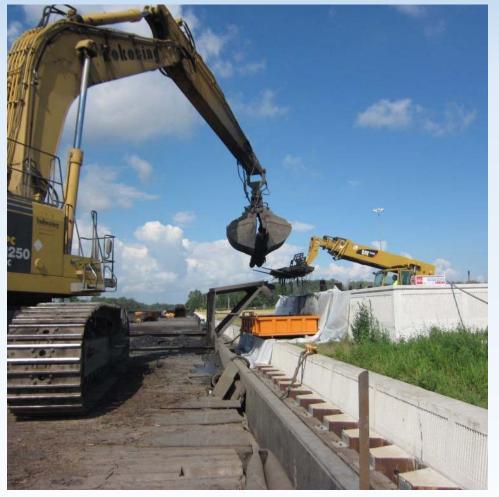
#### **Indiana Harbor and Canal (IHC)** Environmental Maintenance Dredging





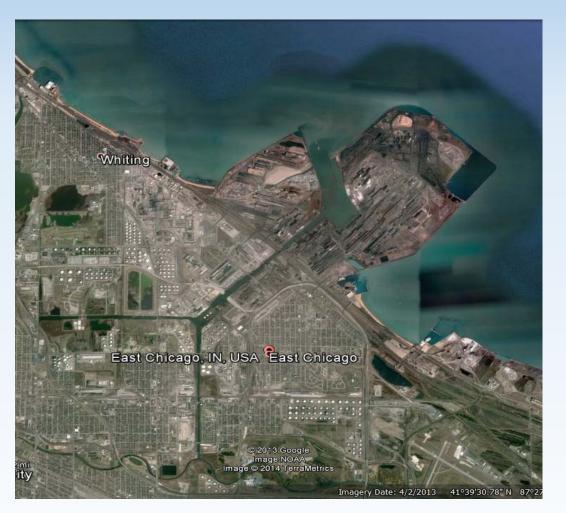
Prepared for the WEDA Midwest Chapter Meeting April 2014 - Cincinnati, OH





# **IHC Facility Operations & Dredging**

- Contract was awarded on 30 Sept, 2011 by the USACE – Chicago District
- Located in Northwest Indiana in the city of East Chicago, IN
- Starting second contract option year Joint Venture between Kokosing Construction Co. and O'Brien & Gere.
- Dredging is currently in progress for the 2014 season.







#### **Contact Consists of:**

Contract was awarded on September 30, 2011

(1 year contract renewable up to 5 years, dredge up to 400,000 Cubic Yards (CY)/year based on funding)

 2014 Option year 2
 Planning to dredge ~180,000 CY in the Federal Channel

Environmental monitoring

Site maintenance

Operation of the Gradient Control System







#### **Dredging and Placement**

Mechanical dredging with environmental bucket

- Turbidity monitoring up and downstream
- ➢Oil booms around dredging operation



kokosina Vo

DURDCHER MARINE DIVISION

Hydraulic off-loading with water recirculation from the CDF

≻Real time air monitoring, dock-

face air monitoring

Emissions controls at the CDF as needed





#### **Mechanical Dredging Operation**







#### **Mechanical Dredging Operation**



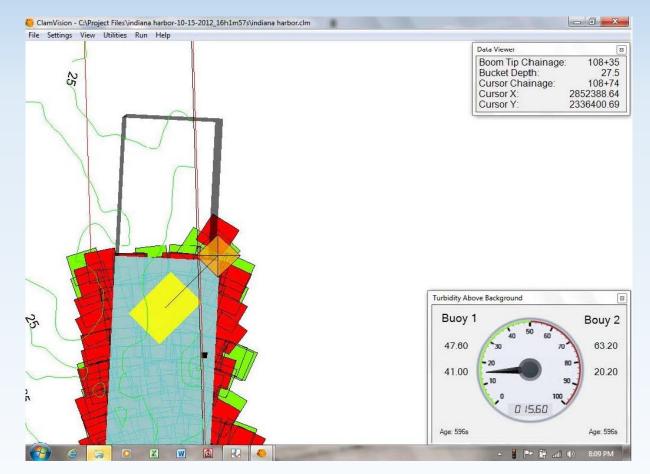




## **Dredging Quality Control**

- Controlled using ClamVision<sup>®</sup> software
- Allows for integration of real time turbidity and XYZ positioning



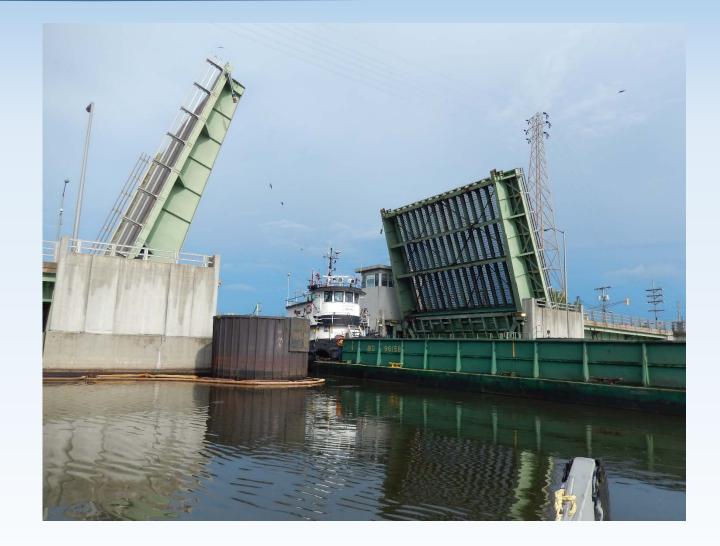




## Bridges

#### Six low bridges

- Two passenger car bridges, four train bridges
- Bridge restrictions on Indianapolis Boulevard weekdays from 5:45am – 7:45am and 3:15pm to 4:45pm

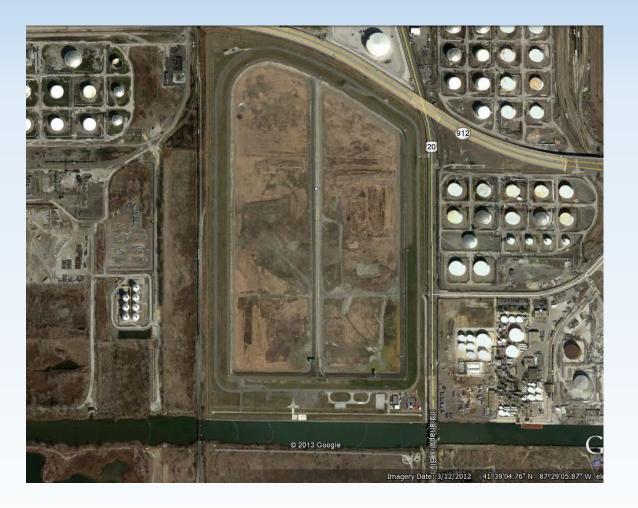






#### **Confined Disposal Facility**

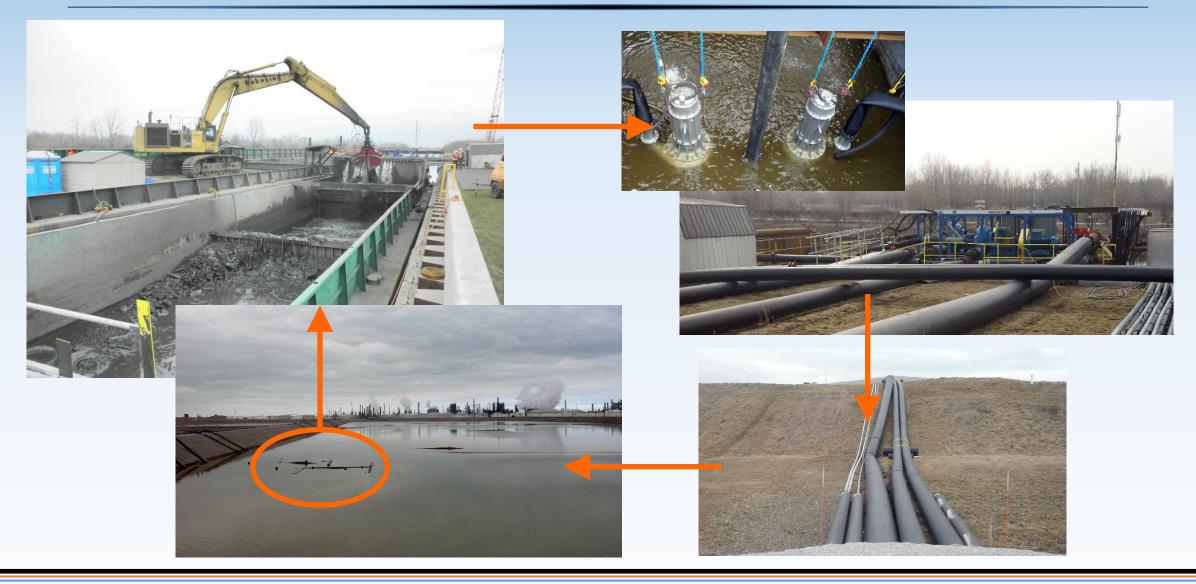
- Located on the site of a former refinery
- 90 acre CDF facility
  Split into two ~45 acre cells
- Ability to store in excess of 2.5 million cubic yards







#### **Offloading Operation**







#### **Unloading and Debris Separation**

- Hopper barges are unloaded with a Komatsu PC1250 excavator
- Sediment is screened to prevent debris from entering the submersible pumps
- Debris is stored in the debris separation barge until limiting draft requires the debris to be offloaded into the CDF.







# **Pumping System**

#### Two separate pumping trains

- One submersible and one booster pump in each train
- Each train controlled with Variable Frequency Drives to regulate the flow desired by the operator
- Can be operated with a wireless tablet, in an auxiliary control booth, or at the SCADA computer
- Farthest discharge is over 3000' from pump out barge





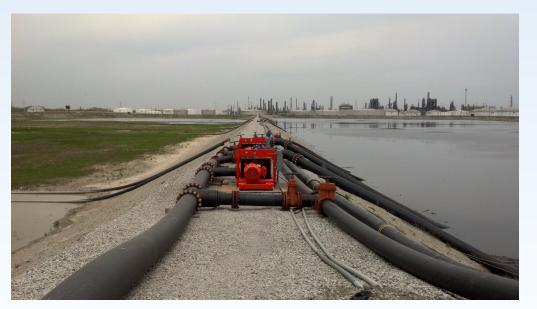


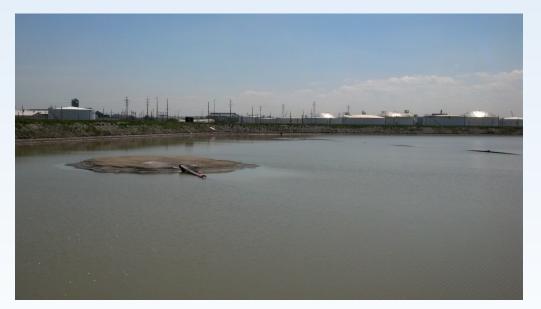
#### **Dredge Material Placement**

#### 10 discharge locations in each cell

- Material is discharged evenly to initially seal the CDF and to minimize unnecessary shoaling and island creation
- Maximum allowable exposed sediment is 15% of CDF area to prevent airborne contamination

✤Maximum exposed sediment to date : 10%











#### Recirculation

Water is recirculated to provide the necessary water to make a slurry without drawing additional water from the canal.





Water is also used in a manifold system to break up sediment placed on the debris screen to allow it's passage to the submersible pumps.





#### **Debris Encountered**







#### Solution

- By experimenting with different screen sizes an ideal size was selected
- Factors for determining screen size:
  - Ability to prevent material large enough to pass through the screen, but not the pumps
  - Ability to let sediment flow through the screen



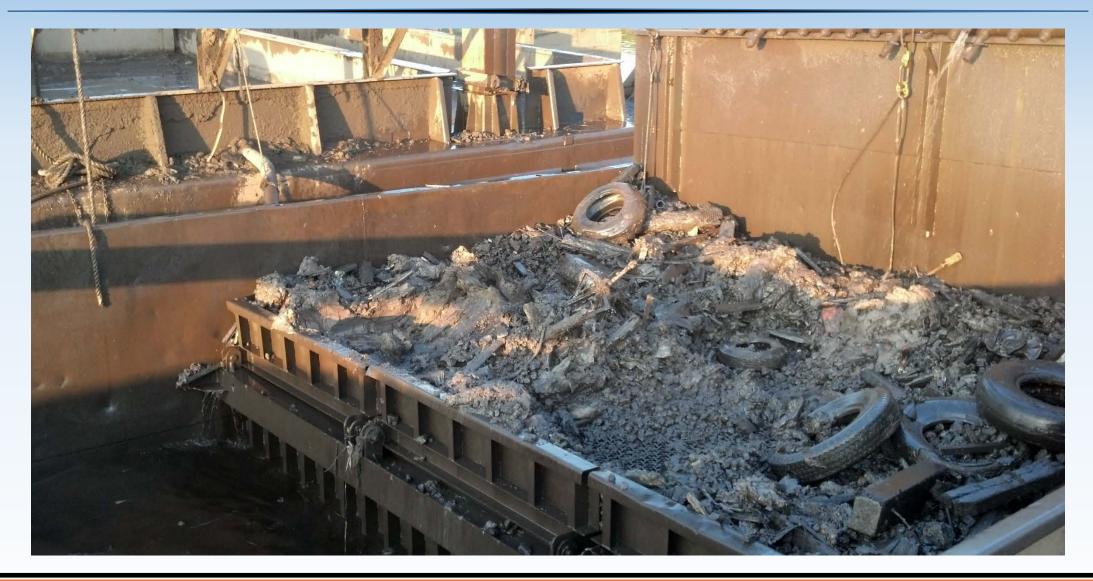








#### Debris







#### **Tentative Schedule**

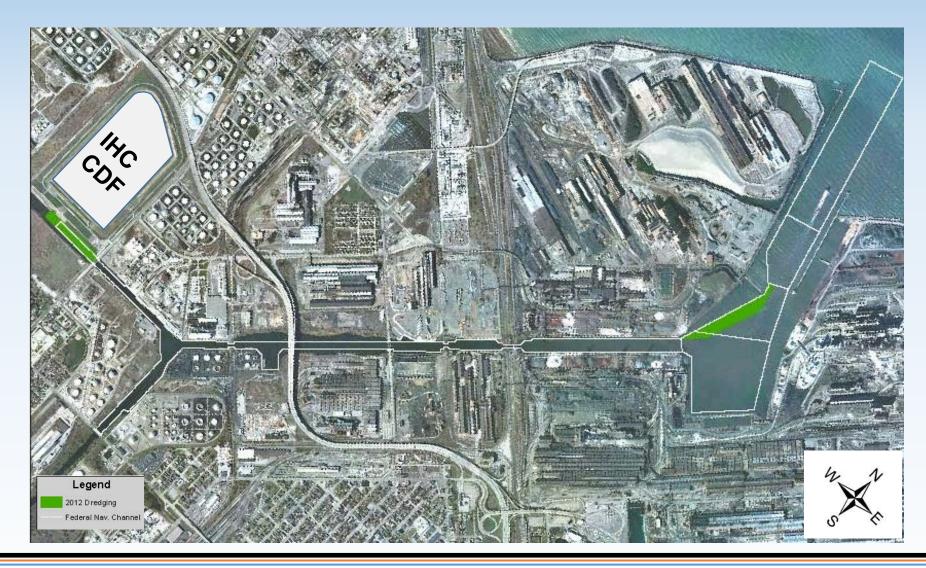
- Resume dredging start in Spring 2014 (first week in April 2014, if ice conditions allow)
- 180,000 +/- CY to be dredged at the turning basin and entrance channel
- 6 to 7 days a week,Two 12 hour (24 hour) shifts
- Approximately two months to complete dredging in 2014







#### 2012 Dredging Map ~94,000 CY







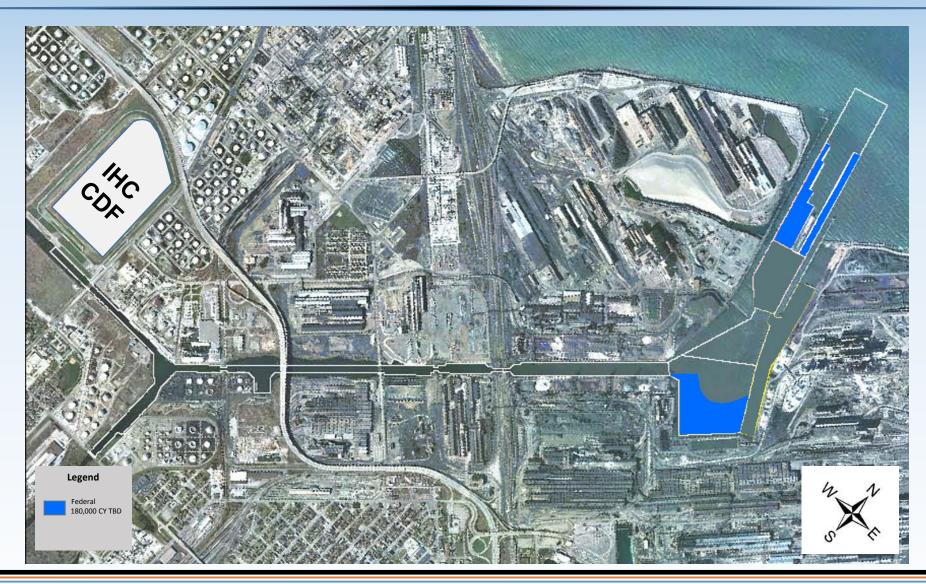
#### 2013 Dredging Map ~306,000 CY







#### 2014 Dredging Map ~180,000 CY







#### **Environmental Monitoring**



- Instream Water Quality Monitoring
- Ground Water Gradient Control Systems
- Real-time Volatile Emission Monitoring
   Total VOCs at the dredge site
  - 4 Air Monitoring Stations at the CDF
    - ✤ Naphthalene
    - ✤ Airborne particulate



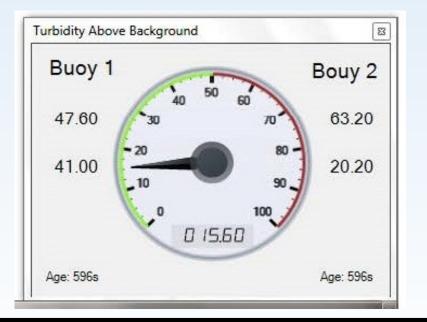


#### **Instream Water Quality Monitoring**





- Two environmental monitoring buoys:
  - Data Loggers
  - Two turbidity YSI sondes







#### **Groundwater Gradient Control**



Lift Stations and Wells direct ground water back into the CDF



An inward gradient is maintained to prevent ground water contamination of the surrounding community





## Sealing the CDF

- Two feet of sediment designed to seal the CDF
- Sealing required as much sediment to be placed in the CDF as quickly as possible
- \*~150,000 CY in each cell were required to seal the CDF
  - As of 2014, the CDF has stabilized and the groundwater wells are maintaining an inward gradient around the site.







## **Real-time Volatile Emission Monitoring**



- Purpose: Protect Community, Environment and Workers
  - Short-term (1-hr) and long-term (24-hr)
     Meet USEPA and IDEM regulations
- Program Data Requirements (short-term)
  - Immediately available (real-time)
     Dredge Site Total VOCs; daily
     CDF Naphthalene and particulate; 24/7
  - Comparison to short-term action levels (STALs)
  - Posted to public website





#### **Daily Real-time Measurements**

- Photo-ionization detectors (PID) used to measure VOC's
- Monitoring takes place at the dredge and at the offloading operations
- Concentration of VOC's determine the need for respirators







#### **Continuous Real-time Monitoring**



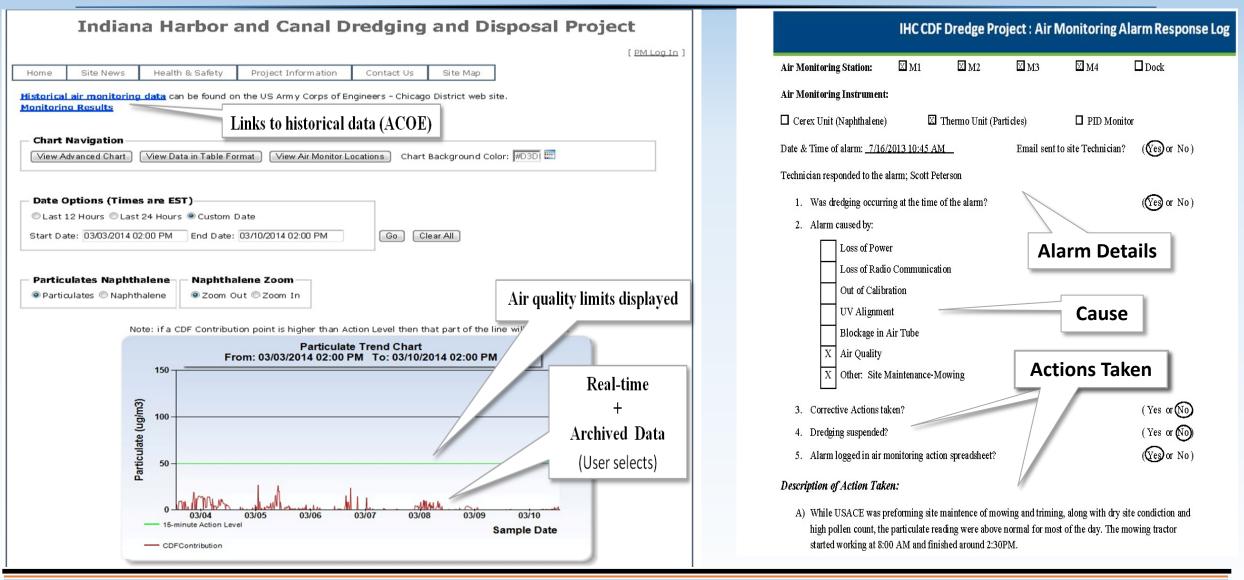
- Target Contaminants 24/7
   VOCs (naphthalene)
   Airborne particulate (PM<sub>10</sub>)
- Centralized Automated Data Collection
   Real-time; background corrected
   Integrated surface wind data
- Real-time to Air Monitoring Website
   <u>http://www.indianaharbordredge.com/AirQuality.aspx</u>

   Automated alarms





# Log







# **Real-time Monitoring Program Successes**

Demonstrated Continuous Protection - Community, Environment, and Workers

Dredging and off season

✤Air quality within USEPA and IDEM limits

Successful Real-time Website

Immediate feedback to project team and ACOE

Addressed public's air quality concerns

No air quality-related project delays





#### Indiana Harbor Dredging Website



#### http://www.indianaharbordredge.com







#### **Questions?** Comments?



Views expressed in this presentation are those of the Kokosing/O'Brien & Gere JV and not those of the U.S. Government



