# DEVELOPMENT OF A STANDARDIZED LOW-STRESS CONSOLIDATION TESTING PROCEDURE AND REGRESSION EQUATION FOR THE MARSH FILL

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## Introduction







Green color in the map indicating the marsh creation sites in the coastal Louisiana.





## **Research Objective**

- 1. Collected and analyzed data and reports of low-pressure consolidation tests on dredged fill from CPRA offices and USACE websites.
- Reviewed consolidation specifications EM 1110-2-1906, EM 1110-2-5027 Appendix D, ASTM D-2435 method B, CPRA Geotechnical Standards.
- 3. Developed a simplified version of the settling column for the self-weight consolidation test and modified the conventional oedometer implementing 3D printing technology.
- 4. Recommended procedures of consolidation tests specifically for dredged material and test data interpretation. Special attention was paid to the following:
  - Sample preparation
  - The seating load
  - Loading schedule to recommend
  - Void ratio/effective stress profile
  - Empirical equation



## **Slurry Sample Preparation**

Soil samples are collected from the No-Name Bayou marsh creation site in Louisiana.

List of Geotechnical Test need to be done before slurry preparation:

- Classify the soil based on the ASTM D2487.
- Specific Gravity according to ASTM D854.
- The Atterberg Limits according to the ASTM D4318.





Measure Soil Mass Water Content = Water mass/Soil mass



Mixing Grinder

Mixed Until Become Homogeneous Slurry



Slurry Soil Sample





## **Settling Column/Self-Weight Consolidation Test**

Simplified Settling Column Used in This Research



(b) Sample removal after completion of

self-weight consolidation test.

(b)

(a) The self-weight consolidation/settling column tests using acrylic plexiglass cylinders with diameters 10", 8", and 6" (Right to left).



# **Reasons Behind The Necessity of The Oedometer Test**

Minimize the settlement column dimension

Average depth of the marshland are 3 to 6 meter

Achieving the maximum stress in the laboratory

Maximum Stress generate in the field is 107.25 kPa

Illustrate void ratio vs effective stress profile that mimic the field/natural condition
 Combined the settling column test and oedometer test result



Modify The Conventional Oedometer to Handle The Dredged/Marsh Soil.

Sketch of the part (dial cap) using SOLIDWORKS

Original Stainless Steel dial cap



Top view

Bottom view





Top view Bottom view The Starting Load/Seating Load comes from the dial cap and the top porous stone



#### Deflection Analysis of 3D Printer Dial Cap Using SOLIDWORKS and Lab Experiment Data



(a) Polylactic acid (PLA)
(b) Acrylonitrile Butadiene Styrene (ABS)
(c) Stainless Steel

#### **Comparison of Deflection of Dial Cap (Experimental vs Numerical Value)**

Stress (TSF)	Stress (kPa)	Deflection (mm)						
		Finite Element Analysis			La	Lab Experiment		
		ABS	PLA	Stainless Steel	ABS	PLA	Stainless Steel	
1	107.25	0.0098	0.0060	0.0001	0.0218	0.0163	0.0016	
2	214.5	0.0195	0.0140	0.0002	0.0310	0.0260	0.0024	



**3D Printed Dial Cap** 



Stainless Steel dial cap3D printed (PLA) dial capIt lowers the seating pressure almost 5 times



#### **Seating Load:**

The lightweight 3D printed material turned out that the newly achieved seating pressure was about 0.002 TSF, including the pressure that comes up from the weight of the porous stone, as opposed to the traditional 0.01 TSF

#### **Loading Schedule:**

After applying 1 TSF load, the final settlement of the specimen was almost 50% of its initial height. For these reason, no further load was applied in this research. During the successful consolidation test, the following loading schedule was adopted: 0.002, 0.005, 0.01, 0.025, 0.05, 0.10, 0.25, 0.50, and 1.00 TSF.

#### **Settlement Reading Schedule:**

The 1-D consolidation tests were completed following ASTM D-2435 standard and EM 1110-2-5027 Appendix D. Consolidation settlement readings were taken at the times 0.1, 0.2, 0.5, 1.0, 2.0, 4.0, 8.0, 15.0, and 30.0 minutes, 1, 2, 4, 8, and 24 hours. Reading should be taken until 100% of primary consolidation is completed.



#### Settlement Analysis of Self Weight/Settling Column Test



#### **Settlement Reading Schedule:**

Readings were taken at 0, 0.5, 1, 2, 4, 8, 15, 30, 60, 120, 240 minutes, and then twice daily after that.

#### **Findings:**

It could be concluded that any acrylic cylinders greater than the diameter of 6 inches would have negligible frictional effects on self-weight consolidation test results.





0.001Effective stress,  $\sigma$  (tsf)

Effective stress vs. void ratio plots of the slurry soil samples of settling column Test

Moisture content vs depth of the slurry soil samples of settling column Test

0.01

0.001Effective stress,  $\sigma$  (tsf)

0.01

0.0001



0.0001



0.001Effective stress,  $\sigma$  (tsf)

0.01

0.0001

Effective stress vs. coefficient of consolidation C<sub>V</sub> and hydraulic conductivity, K of the slurry sample of Settling Column Test



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Effective stress vs. void ratio plots of the slurry soil samples of oedometer test using Stainless steel Dial cap



Effective stress vs. Coefficient of Consolidation and Hydraulic Conductivity plots of the slurry soil samples of oedometer test using Stainless steel Dial cap



Effective stress vs. void ratio plots of the slurry soil samples of oedometer test using 3D printed Dial cap



Effective stress vs. Coefficient of Consolidation and Hydraulic Conductivity plots of the slurry soil samples of oedometer test using 3D printed Dial cap



**Combined Profile of void ratio verses effective stress of slurry sample** 

![](_page_15_Figure_2.jpeg)

![](_page_15_Picture_3.jpeg)

![](_page_15_Picture_4.jpeg)

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## **Consolidation Behaviors of the Slurry Samples**

#### Validation Using the USACE Recommended Equation

![](_page_16_Figure_2.jpeg)

Laboratory Test (pressure vs void ratio) Curve with Best Apparent Fit Curve Fitted Using USACE Recommended Equation.

![](_page_17_Figure_2.jpeg)

## **Empirical Equations to Estimate Cc for Louisiana Marsh Soils**

Statisticalparameter	<b>ω</b> <sub>n</sub> (%)	$r_d(Kg/m^3)$	ω <sub>l</sub> (%)	PI (%)	G <sub>s</sub>	C <sub>c</sub>	eo
Danaa	24.4 -	296.37-	37 -	17 -	2.35 -	0.16 -	0.669 -
Range	418	1602	394	268	2.72	2.86	12.74
Average	110.52	882.37	116.93	79.52	2.60	0.96	2.96
SD	83.86	371.35	105.37	73.98	0.11	0.73	2.48

#### Properties of mash soils along coastal Louisiana line.

#### **Correlation coefficient, R matrix for various soil properties**

	ω <sub>n</sub>	γd	ωι	PI	<i>G</i> <sub>s</sub>	<b>p</b> <sub>c</sub>	eo	C <sub>c</sub>	_
ω <sub>n</sub>	1	- 0.632	0.450	0.450	0.124	- 0.421	0.972	0.796	
$^{\mathcal{V}_{d}}$	- 0.632	1	- 0.084	- 0.117	0.256	0.564	- 0.579	- 0.530	
ωι	0.450	- 0.084	1	0.995	- 0.173	- 0.221	0.386	0.645	
PI	0.450	- 0.117	0.995	1	- 0.195	- 0.223	0.391	0.660	
$G_s$	0.124	0.256	- 0.173	- 0.195	1	0.091	0.177	- 0.089	
$p_c$	- 0.421	0.564	- 0.221	- 0.223	0.091	1	- 0.390	- 0.381	
$e_o$	0.972	- 0.579	0.386	0.391	0.177	- 0.390	1	0.819	
c <sub>c</sub>	0.796	- 0.530	0.645	0.660	- 0.089	- 0.381	0.819	1	
								The second	_

Note:  $c_c$  = compression index,  $e_o$  = initial void ratio,  $\omega_l$  = liquid limit,  $\omega_n$  = moisture content,  $\gamma_d$  = dry density, PI = plasticity index,  $G_s$  = Specific gravity, SD = Standard deviation

![](_page_18_Picture_6.jpeg)

#### **Empirical Equations to Estimate Cc for Louisiana Marsh Soils**

#### Assessment of Compression Index Considering the Sedimentation State

**Sedimentation State** 

 $e/e_L$ -log  $\sigma'_{\nu}$  curves for specimens of Louisiana marsh soil

 $e/e_L = (A - B \log \sigma'_v)$ 

 $\Delta e_r = \left[e_0 - C_r \log(\sigma'_{vy}/\sigma'_v)\right] - e_L(\mathbf{A} - \mathbf{B}\log\sigma'_{vy})$ 

 $= e_0 - Ae_L + Be_L \log(\sigma'_{vy})$  [C<sub>r</sub>, Recompression Index is very small]

 $\sigma'_{\nu\nu}$  = pre-consolidation pressure,  $e_L$  = Void ratio at Liquid Limit

where A and B are the regression constants representing the compression characteristics of consolidated clay and effective stress  $(\sigma'_v)$  (KPa)

![](_page_19_Figure_9.jpeg)

![](_page_19_Picture_10.jpeg)

#### **Empirical Equations to Estimate Cc for Louisiana Marsh**

![](_page_20_Figure_1.jpeg)

(a) compression index with liquid limit; (b) error of prediction on liquid limit basis vs  $\Delta e_r$ ; (c) compression index with natural water content; (d) error of prediction on natural water content basis vs  $\Delta e_r$ .

**Proposed empirical equation for predicting compression index** 

$$c_c = 0.0045\omega_l + 0.346e_0 - 0.374e_L + 0.0362e_L\log(\sigma'_{vy}) - 0.041$$
$$c_c = 0.0069\omega_n + 0.349e_0 - 0.372e_L + 0.0367e_L\log(\sigma'_{vy}) - 0.193$$

In saturated clay,  $e_L$  and  $e_0$  can be converted into  $\omega_l$  and  $\omega_n$ ,

$$c_{c} = 0.019\omega_{n} - 0.011\omega_{l} + 0.001\omega_{l}\log(\sigma_{v}') - 0.112$$
$$c_{c} = 0.016\omega_{n} - 0.009\omega_{l} + 0.002\omega_{l}\log(\sigma_{v}') - 0.135$$

![](_page_20_Picture_7.jpeg)

Prediction equations of the compression index for Louisiana marsh soils and their comparisons.

**Predicting Equation Considering Sedimentation State** 

$$c_{c} = 0.019\omega_{n} - 0.011\omega_{l} + 0.001\omega_{l}\log(\sigma_{v}') - 0.112\dots(1)$$
  
$$c_{c} = 0.016\omega_{n} - 0.009\omega_{l} + 0.002\omega_{l}\log(\sigma_{v}') - 0.135\dots(2)$$

![](_page_21_Figure_4.jpeg)

Mean Absolute Percentage Error (MAPE)

$$MAPE = \frac{1}{n} \sum_{t=1}^{n} \left| \frac{f_t - a_t}{a_t} \right|$$

where, n is the number of data points,  $a_t$  is the value of a measured parameter, and  $f_t$  is the predicted one.

Empirical Equation	R	MAPE (%)
$c_c = 0.0045\omega_l + 0.437$	0.645	34.1
$c_c = 0.0065 \text{PI} + 0.4414$	0.796	21.3
$c_c = 0.0069\omega_n + 0.1931$	0.660	31.4
$c_c = 0.2413 e_o + 0.2452$	0.819	18.1
$c_c = 1.3027 - 0.01512 r_d + 0.004196 \omega_l$	0.803	17.9
$c_c = 1.2817 - 0.01449 \varkappa_d + 0.005995 \text{PI}$	0.803	17.4
$c_c = 0.403379 - 0.00486 \mathfrak{r}_d + 0.004166 \mathrm{PI} + 0.166422 e_o$	0.895	13.6
$c_c = 0.103612 - 0.00498 \omega_n + 0.003031 \omega_l + 0.355261 e_o$	0.883	13.9
$c_{c} = 0.019\omega_{n} - 0.011\omega_{l} + 0.001\omega_{l}\log(\sigma_{\nu}') - 0.112$	0.897	12.8
$\frac{*c_c = 0.016\omega_n - 0.009\omega_l + 0.002\omega_l \log(\sigma_v') - 0.135}{1000}$	0.894	11.7

![](_page_21_Picture_9.jpeg)

Comparisons between the measured and predicted compression index using Equations (1) and (2).

## Conclusion

- This study is a proper guideline for a standard laboratory consolidation test procedure for dredged soils.
- Proper guideline for sample preparation is recommended, and special attention is paid to achieving a very low-stress seating load by using 3D printing technology.
- A loading schedule and a settlement reading schedule for modified oedometer tests are recommended in this thesis.
- A detailed calculation procedure for analyzing the consolidation properties from laboratory test data is illustrated in the thesis.
- This study proposed detailed methods for developing empirical equations and presented empirical equations for predicting the compression index of Louisiana marsh soil.

![](_page_22_Picture_6.jpeg)

## **On Going Research Work**

Settlement Column Test Setup Using Sensors and Numerical Modeling

![](_page_23_Figure_2.jpeg)

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![](_page_24_Picture_3.jpeg)

![](_page_25_Picture_0.jpeg)

# Thank you

![](_page_25_Picture_2.jpeg)