Treatment, and Air Monitoring
 - Geosyntec: SCA Design, Geotechnical Evaluations of Cap Stability
 - de maximis: Program Management
 - Local community

Onondaga Lake Cleanup Timeline



Remedial Design Process

- To achieve the aggressive schedule, the design was divided into four subareas with separate submittal schedules:
 1. SCA where dredged sediments would be placed
 2. Dredging, sediment transport and management, and water treatment
 3. Sediment capping and definition of dredge areas and depths
 4. Thin-layer capping, nitrate addition/oxygenation, and monitored natural recovery
- Separating the design allowed for early initiation and completion of critical infrastructure, such as the SCA and WTP



Pre-Design Investigations

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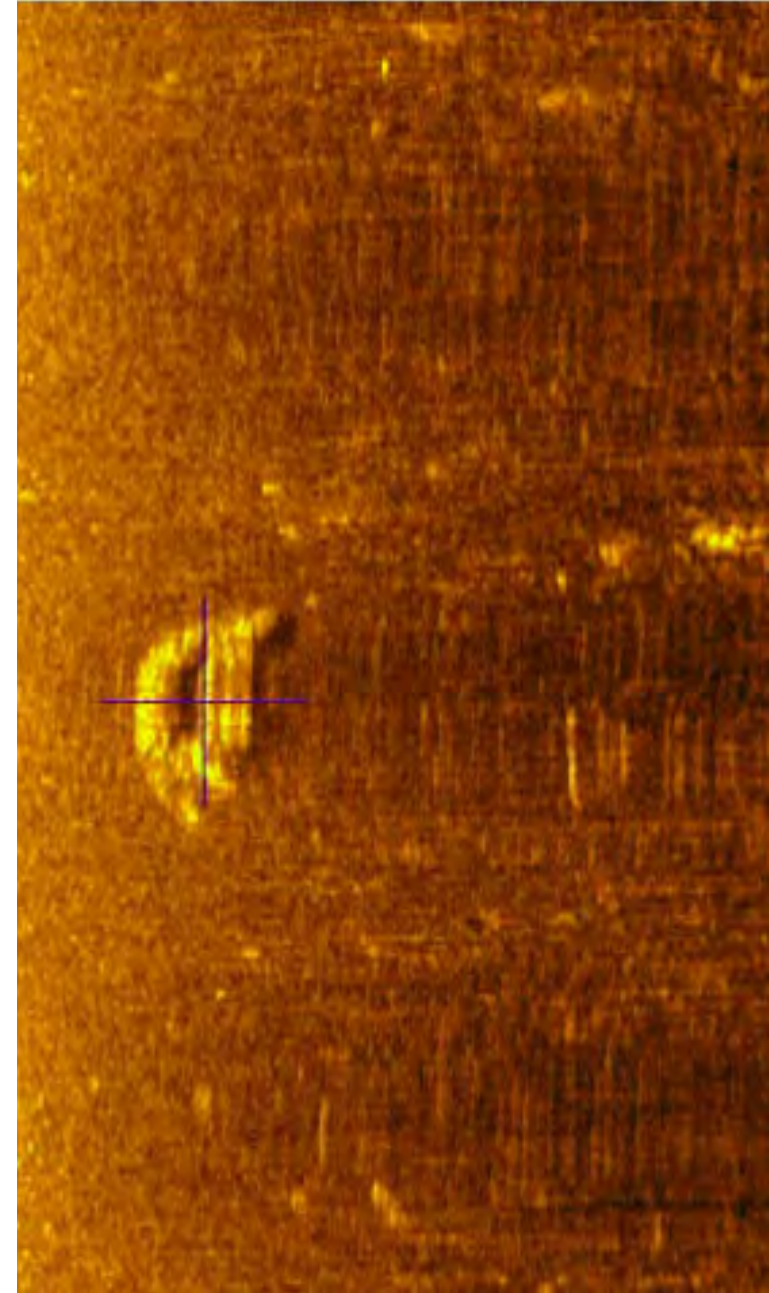
Site Investigations

- Remedial Investigation (RI) in 1992
- Pre-Design Investigations (PDI)
 - 8 phases between 2005 and 2012



PDI

- Geophysical surveys
 - Bathymetric survey
 - Side-scan sonar to characterize debris, obstructions, and other surficial features
 - Sub-bottom profiling assess subsurface stratigraphy
 - Magnetometer data to identify fired debris and obstructions



PDI

- Sediment sampling for chemical and geotechnical analyses
- In situ geotechnical testing
- Surface water sampling and analysis
- Porewater sampling and analysis
- Groundwater discharge and sediment stability evaluations
 - Seepage meter and Geoprobe measurements
 - Sediment cores
 - Drilling



PDI

- Sediment cores and drilling to delineate extent of non-aqueous phase liquid (NAPL)
- Bench-scale testing
 - Cap design and placement
 - Odor control
 - Water treatability
 - Column settling testing
 - Cap amendments
 - Dredged sediment dewatering
- 2 meteorological stations





Dredging

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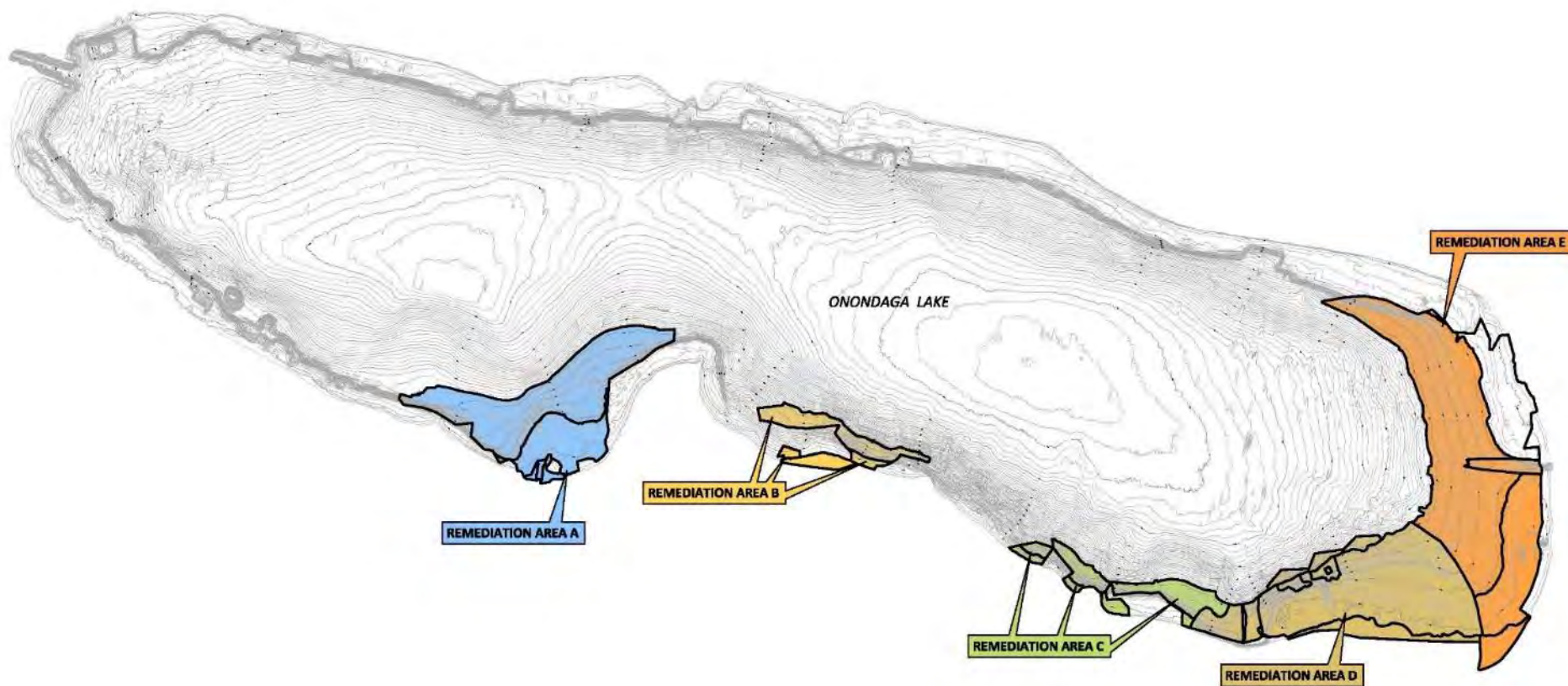
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Dredging

- Dredging ~2M cy over 200 acres (80 hectares) of the site
 - Including in-lake waste deposit (ILWD)
 - Other areas to allow for the subsequent cap placement, resulting in desired post-remedy water depths based on habitat considerations
- All dredged areas were subsequently capped
 - No dredge areas designed to achieve a numeric cleanup criteria



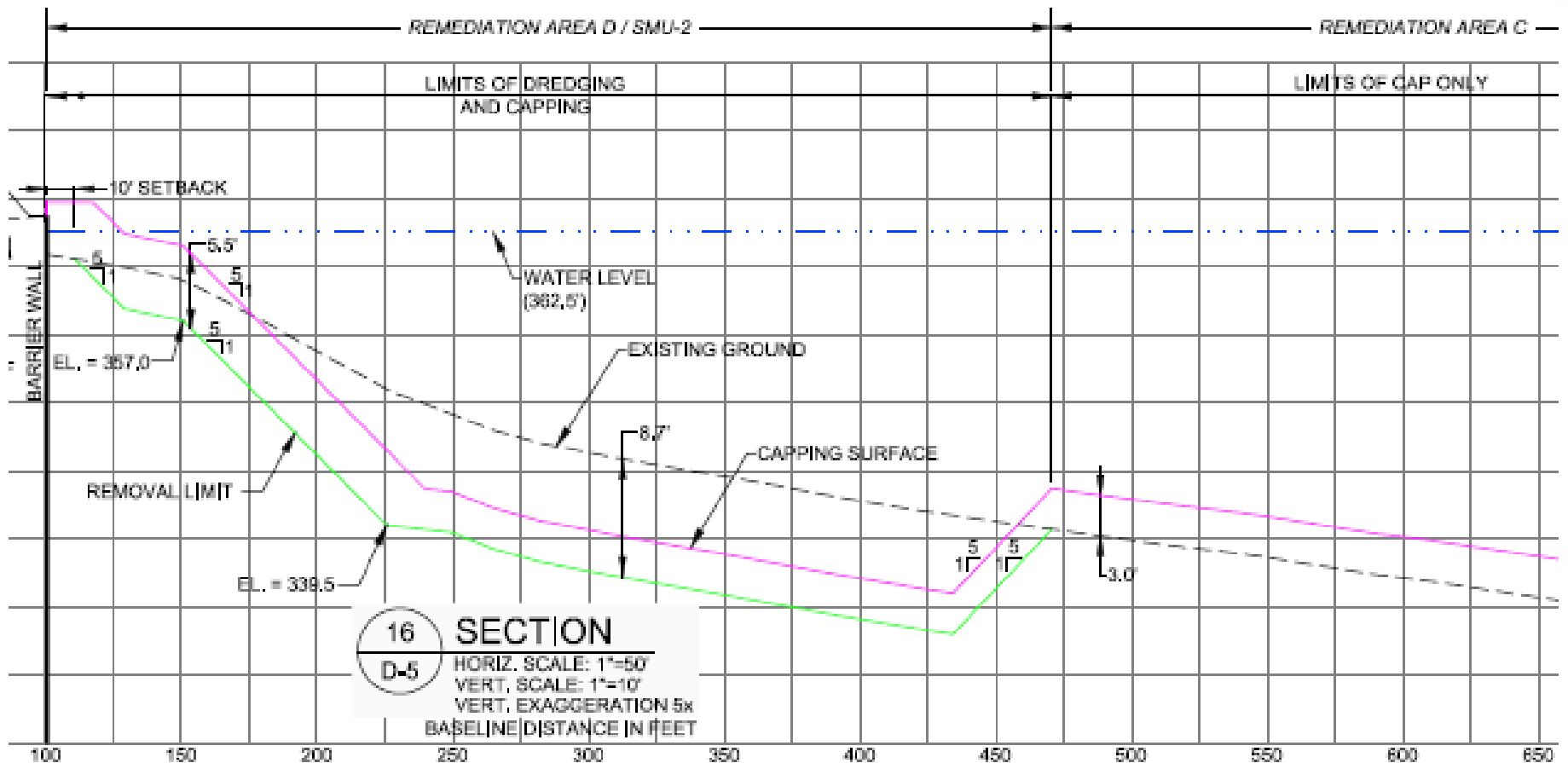
Dredging – Remediation Areas



Dredging Template Design

- ILWD dredging
 - Dredging designed to remove an average depth of 2 meters
 - Additional 1 meter of removal in hot spots
 - No over-dredge allowance; targeted elevation with tolerance of ± 6 in. (15 cm)
- Dredging to achieve a habitat-based post-capping elevation
 - Dredging designed to achieve post-capping water depth based on habitat considerations and to ensure no net loss in lake surface
 - Dredging template based on the thickness of the cap and the desired post-capping water depth
 - 6-in. (15-cm) payable over-dredge allowance

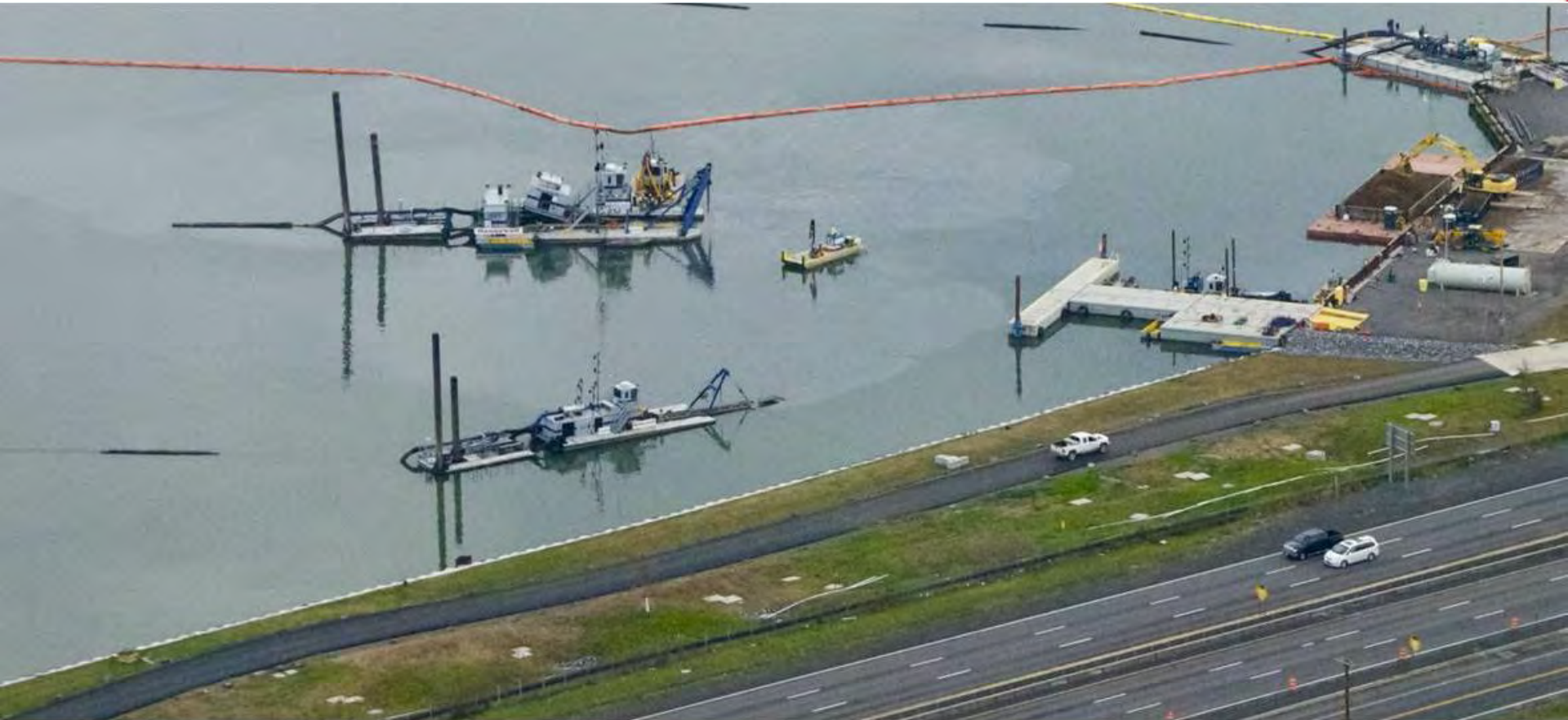
Dredging Template



Dredge Equipment

- Multiple dredges to maintain productivity and to address different dredge areas and cut thicknesses
 - Allowed contractor to complete the dredging 1 year ahead of the anticipated 4-year schedule
- 3 hydraulic dredges were used on the project
 - Dredging Supply Company (DSC) Marlin 7650D dredge with a 16-inch diameter discharge line and a 30-foot spud carriage
 - DSC Shark 75450D dredge with a 14-inch diameter discharge line and a 30-foot spud carriage
 - DSC Moray 2000D swinging ladder dredge with an 8-inch diameter discharge line

Dredge Equipment



Sediment Transport, Processing, and Long-Term Management

- Dredged sediments pumped through a 4-mile-long (6.5-kilometer) double-walled pipeline, to the 60 acre (24 hectare) SCA
- Four 600-HP (450-kW) electric booster stations
- Once at the processing area, the dredge slurry was:
 - Screened to remove coarse material
 - Thickened to remove a portion of the carriage water
 - Treated with polymer before being pumped into 1,000+ Geotubes for dewatering
- On-site water treatment plant followed by discharge to POTW
- SCA ultimately capped and closed

Booster Pump and Pipeline



Sediment Consolidation Area





Habitat Restoration and Enhancement

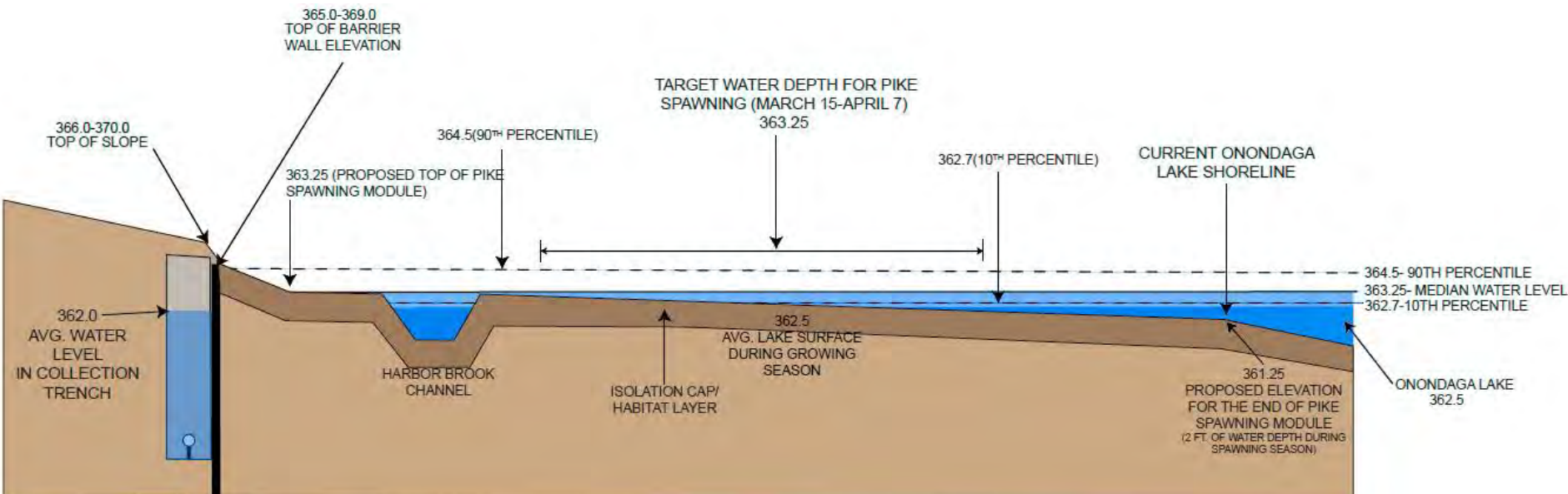
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Overarching Goals of Habitat Plan

- Overarching goals of Habitat Plan
 - Maintain or improve the quality and diversity of habitat in the lake
 - Discourage the establishment of invasive species
 - Promote public access and use and minimize future maintenance
- Holistic approach considering habitat as an integral component of the remedial design
 - Resulted in improved conditions for a wide variety of species
 - Led to increased stakeholder involvement and community acceptance

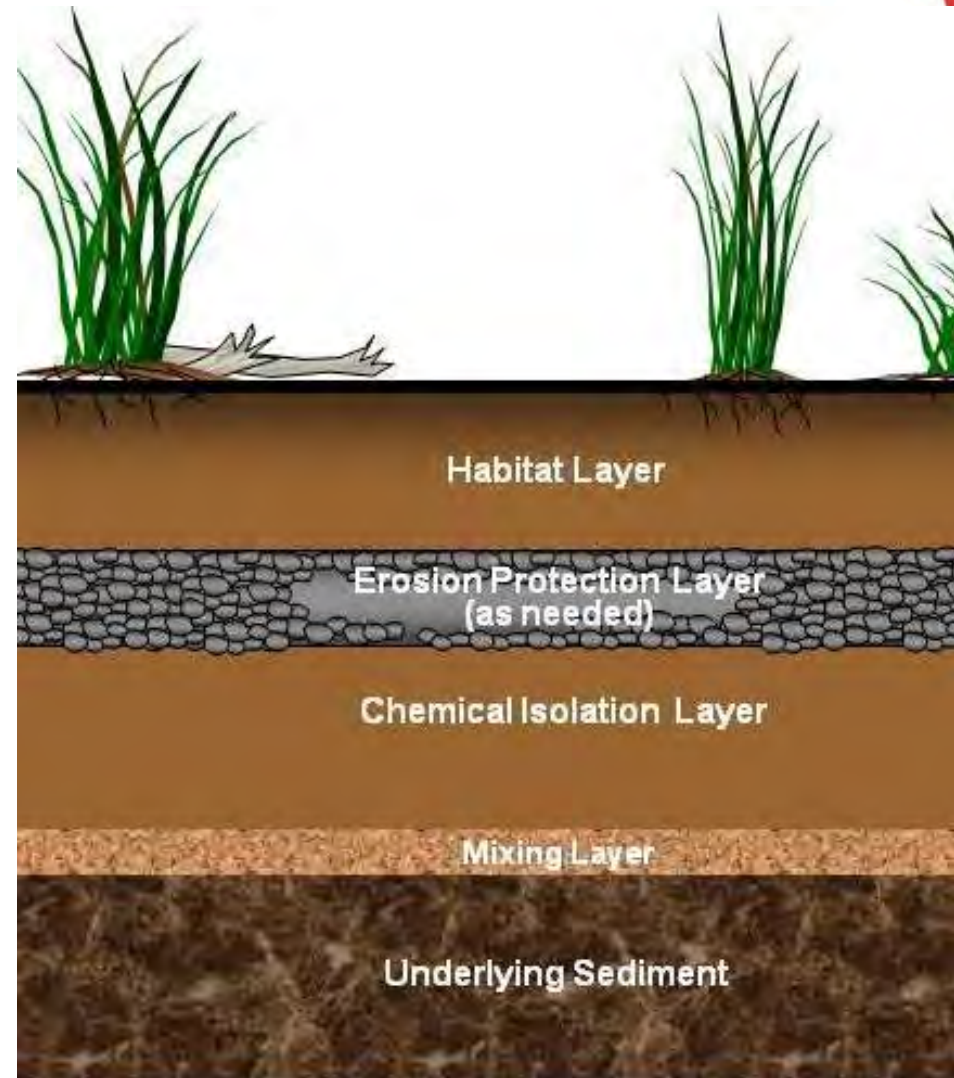




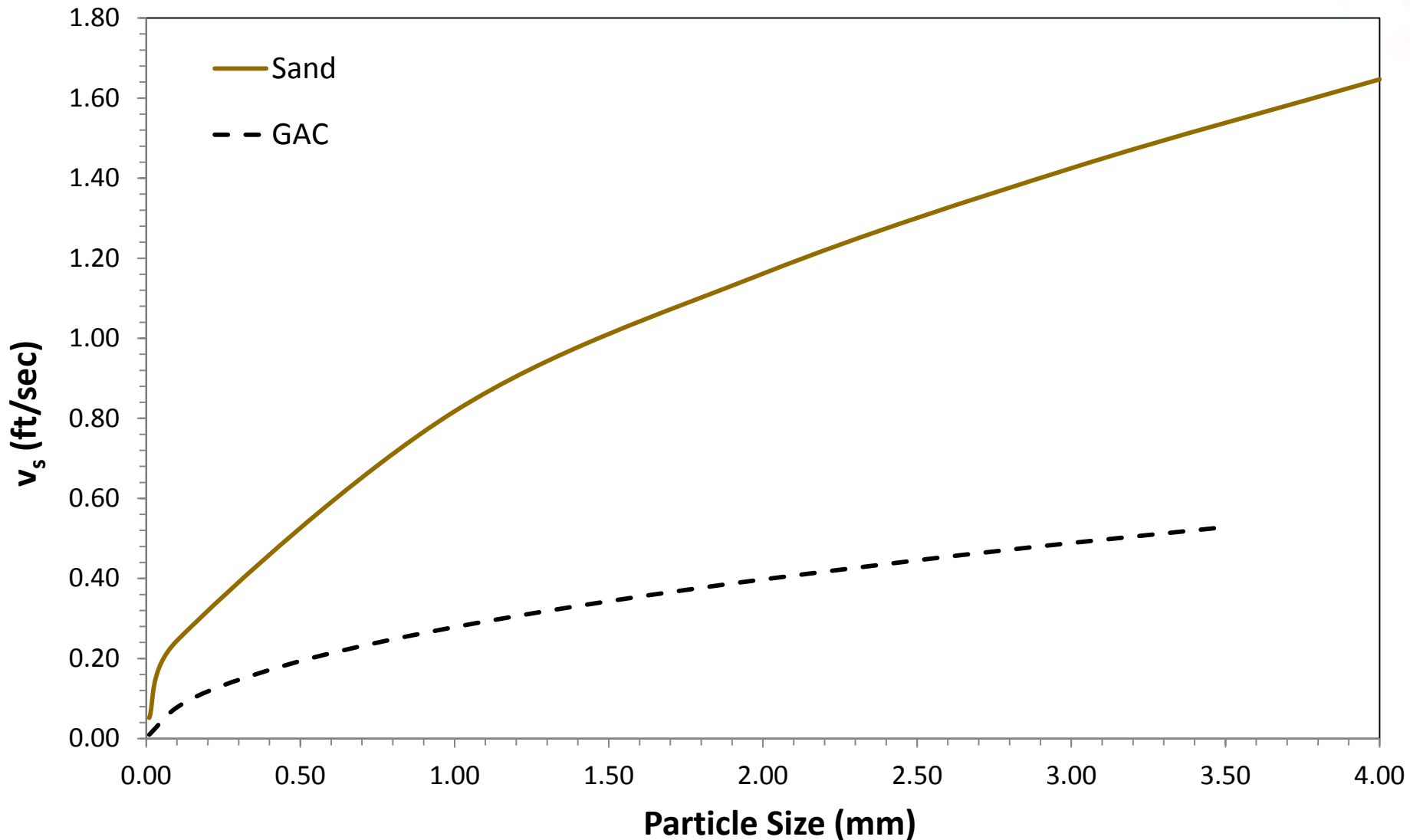
Capping

Typical Cap Detail Section

- Chemical isolation layers
 - Sand-Siderite
 - For pH control
 - Sand-Granular Activated Carbon (Sand-GAC)
- Erosion protection layer
 - Sand to 18-in. diameter armor stone
- Habitat layer
 - Sand
 - Topsoil



Sand and GAC Particle Settling Modeling



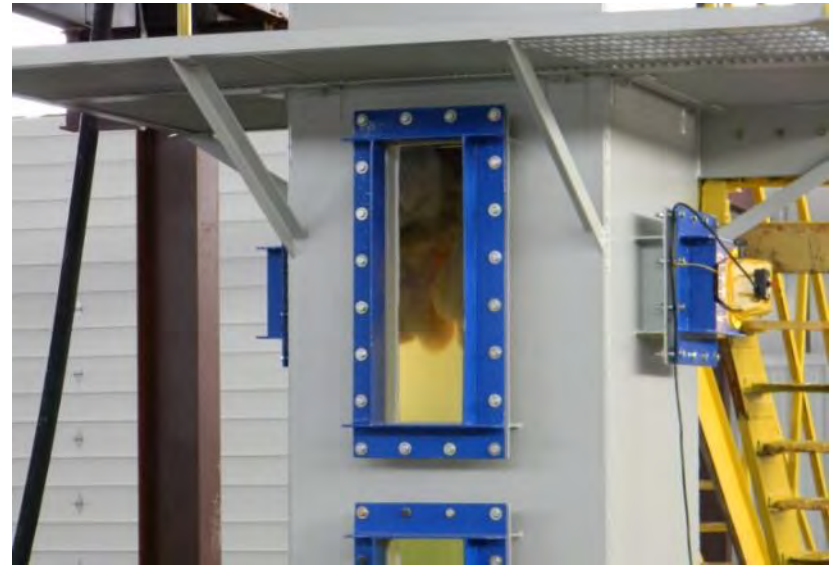
Sand and GAC Settling Bench Scale Testing



Sand and GAC Settling Bench Scale Testing



Large column testing at Severson's facility



Cap Spreader Barge





Sustainability

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Sustainability Measures

- General practices
 - Renewable energy sources
 - Locally produced/sourced materials and supplies
 - Effort to reduce and/or eliminate waste and efficiently use resources and energy
- Examples
 - Cap material specifications developed based on locally available materials to minimize material processing and transportation
 - Allowed project to meet the high volume placement requirements
 - Hydroelectric power supply for dredged slurry pipeline booster pumps
 - Biodiesel fuel used on all equipment when feasible
 - Process water from dewatering operations was reused/recycled
 - Solar power was utilized for air monitoring systems at the SCA

Conclusions

- Remedial Design required a multi-disciplinary team
 - Engineers and scientists
 - Industry experts from around the country
 - Community engagement to minimize potential impacts during and after the remediation
- Successful project
 - Dredging was complete 1 year ahead of schedule
 - Onondaga Lake has been reopened to public swimming and other recreational activities