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# **WEDA 34/TAMU 45**

## ***“Expanding the Dredging World”***

# **Randle Reef Sediment Remediation Project - Overview**

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Great Lakes Areas of Concern  
Environment Canada**

**June 16, 2014  
Fairmont Royal York,  
Toronto, Ontario  
Canada**



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# Hamilton Harbour

## Canadian and U.S. Areas of Concern in the Great Lakes–St. Lawrence River Basin



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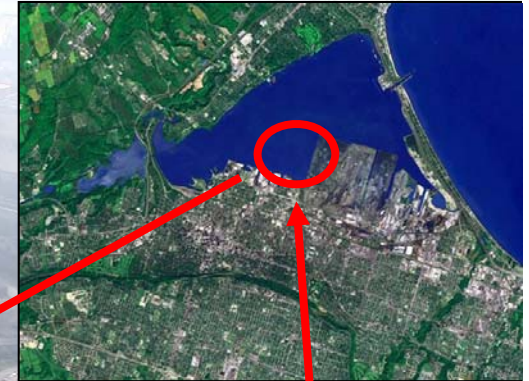
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# Randle Reef Sediment Remediation Project Hamilton Harbour, Lake Ontario, Canada

USS

Randle Reef  
Project Site



# Randle Reef Site Specifics



- Impacted by historic operation of coal gasification plant and steel operations;
- Approximately 675,000 m<sup>3</sup> of contaminated sediment (PAHs & metals); and
- Average total PAH concentration near 5,000 ppm with peaks over 73,000 ppm.
- **Site Area:** ~60 ha (148 acres)
- **Depth of Water:** Ranges from ~4 m to 12 m
- **Sediment Depth:** Ranges from ~0.1 m to >3 m



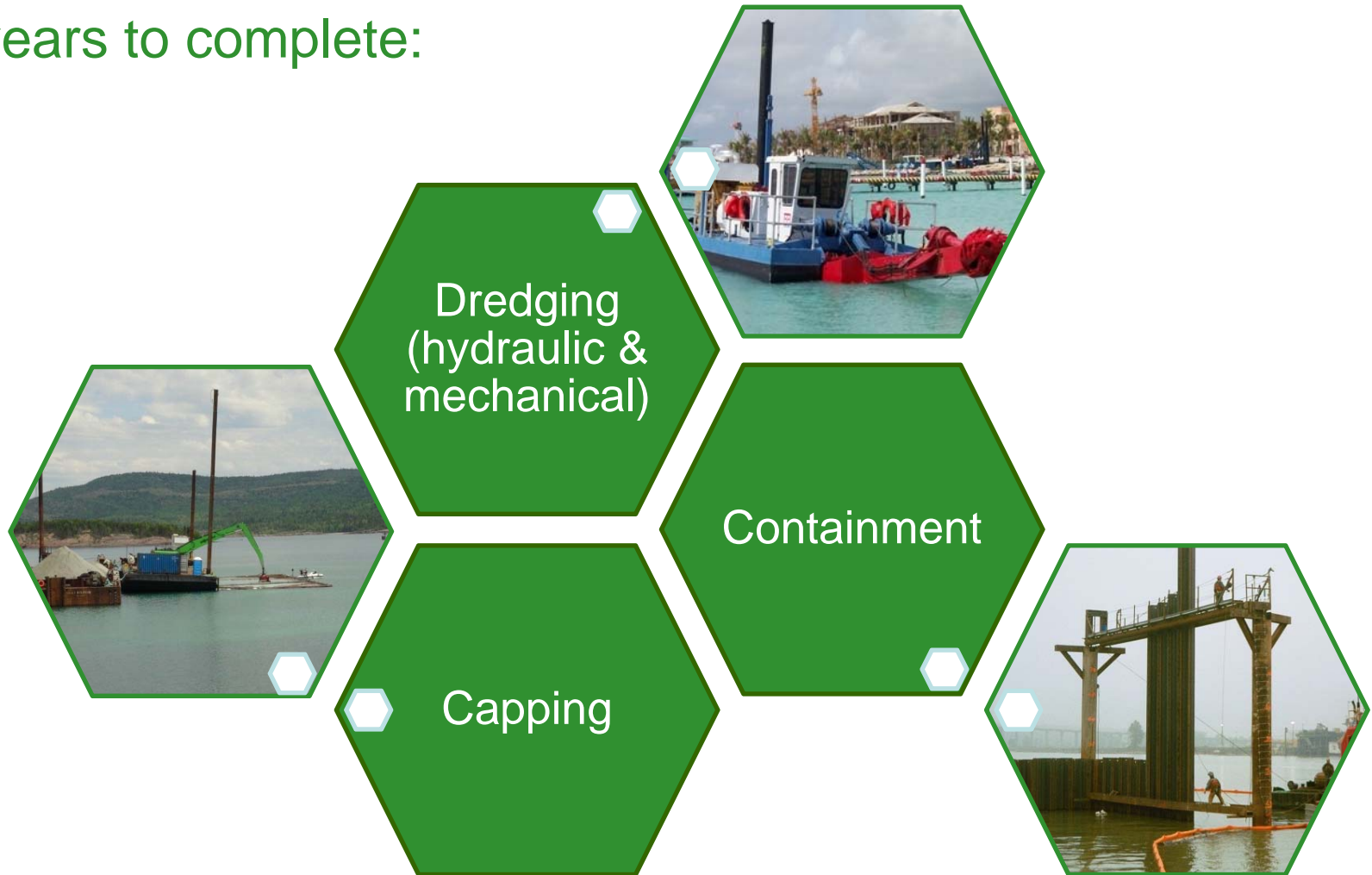
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# Remedial Approach

8 years to complete:



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# Sediment Project Components



U.S. Steel Channel

- In total **675,000 m<sup>3</sup>** of contaminated sediment will be safely managed
- Construct a 7.5 hectare (18.5 acres) Engineered Containment Facility (ECF) over the most highly contaminated sediment (**130,000 m<sup>3</sup> in-situ**);
- Using a combination of hydraulic and mechanical dredging, remove **500,000 m<sup>3</sup>** and place within ECF;
- Thin Layer Capping of **40,000 m<sup>3</sup>** of marginally contaminated sediment
- Cap U.S. Steel Intake/Outfall Channel sediments **5,000 m<sup>3</sup>**
- Cap ECF and construct a port facility and open green space.



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# Dredging Design

## ➤ Dredging Challenges:

- Dredging of firm clay and volatile management;
- Finite capacity of the ECF;
- Dredging offsets from existing dock walls;
- Residuals management;
- Dredging is not possible in one section due to existing structure stability.



U.S. Steel  
Channel



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# Site Specific Clean-Up Criteria

**100 mg/kg (ppm) Total PAHs based on the consideration of:**

- Background levels of PAHs in the Harbour (30 - 45 mg/kg);
- Average concentrations of PAHs in the Harbour (~68 mg/kg);
- Uncontrollable indirect inputs of PAHs to the Harbour (i.e. vehicular emissions);
- Toxicity data from another similar contaminated sediment site located in Hamilton Harbour as well as Randle Reef itself;



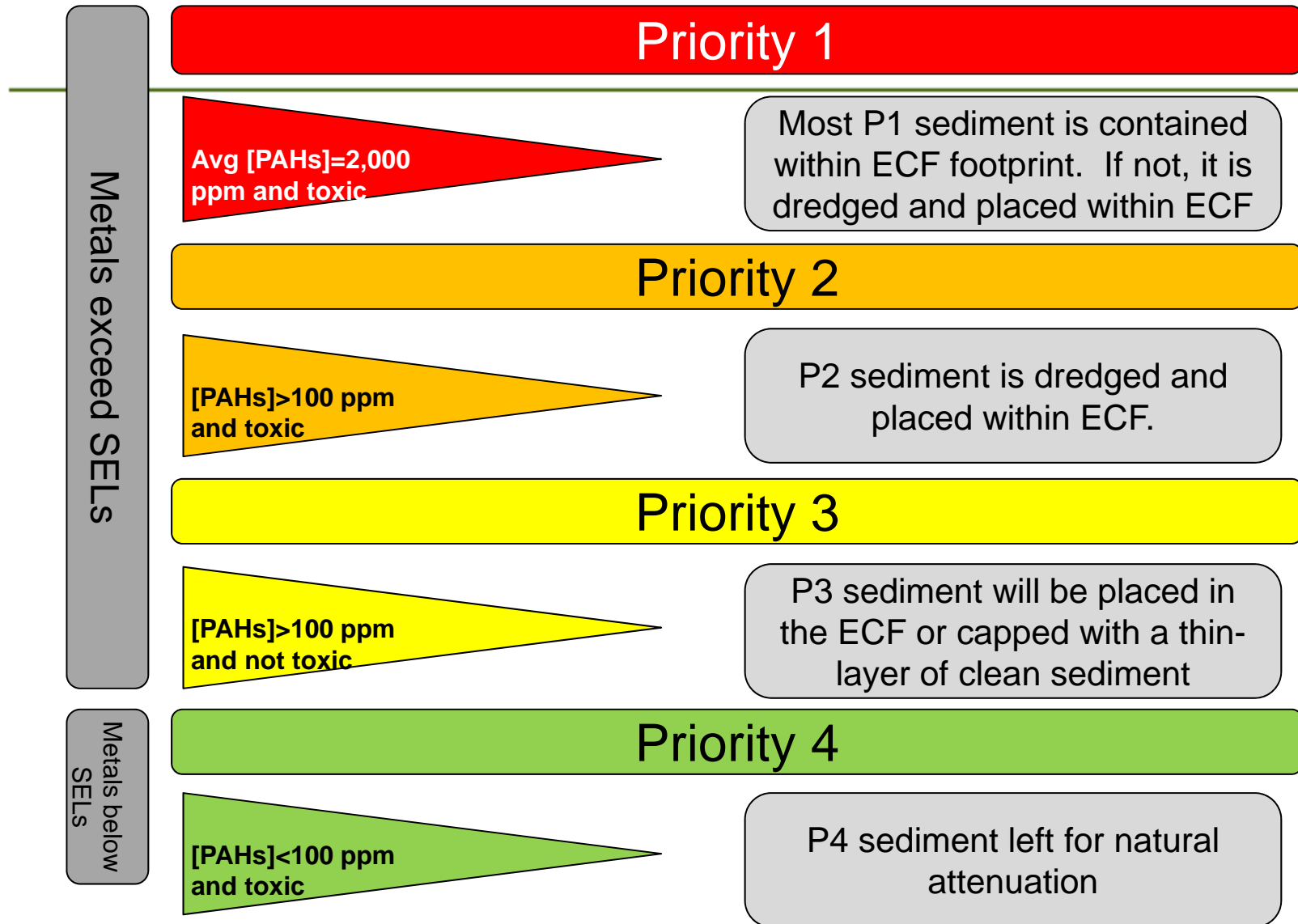
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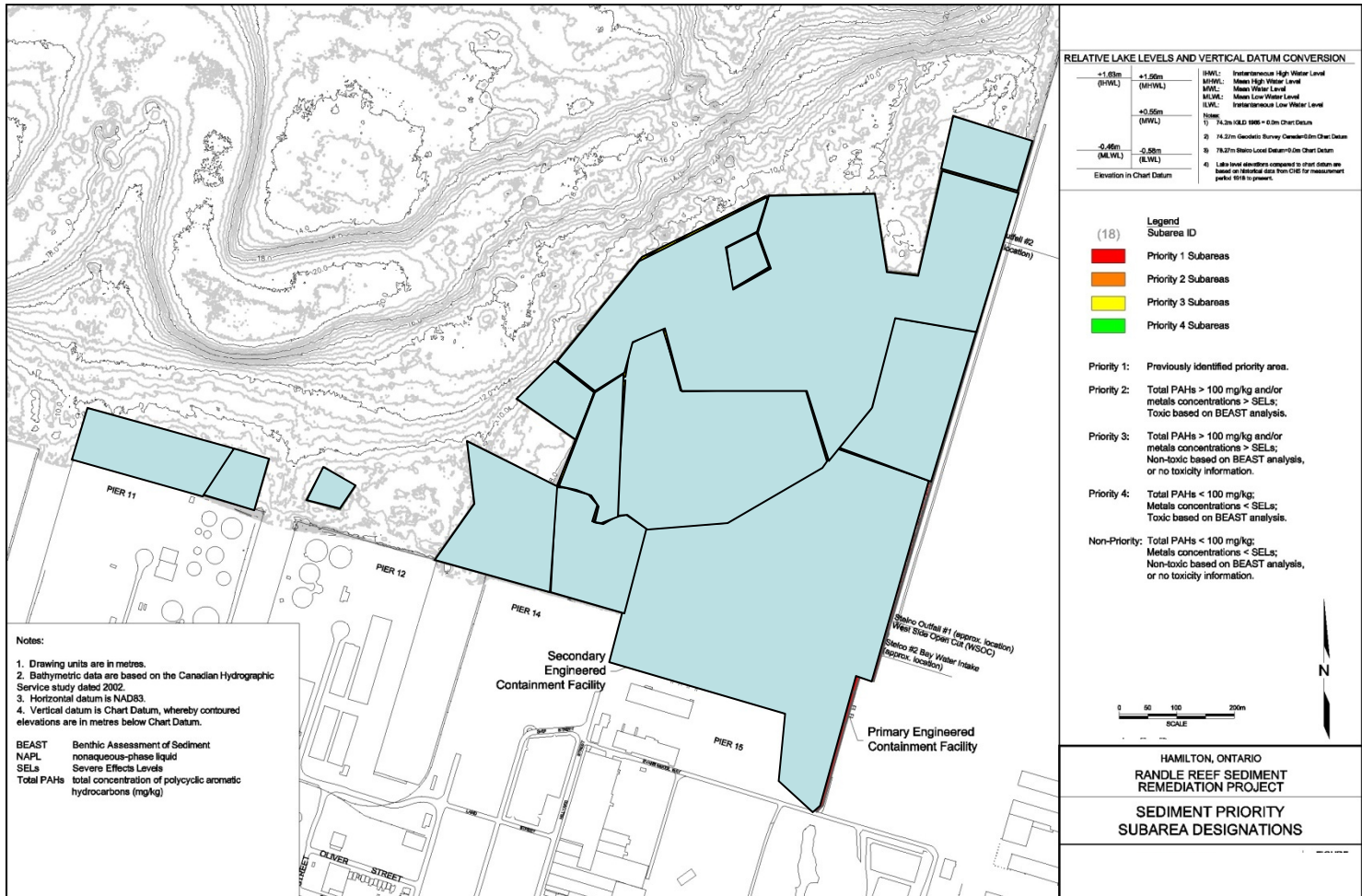
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# Approach to Remediate Sediment



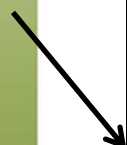
# Dredging Sequence



# PAH Mass Distribution

Subarea	Priority Designation	Volume (m <sup>3</sup> )	Average [Total PAHs] (ug/g)	Mass of PAHs for a Subarea (kg)	Percentage of PAHs in a Subarea Compared to the Site (%)	Cumulative Percentage of PAH (%)
1	1	130,000	6,340	1,318,720	72.3	72.3
2a (soft sediments)	1	23,412	367	13,744	0.8	73.1
2b (clay)	1	42,099	0	0	0.0	73.1
3	1	39,802	3,975	253,122	13.9	87.0
4	1	33,144	325	17,256	0.9	87.9
5	1	8,040	139	1,784	0.1	88.0
6	1	5,655	4,021	36,380	2.0	90.0
7	1	15,449	204	5,038	0.3	90.3
8	1	24,924	283	11,278	0.6	90.9
9	2	31,966	1,747	89,330	4.9	95.8
10	2	9,351	107	1,593	0.1	95.9
11	2	26,850	69	2,969	0.2	96.1
12	2	74,713	62	7,447	0.4	96.5
13	2	5,124	145	1,187	0.1	96.5
14	2	10,299	28	458	0.0	96.6
15	2	6,722	49	526	0.0	96.6
16	3	28,321	283	12,810	0.7	97.3
17	3	74,296	315	37,398	2.1	99.3
18	3	34,704	71	3,920	0.2	99.6
19	3	42,461	80	5,415	0.3	99.9
20	3	20,484	50	1,629	0.1	99.9
21	4	26,770	18	775	0.0	100.0
22	4	13,983	8	181	0.0	100.0
23	4	2,331	5	19	0.0	100.0
Total		730,899		1,822,978	100.0	

ECF Full

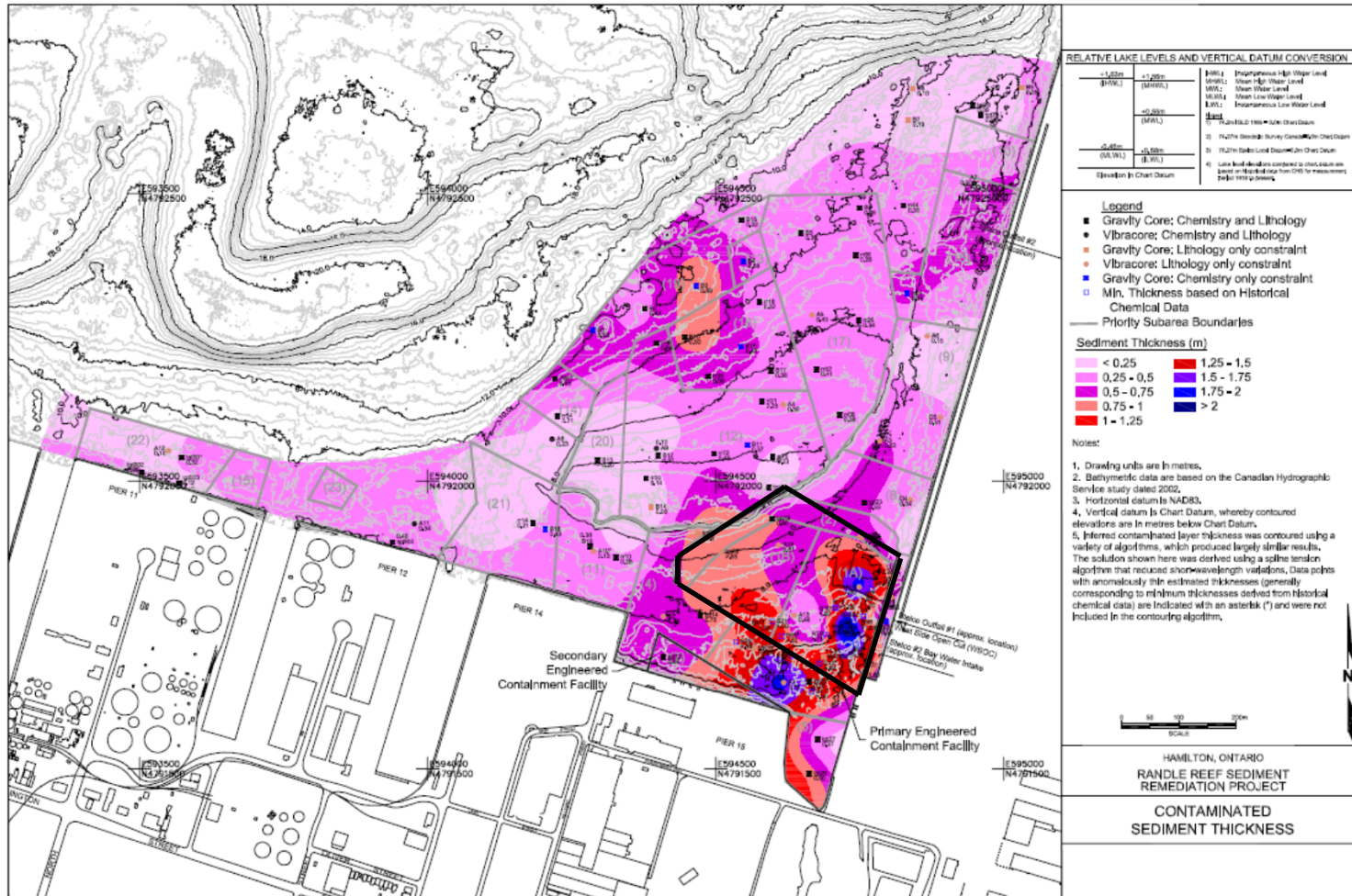


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# Sediment Thickness Layer



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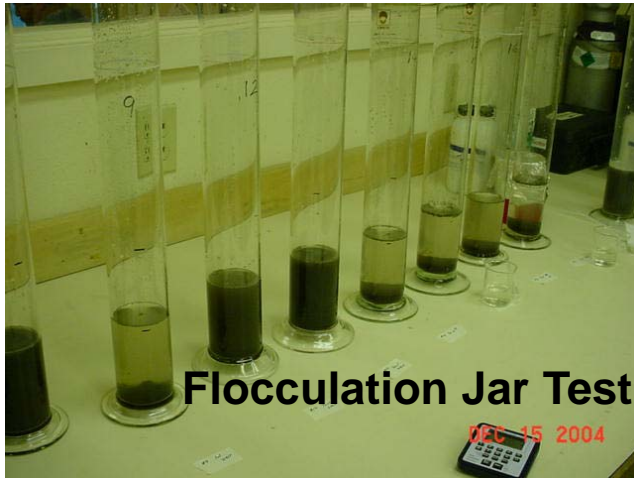
# Treatability Studies

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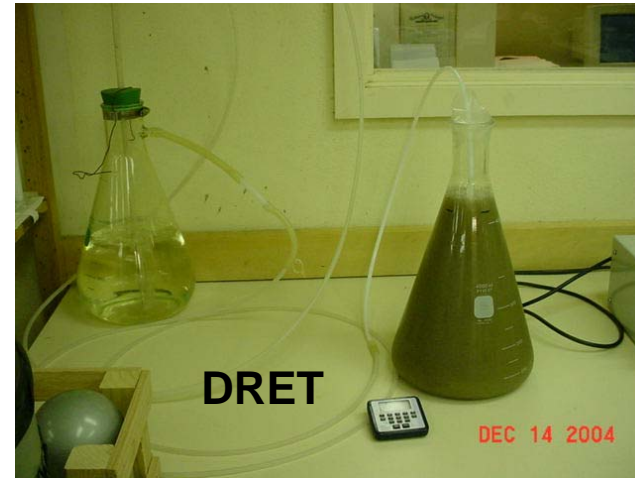
- **Flocculation Jar Test** – Determine the most effective coagulant/flocculant
- **Column Settling Test (CST)** – Simulate settling using preferred polymer
- **Column Media Filtration Test** – Determine the most effective filtration media
- **Batch Media Adsorption Test** - Determine adsorption capacity ( $K_d$ ) of filtration media
- **Thin Column Leach Test (TCLT)** - Models sediment leaching in a ECF by groundwater and rain water
- **Dredge Elutriate Test (DRET)** - Simulates chemical release at the point of dredging
- **Pore Water Extraction** - Measure pore water chemical conc. in equilibrium with sediment



# Treatability Studies



Flocculation Jar Test



DRET



Column Settling Test



Column Settling Test

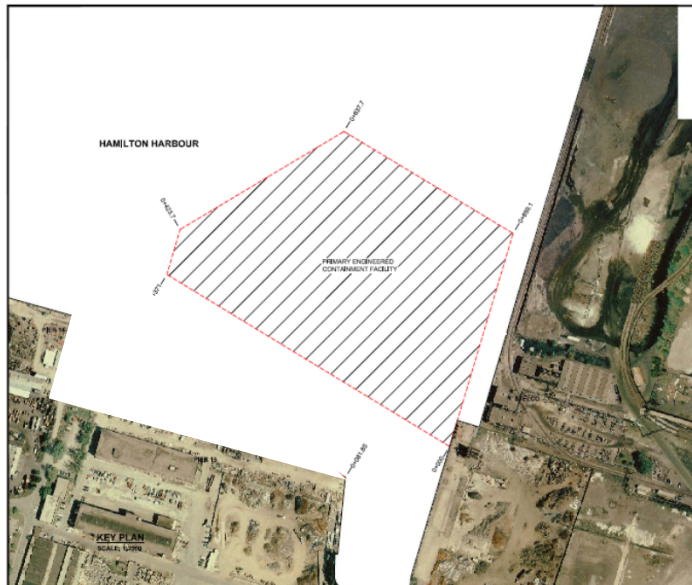
# Construction Components

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1. Installation of double steel sheetpile walls (ECF structure);
2. Mechanical dredging between ECF walls;
3. Production dredging and thin layer backfill;
4. Capping in U.S. Steel Channel; and
5. Installation of ECF cap.



# Installation of Double Steel Sheetpile Walls



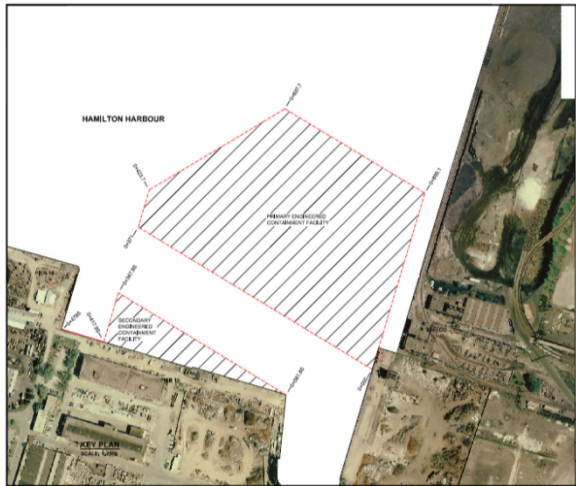
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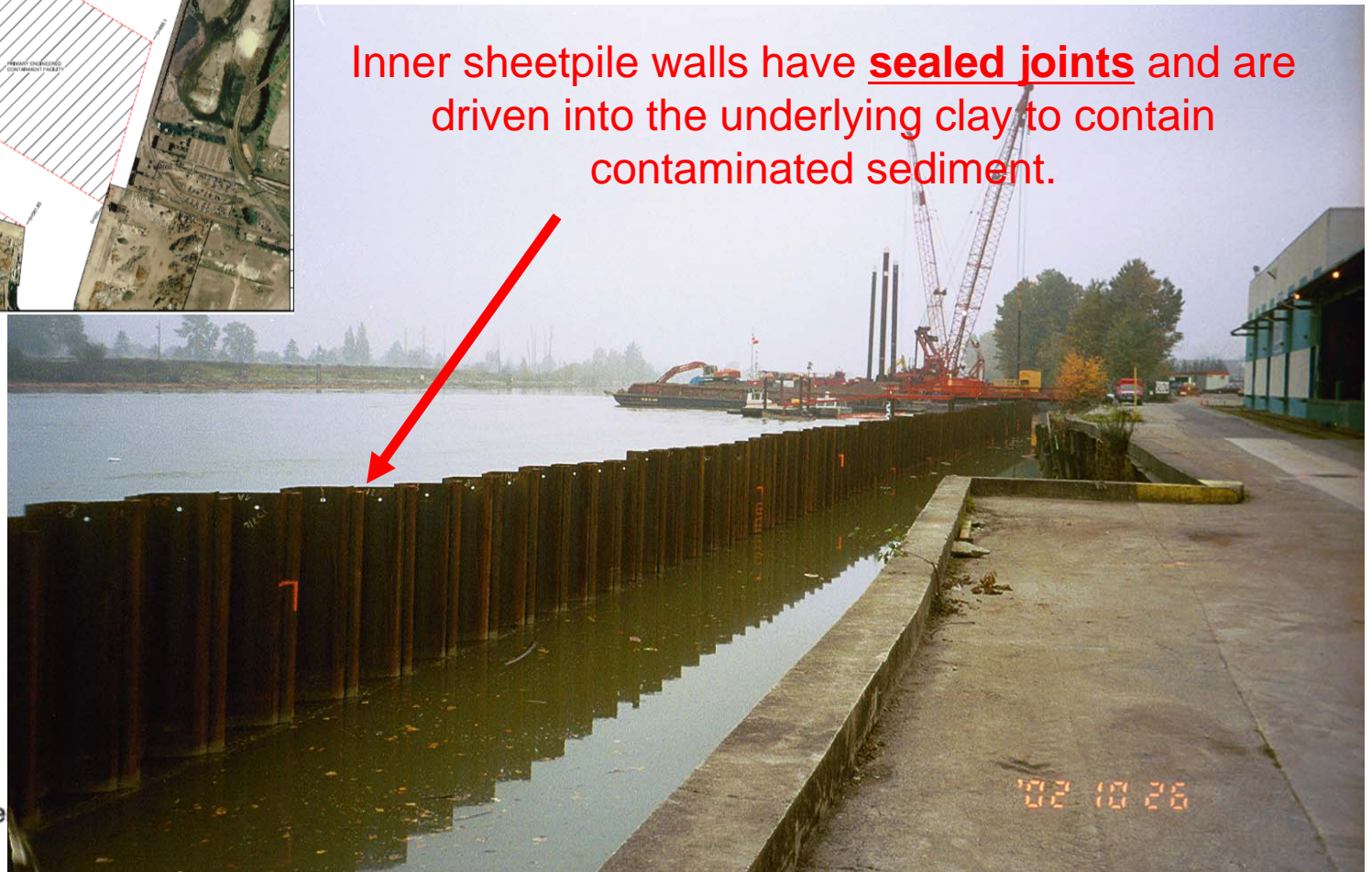
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# Installation of Double Steel Sheetpile Walls (cont'd)

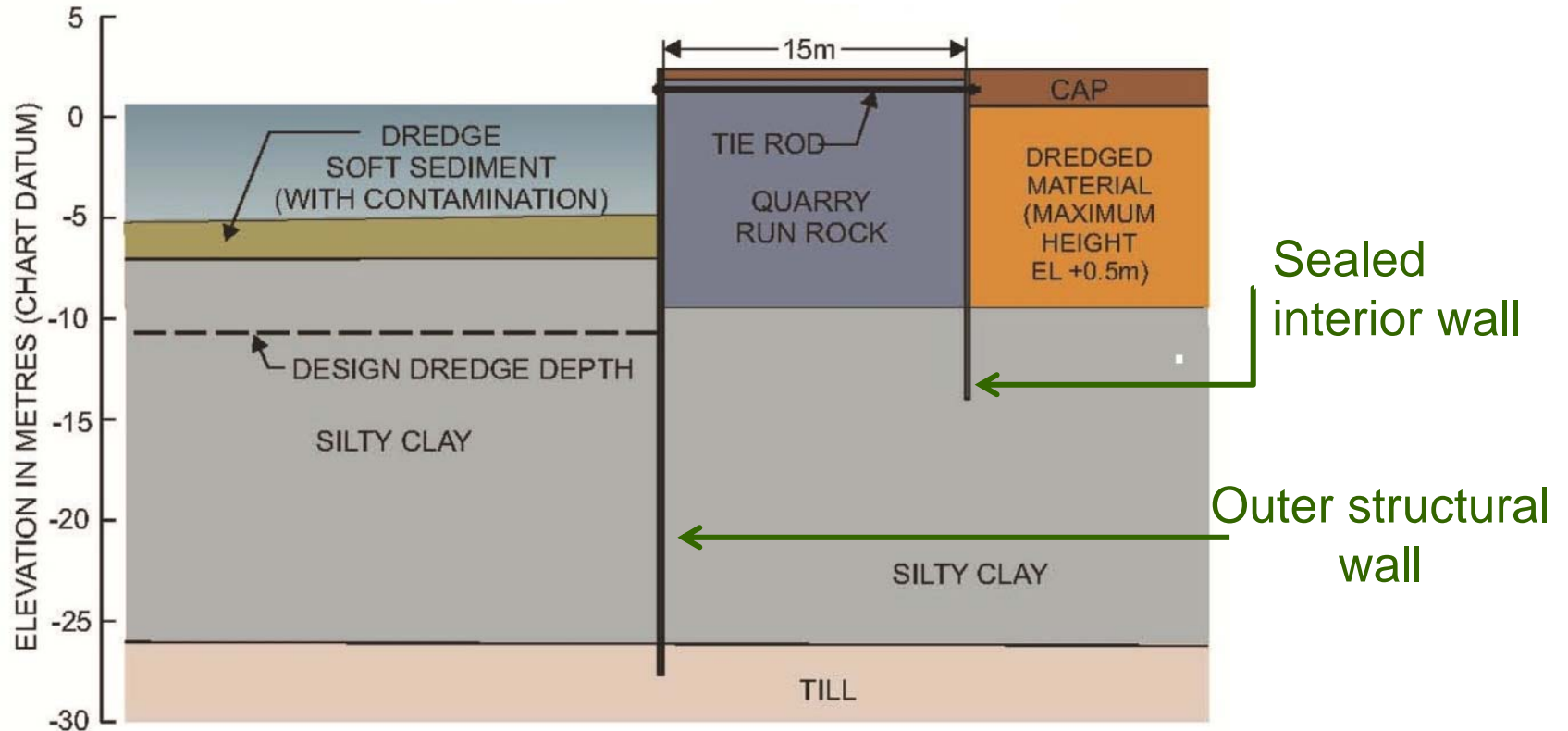


Inner sheetpile walls have **sealed joints** and are driven into the underlying clay to contain contaminated sediment.

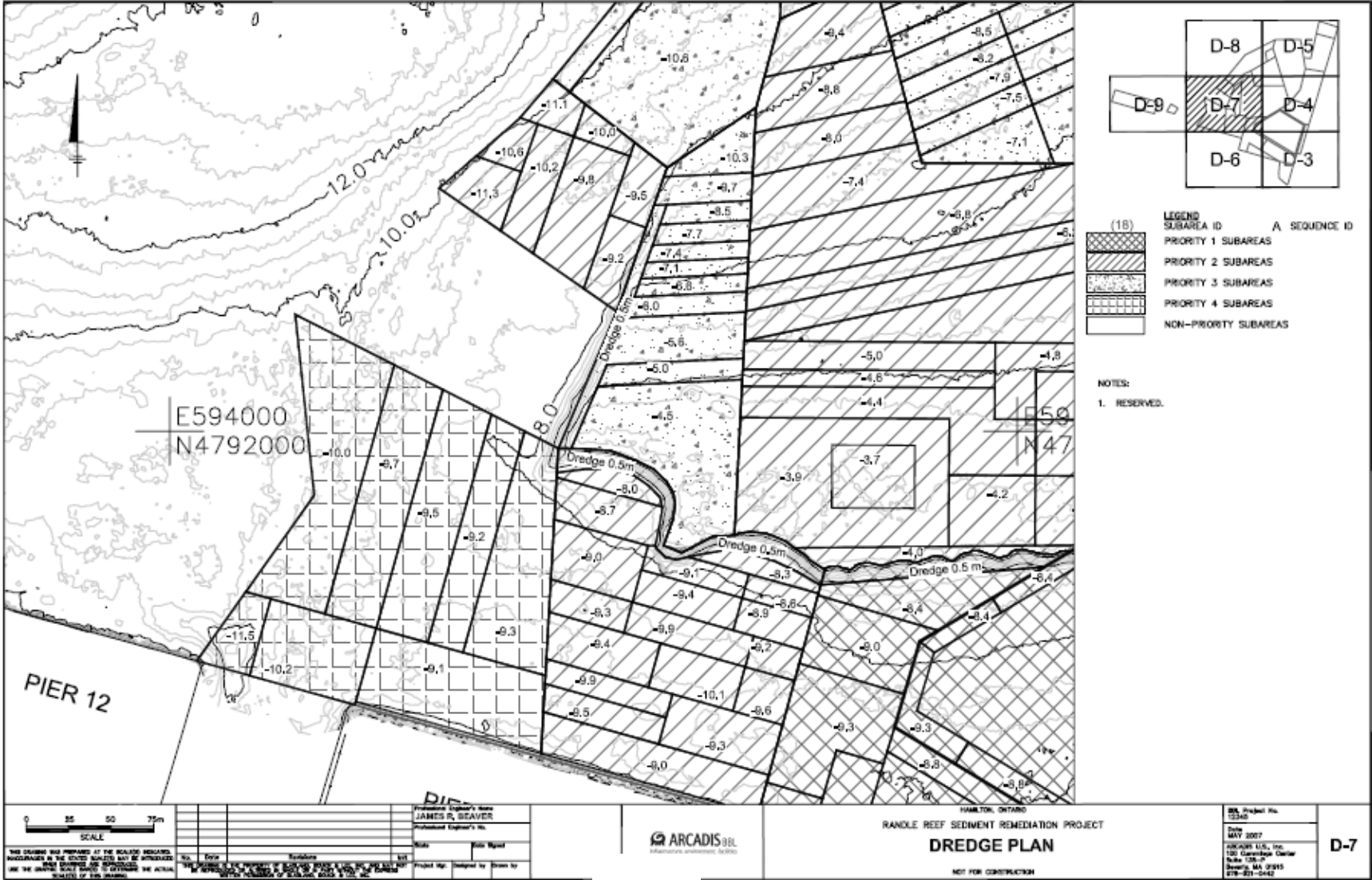


# Isolation Structure

- A double steel sheetpile wall with sealed interlocks



# Production Dredging – Draft Dredge Plan Section D7



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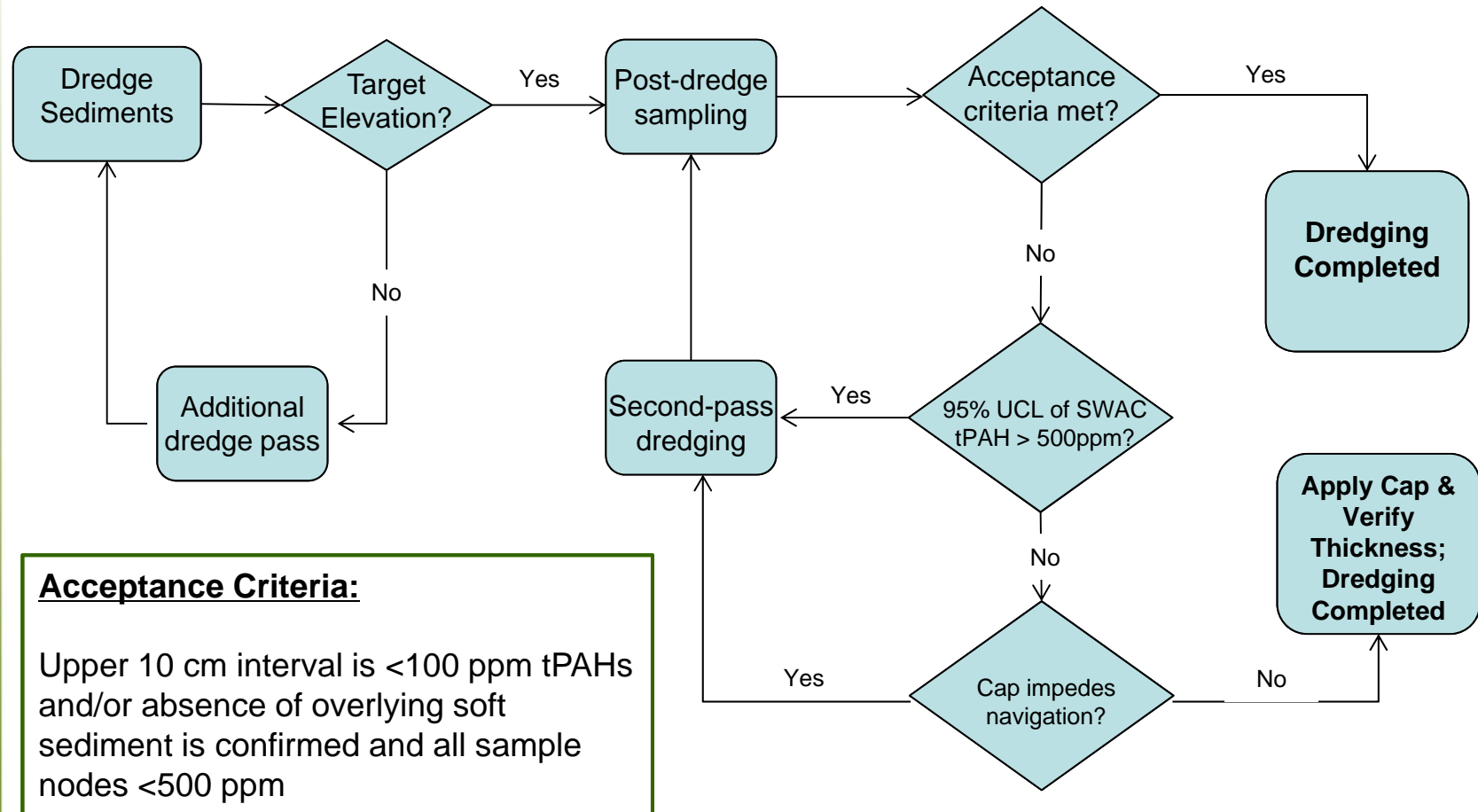
# 5 Phases of Dredging:

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1. **Mechanical dredging** between the double sheet pile walls to remove contaminated sediments.
2. **Mechanical dredging** of clay from between the double sheet pile walls to accommodate the structural design.
3. **Hydraulic dredging** of contaminated sediments down to the underlying clay in Priority 1 and 2 areas.
4. **Hydraulic dredging** of contaminated sediments down to an established clean line in Priority 3 areas.
5. **Second pass dredging** in all dredged areas to address any remaining residual contamination.



# Dredging Decision Process - Overview

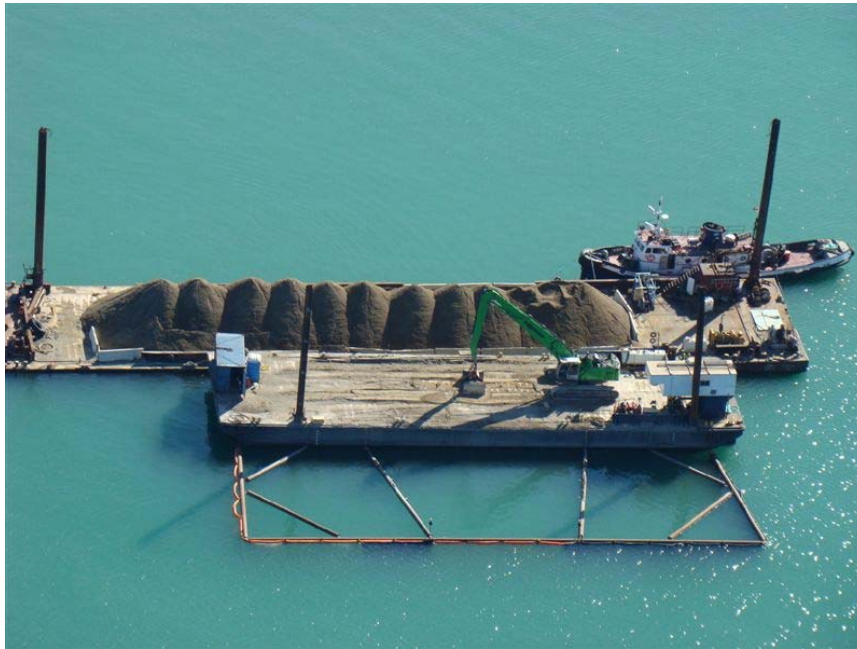


# Resuspension Control

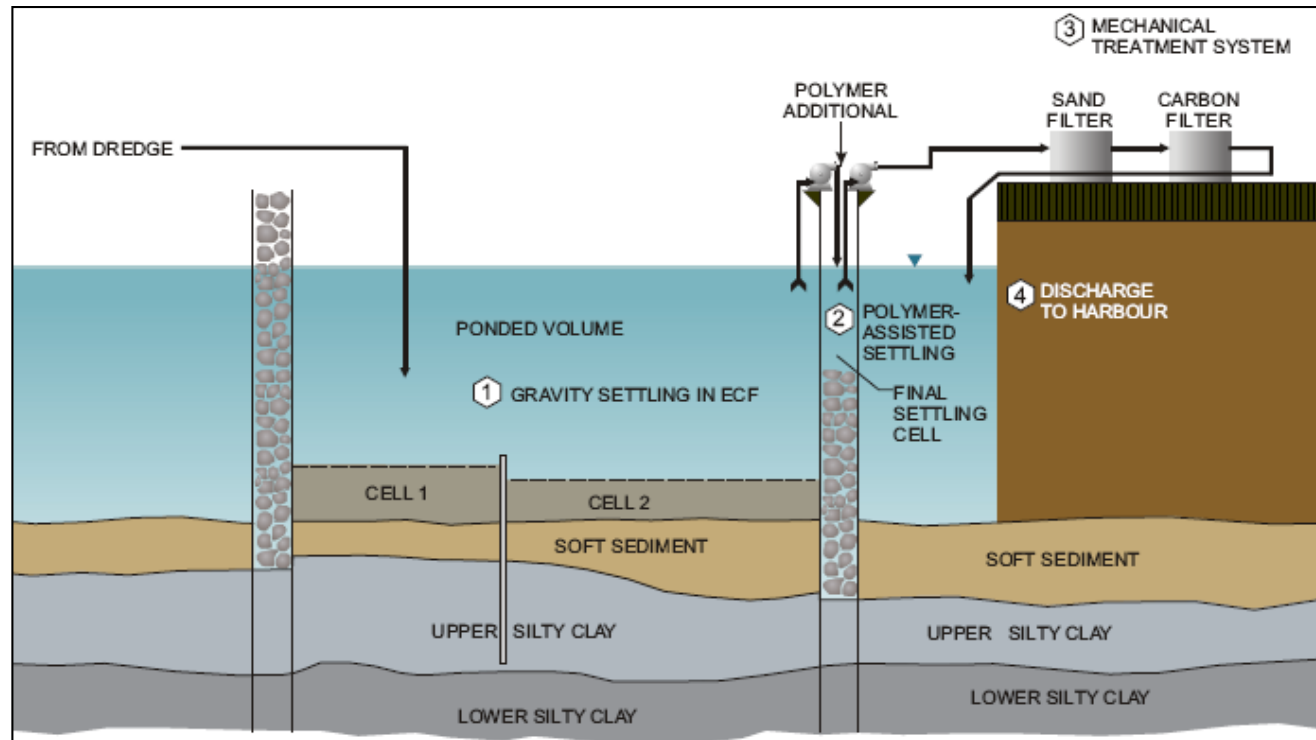


# Thin Layer Backfill

- Place a thin-layer cover of sand to backfill areas with PAH concentrations at or above 100 ppm
  - a) Thin-layer cap will be approximately 16 cm in thickness; and
  - b) Capping is proposed to occur in two separate lifts of approximately 8 cm.



# Production Dredging – Dredgeate Management

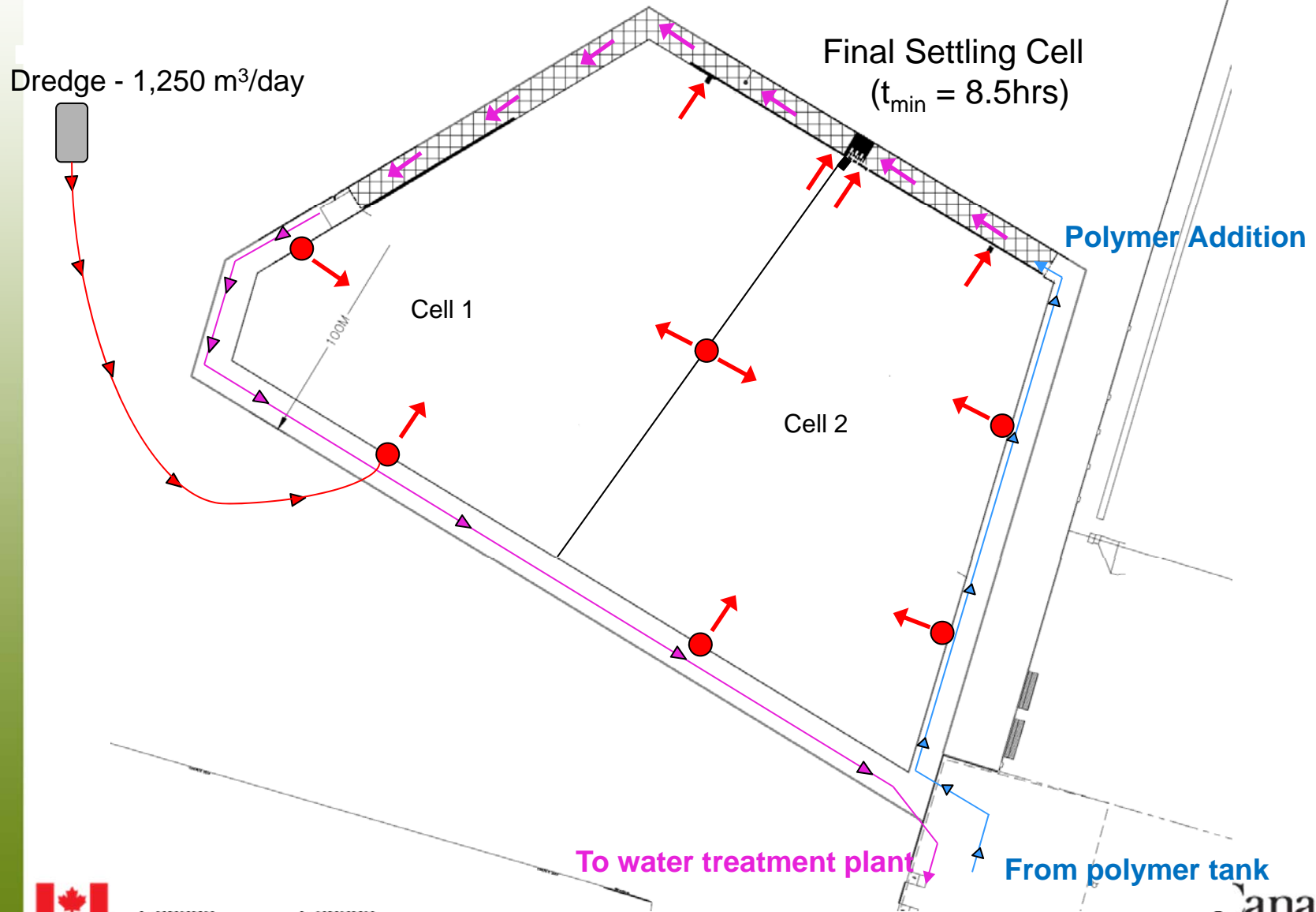


1. Gravity settling of decant water within the ECF
2. Polymer-assisted settling in a final settling cell (area between the walls)
3. Additional treatment using sand filtration and (GAC) adsorption
4. Discharge to Hamilton Harbour





# Dredgeate Management

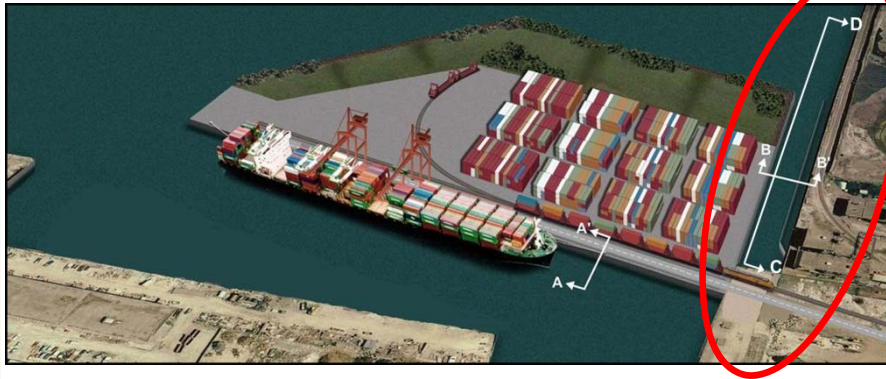


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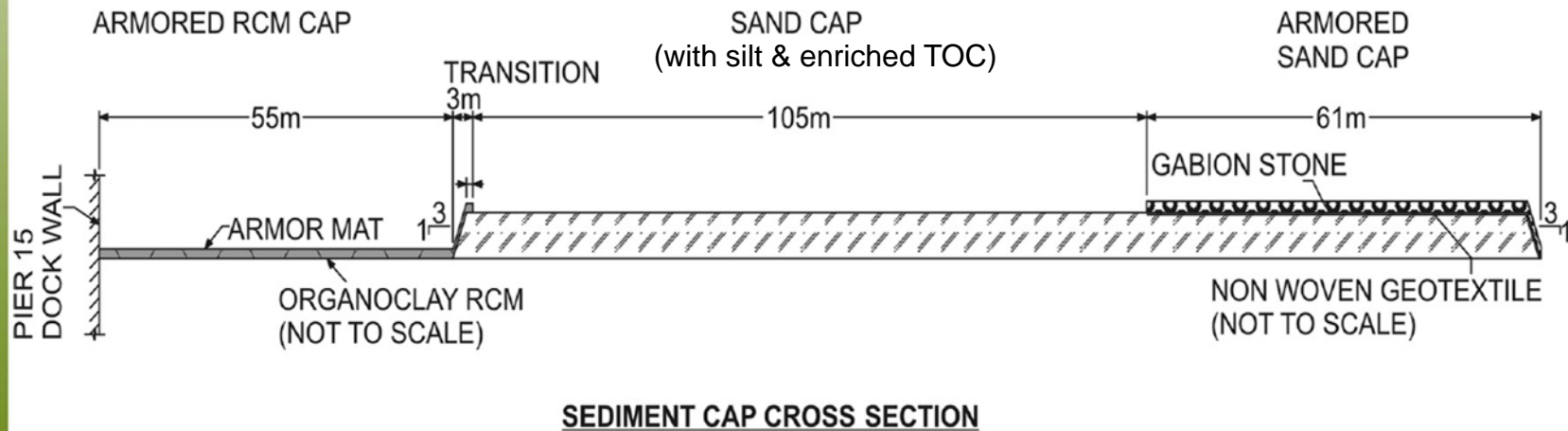
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# Isolation Cap Design



US Steel Channel

Accommodates intakes and dock wall stability concerns.



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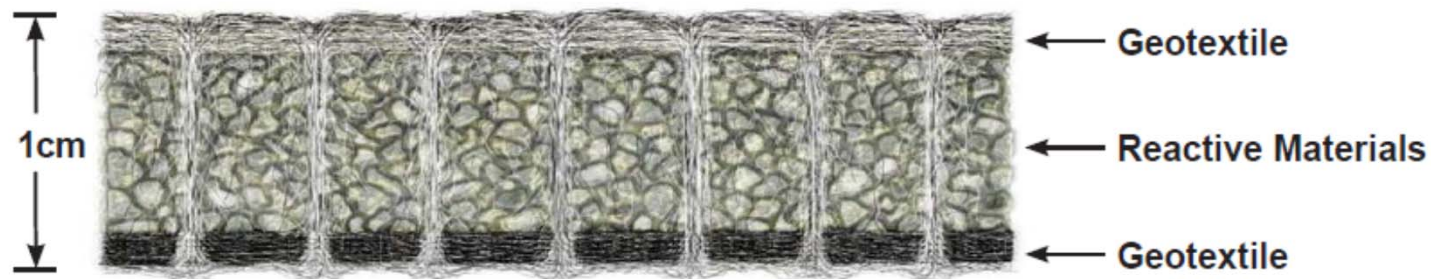
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# U.S. Steel Channel Capping

- Reactive Core Mats in inflow/outfall areas
- Significantly thinner than traditional cap



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# Installation of ECF cap

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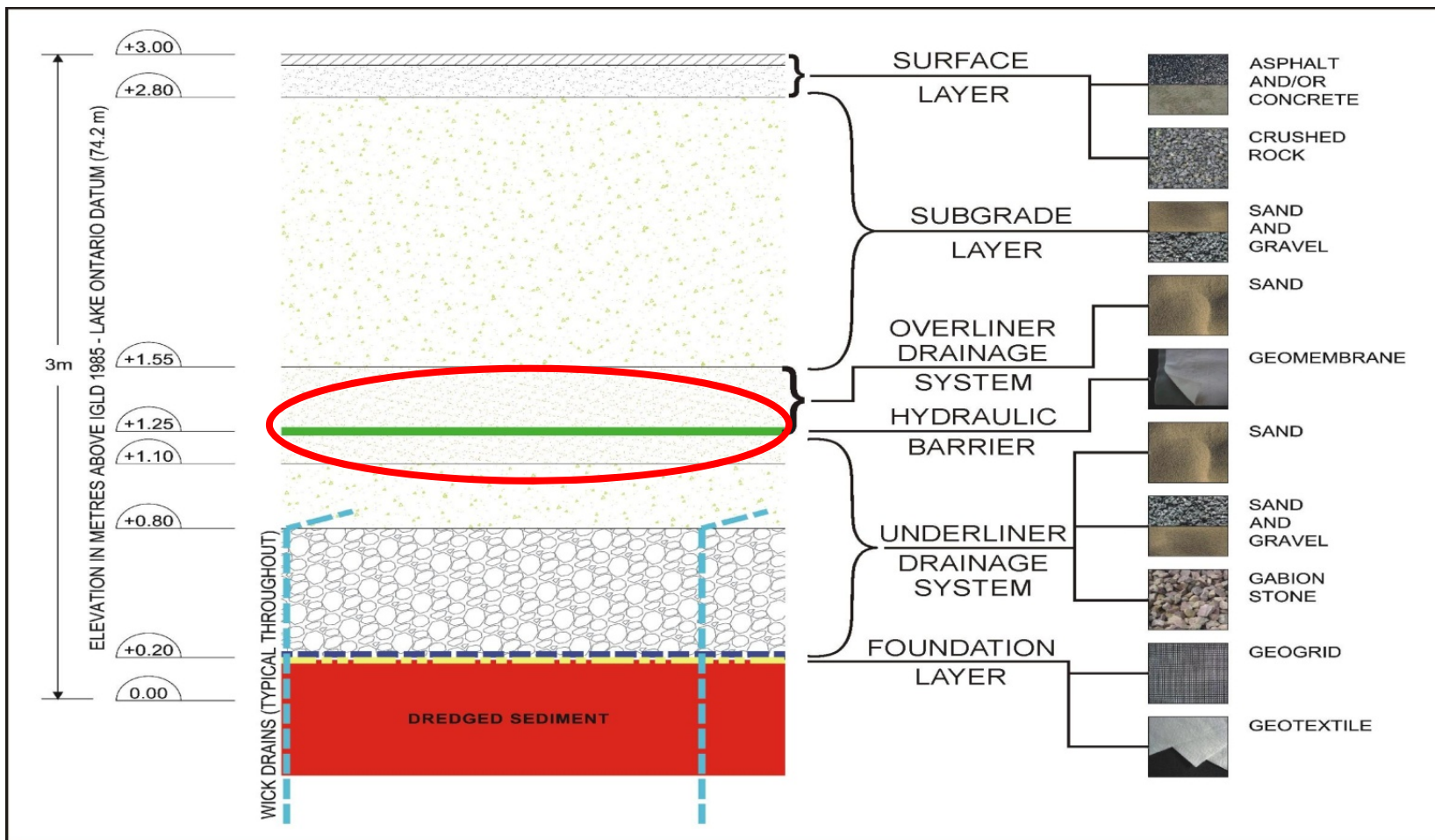
- The ECF capping system will consist of several layers:
  1. Foundation layer;
  2. Underliner drainage system;
  3. Hydraulic barrier layer;
  4. Overliner drainage system;
  5. Paved surface (in the port facility area);
  6. Vegetative cover (in the greenway area); and
  7. Stormwater management systems.
  
- Cap thickness 3 m



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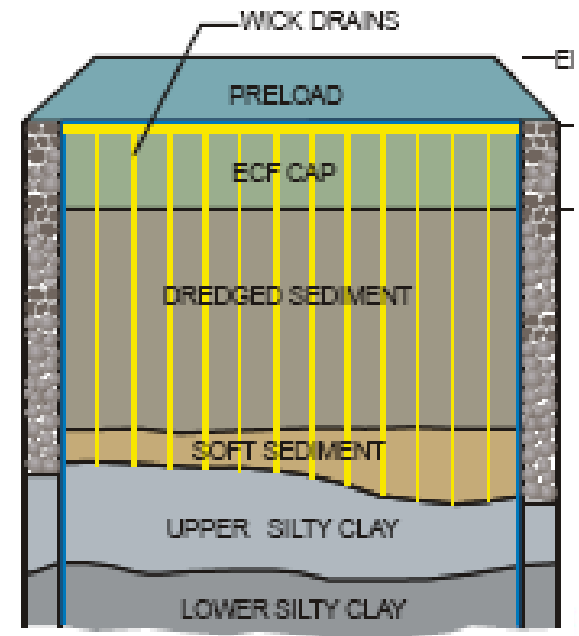
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# Randle Reef ECF Cap – Multiple Layers



# Installation of ECF Cap cont'd

- A 'preload' of 500,000 tonnes will be placed on the cap;
- Wick drains will be used to increase the rate of consolidation and shorten the necessary 'preload' duration;
- Approximately 15,000 wick drains will be installed (4"x 1.5"x 33');
- It is anticipated that the "preload" will be in place for approx. 1 year and then removed.



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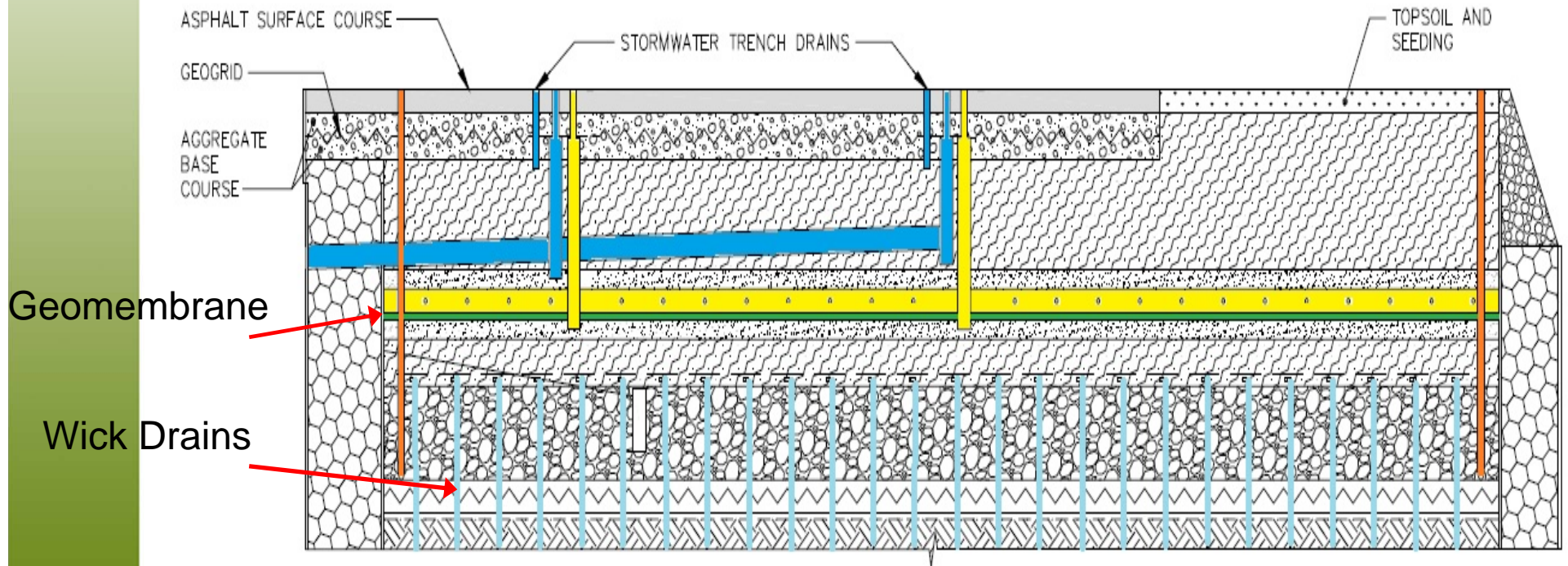
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# ECF Multi-layer Cap: Drainage Systems

Underliner Drainage

Overliner Drainage

Stormwater Drainage



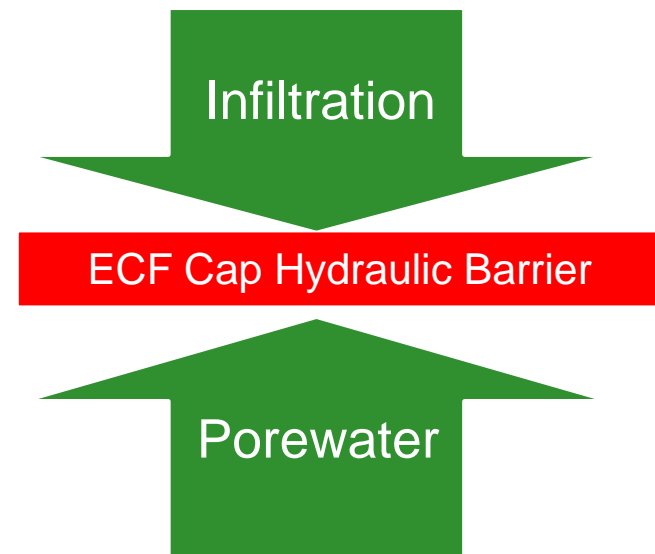
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# Post-Remediation Monitoring Program

- Isolation cap
- Thin layer backfill
- Perimeter monitoring wells
  
- Overliner drainage
- Underliner drainage



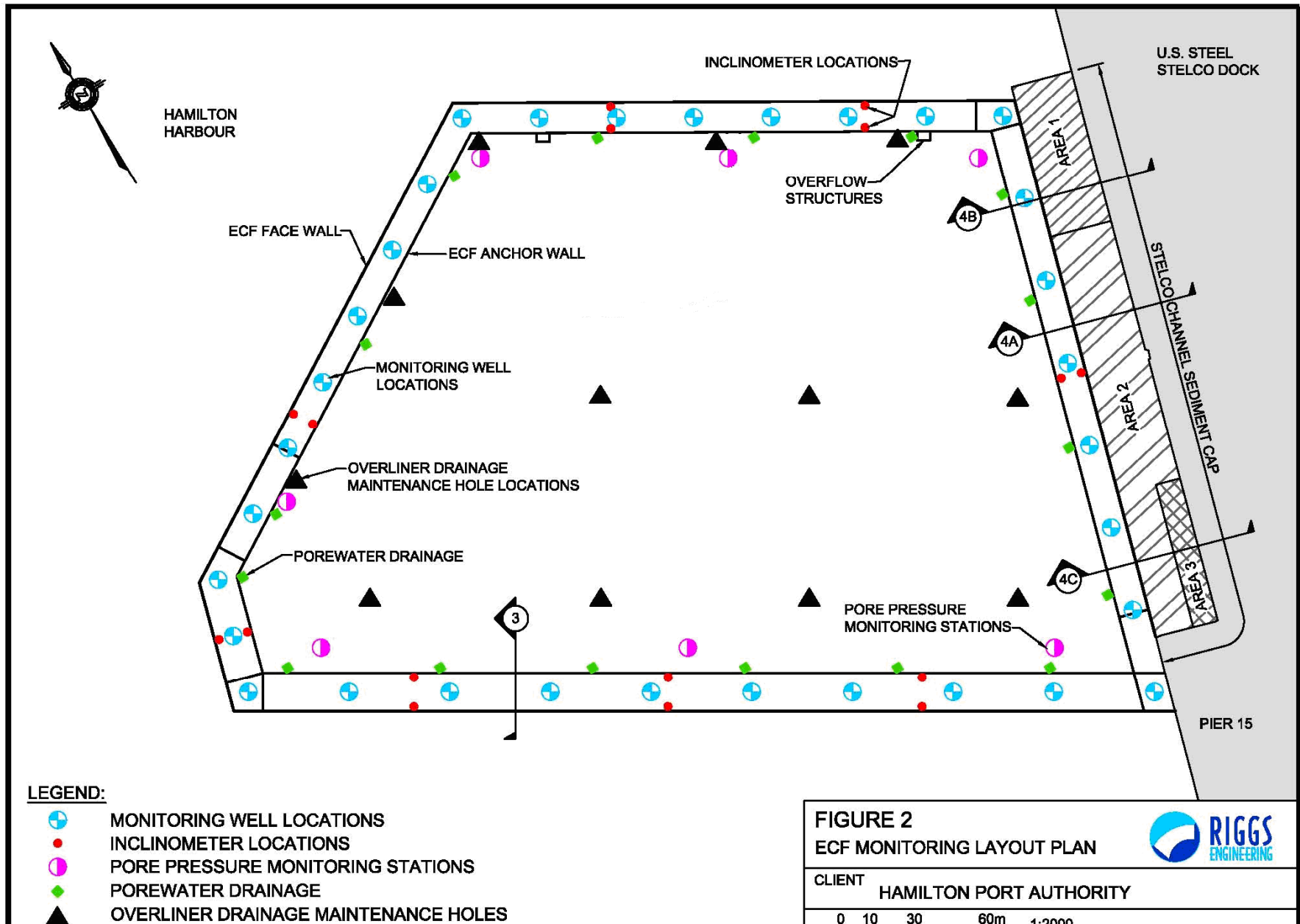
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# ECF Long Term Monitoring



# Assessing the Effectiveness of the Randle Reef Clean-up

- PAH concentrations & profiles in suspended sediments.
- Sediment toxicity & benthic invertebrate community structure.
- Haemocytic leukemia in caged bivalves.
- Larval & embryo deformities in fish exposed to PAHs.
- Genetic & reproductive endpoints for caged fish and second generation inherited effects.
- Wild fish health endpoints.
- Tumours & external abnormalities in wild fish.



# Why Clean Up Randle Reef?

- **Environmental Benefits**
  - restore environmental quality of the harbour
  - improve fish and wildlife habitat
  - reduce spread of contaminants through the harbour
  - essential to delisting Hamilton Harbour as an Area of Concern
- **Economical & Social Benefits**
  - **estimate of \$126M (2006\$) in economic impact to the community (job creation, business development, tourism)**
  - enhances recreational opportunities (beaches, boating, fishing)
  - enhances shipping and port facilities
  - promotes a positive image of the harbour and community as a place to live and work

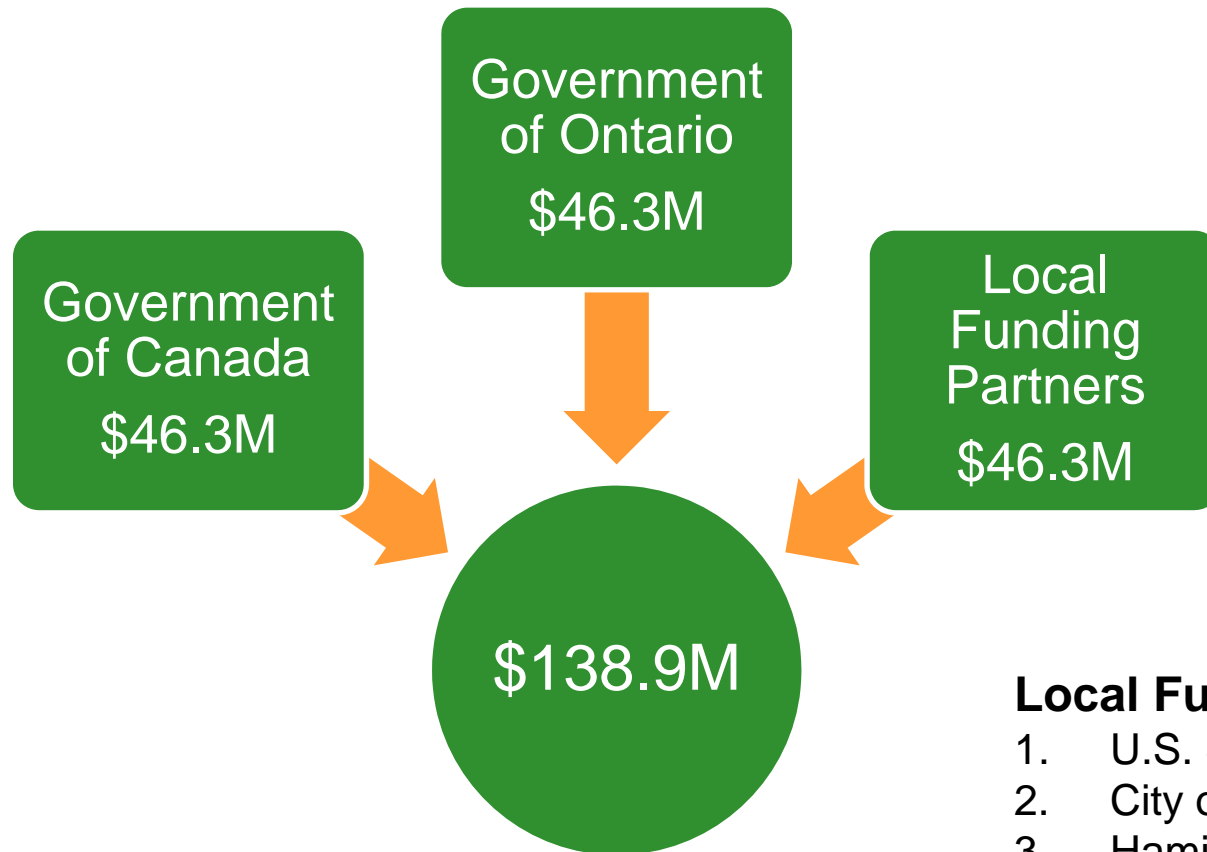


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# Project Funding



## Local Funding Partners:

1. U.S. Steel
2. City of Hamilton
3. Hamilton Port Authority
4. City of Burlington
5. Region of Halton



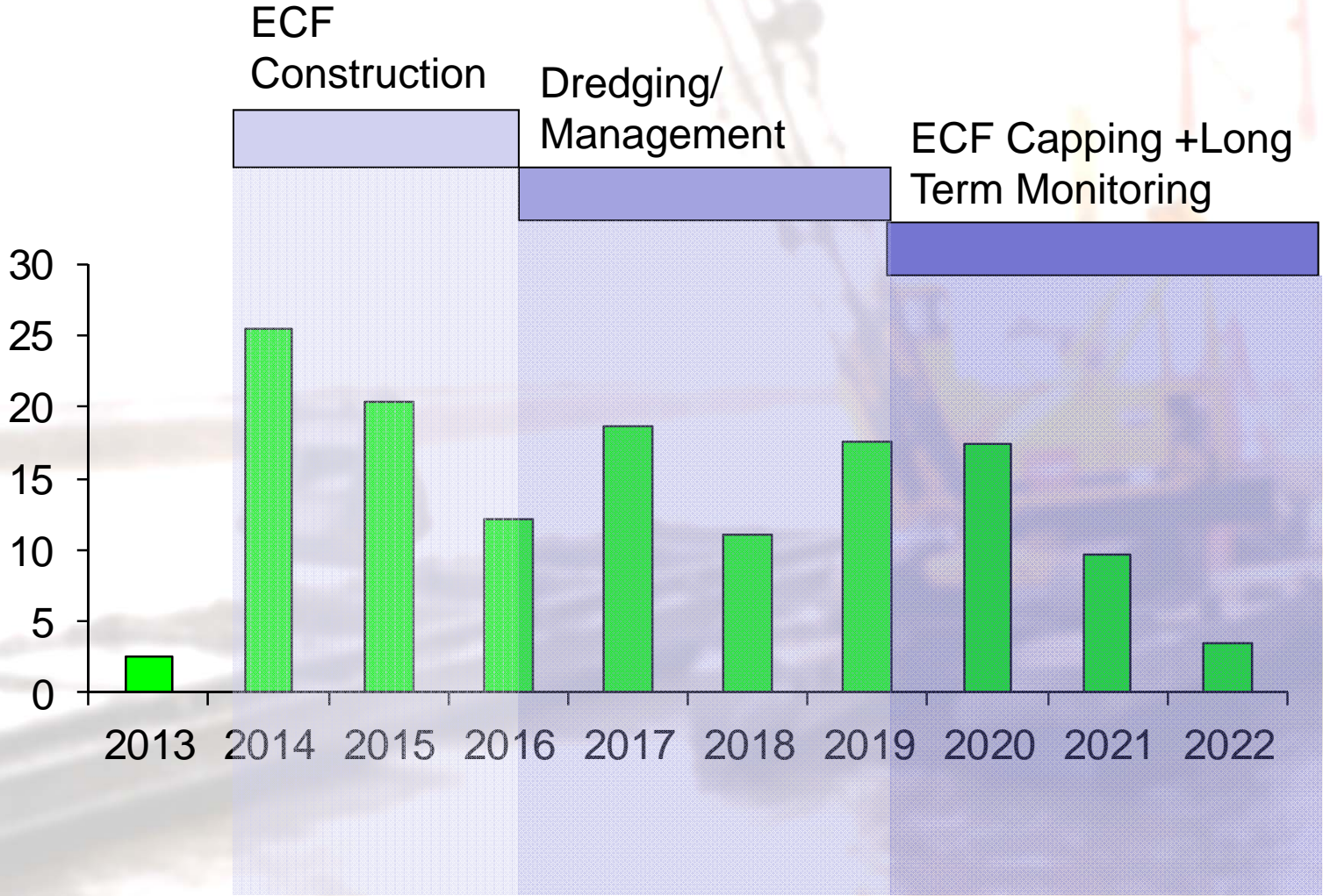
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# Draft Construction and Cost Schedule

\$138.9M



# The End



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