#### New Harbor Development Inner Harbor Facilities - Valdez, AK











#### Introduction

- Client: City of Valdez
- General Contractor: Pacific Pile & Marine (PPM)
- Engineer: R&M Consultants, Inc.
- March 2018 March 2019
- \$25 Million Contract
- Inner Harbor Facilities
  - Pacific Pile & Marine, L.P.
    - Dredging and Pile/Float Installation
  - Key Subcontractors
    - Harris Sand and Gravel (Mechanical)
    - Puffin Electric (Electrical)
- Upland Facilities
  - F&W Construction







WA



#### Introduction

- Existing harbor at capacity
- Additional moorage space required to support commercial fishing and recreational vessels









## Dredging

- Marine Dredging
  - -14' MLLW Basin
  - 16,300 CY Marine Sediment
  - 35,000 CY of Bedrock
  - Offshore disposal









## Dredging

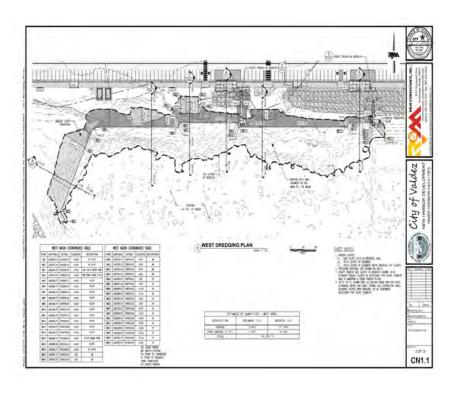
- Marine Equipment
  - Hitachi 1200 Excavator
    - 70' arm
    - 4 CY Clamshell
  - 60' x 120' Flexi-Float
    - Spuds for anchoring
  - 217' x 43' x 16' Dump Barge
- JD 870 Excavator for landbased excavation

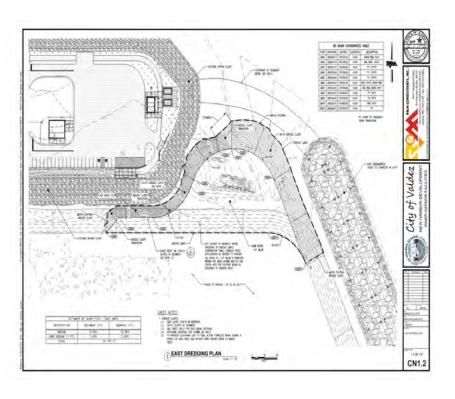






# **Dredging Basins**











# Dredging

- Hydrographic Surveying
  - Daily Progress Surveys
  - 27' Survey Vessel
  - Multibeam Sonar Wavemaster
- Machine Controls
  - RTK GPS
  - Hypack Dredging Software







#### New Harbor Development Inner Harbor Facilities



## **Rock Breaking**

- Excavator mounted breakers
  - Indeco HP 2500
  - XR 82 Xcentric Ripper
- Marine and Shore Based











# Drilling/Blasting

- Drilling
  - IR ECM-590 Rock Drills
  - No sub-drill allowed
  - PVC Casing
- Blasting
  - Small patterns in hard to access/break areas
- Vibration monitoring













# **Project Challenges**

- Rock Breaking
  - XR 82 Xcentric Ripper less effective in marine environment
  - Blasting required more than expected











### **Project Challenges**

- Tidal Conditions
  - 20' tidal changes
  - Schedule work around tidal access
    - Access Road
    - Split shifts
    - Drilling/loading at low tide, blasting at high tide to mitigate fly rock









## **Project Challenges**

- Marine Mammals
  - Observer coverage required for all dredging/rock breaking/blasting.
  - Shutdown zones exceeding
    5,000 m for blasting
  - Endangered Species
    - Humpback Whales
    - Steller Sea Lions







#### New Harbor Development Inner Harbor Facilities



### Questions?





