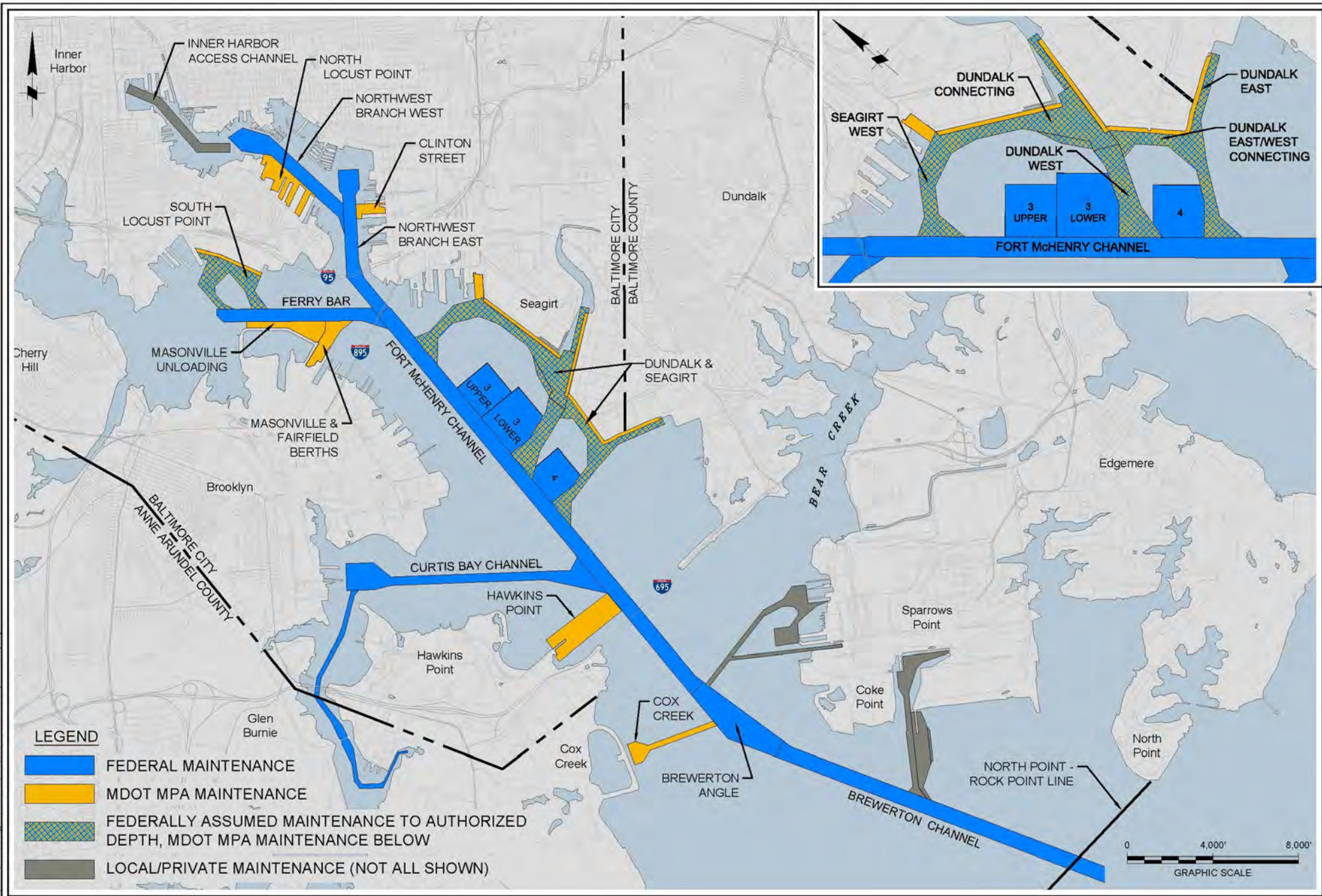


PORT OF BALTIMORE SEAGIRT MARINE TERMINAL BERTH 3 DEEPENING

WEDA Eastern Chapter Conference
Charleston, SC
October 15, 2021

Presented by: Ben Cushing and Lauren Folkert
Gahagan and Bryant Associates, Inc.





Study Area – Seagirt Marine Terminal



- The Seagirt–Dundalk Marine Terminal complex is one of Baltimore’s primary terminals.
- Operated by Ports America Chesapeake (PAC) under a 50–year public – private partnership with the Maryland Department of Transportation Maryland Port Administration (MDOT MPA).
- MDOT MPA responsible for maintaining channels.
- PAC responsible for berth modifications.

Seagirt Marine Terminal – Past Channel Modifications

- 1998 Baltimore Harbor Anchorages and Channels study resulted authorization of federal navigation improvements in Baltimore harbor which included deepening and widening the Seagirt Branch channels. (El. -42' MLLW)
- MDOT MPA has chosen to to complete the following channel modifications through the regulatory process rather than the civil works process.
 - 2007 – Deepened and Widened West Loop to El. -45' MLLW.
 - 2008 – Deepened East Loop to El. -50' MLLW.
 - 2015 – Widened East Loop

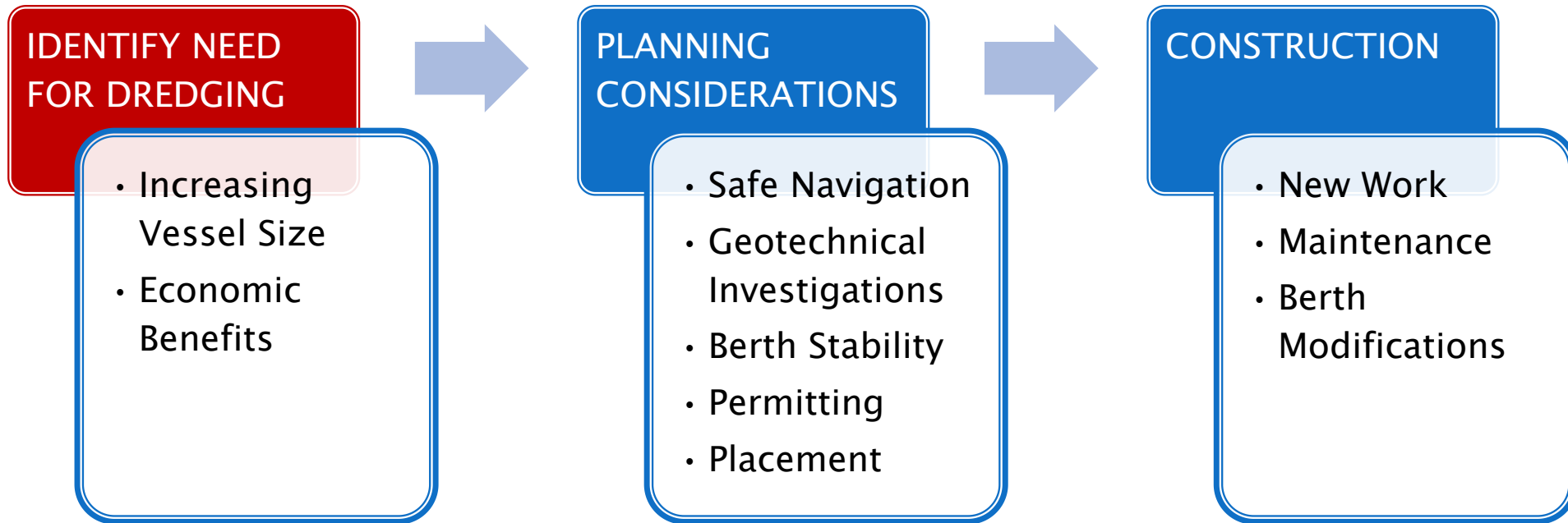


Seagirt Marine Terminal – Recent Berth 4 Construction



- New Berth 4 wharf structure and berthing pocket dredged in 2012
- Purchased 4 Super-Post Panamax ZPMC Gantry Cranes which became operational at Berth 4 in 2013.
 - Outreach of 22 containers wide
 - Working height: 140 ft.
 - Capable of handling 1.5 million twenty-foot-equivalent units (TEU) per year

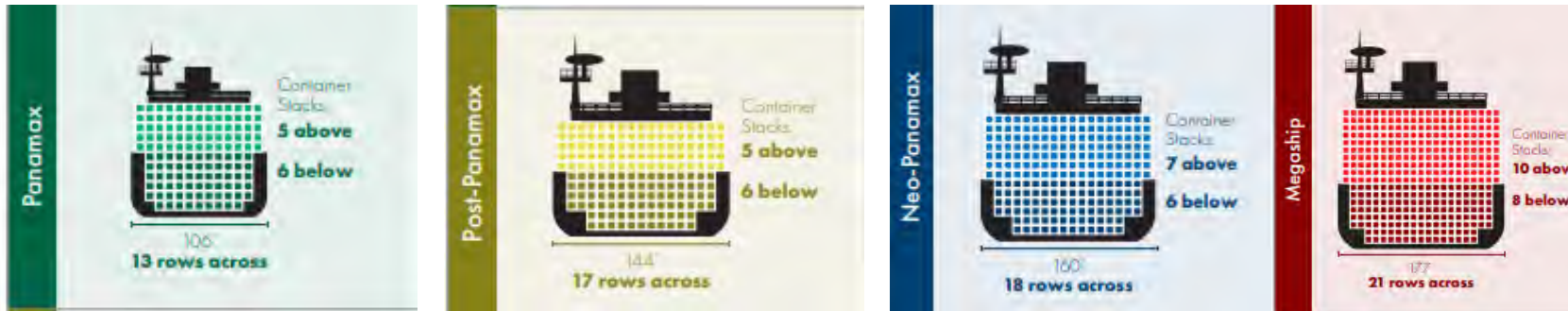
Seagirt Berth 3 –New Work Dredging



Increasing Vessel Size

Category	TEU	Length (ft)	Beam (ft)	Draft (ft)
Megaship	>14,500	>1,200	>160	>49.9
New Panamax	10,000–14,500	1,200	160	49.9
Post Panamax	4,500–10,000	1,100	144	49.9
Panamax	3,000–5,000	965	106	39.5

- New-Panamax ships designed to transverse the Expanded Panama Canal.
- As the fleet vessel size increases, ports need to fund improvements to allow larger vessels to call.
 - Larger Cranes
 - Deeper and wider channels.
 - Larger turning basins.
 - More container storage space.
 - Higher bridges
 - On dock rail capacity



Source: Bureau of Transportation Statistics – Vessel Size and Corresponding Port Infrastructure

Berth 3 – Economic Benefits

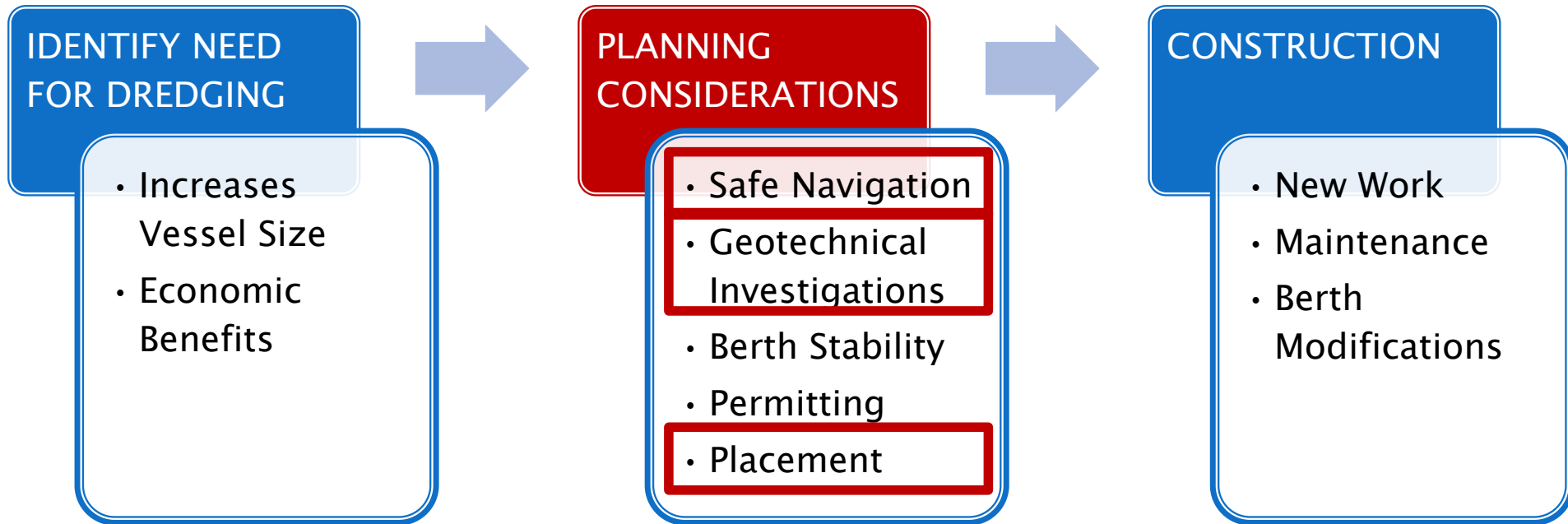
Seagirt Marine Terminal's Containerized Cargo Demand vs. Capacity



- Increase SMT capacity by 700,000 TEU
- Brings jobs to Baltimore.
- Howard Street Tunnel project will allow double stacking containers.

Source: MPA Berth 3 Modernization P3 Project FY2018 BUILD Grant Application – Martin Associates

Seagirt Berth 3 – New Work Dredging



Safe Navigation



➤ Required Channel Improvements:

- Deepen 1,400' x 60' Berth 3 Pocket to El. -50' MLLW. (PAC)
- Deepen the channel in front of Berth 3 to El. -50' MLLW.
- Increase channel width in front of Berth 3 (Widener 1)
- Larger Turning Basin (Wideners 2A/2B)

➤ MDOT MPA funded ship simulations.

- Evaluate the feasibility of a ULCV to transit to/from Berth 3 with proposed channel improvements.
- Verify and/or optimize proposed channel improvements.

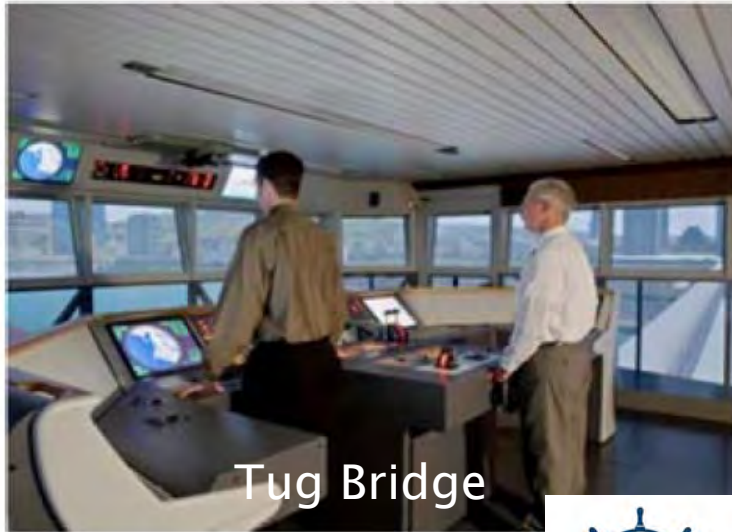
Ship Simulations



Bridge 1 FMSS



Simulation Control Room



Tug Bridge



Tug Bridge

- Maritime Institute of Technology and Graduate Studies
- Simulation research capabilities.
 - 360- degree Full-Mission Ship Simulator
 - 120-degree Bridge Tug Simulator
 - 300-degree Bridge Tug Simulator



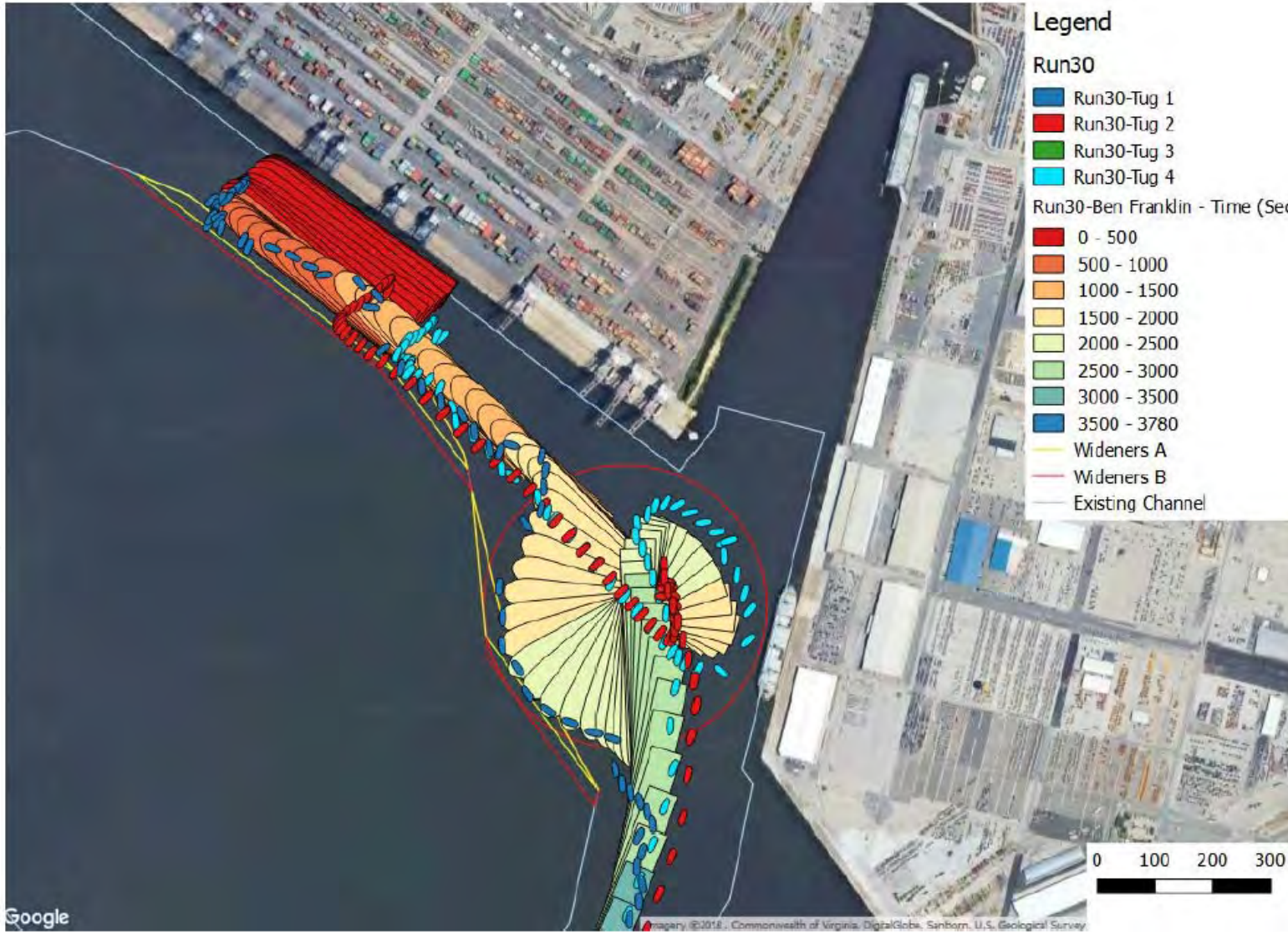
MITAGS
MARITIME INSTITUTE OF TECHNOLOGY
AND GRADUATE STUDIES

Ship Simulations



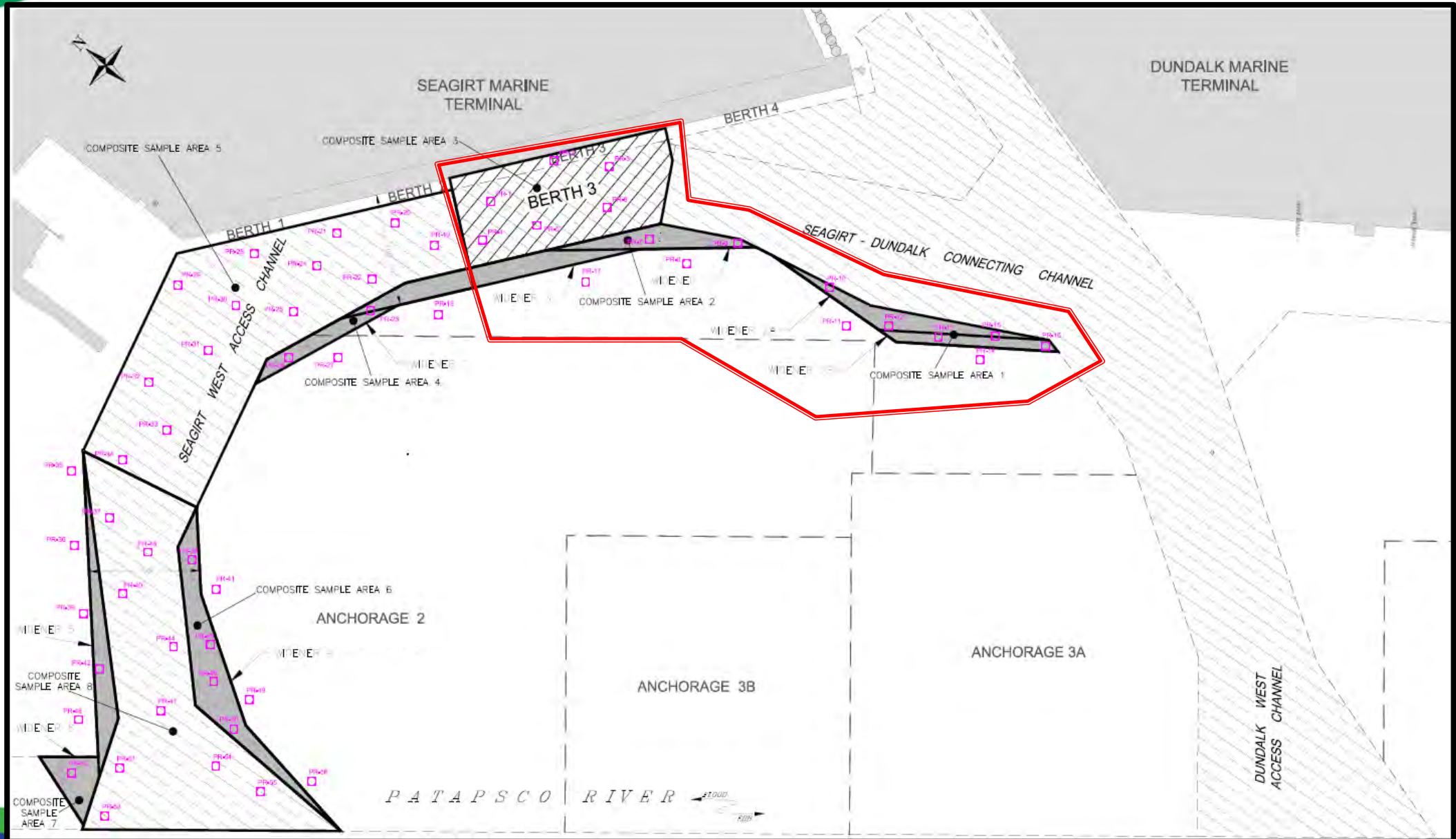
Vessel Models

Parameter	Kalina	Ben Franklin
Capacity (TEU)	14,000	18,000
Length (ft)	1,200	1,310
Beam (ft)	168	177
Load Draft (ft)	47	47

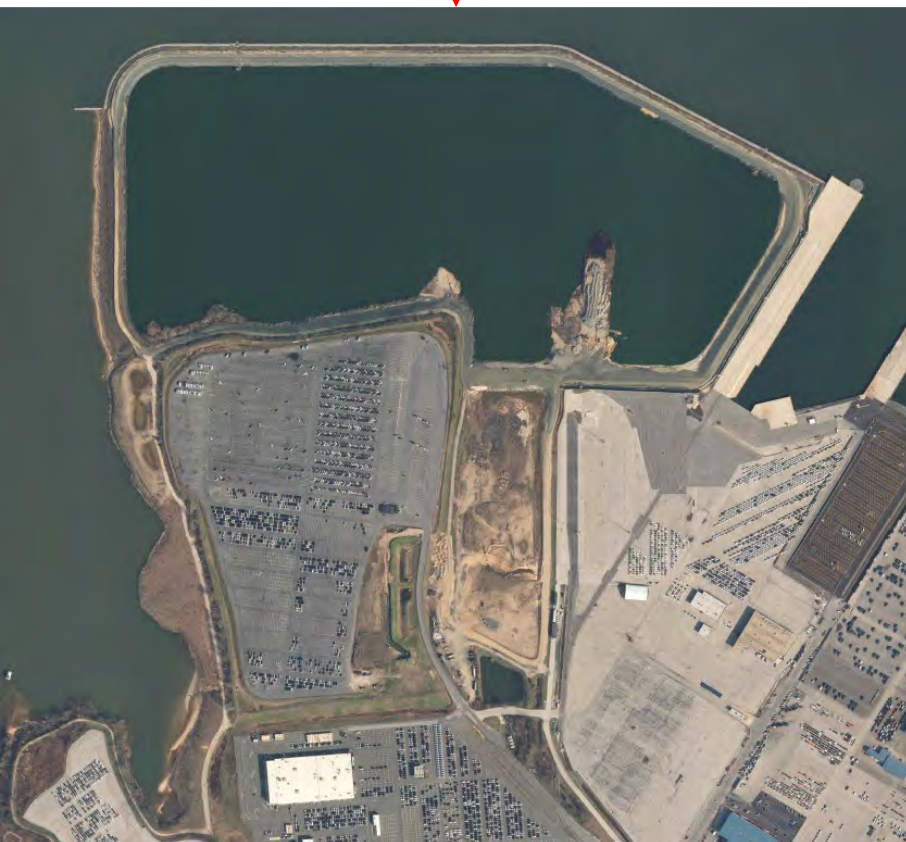


- 24 runs conducted with Ships entering and exiting Berth 3 via the East Loop.
- Turning Basin Widener 2A and 2B verified
- Widener 1 refined
 - Reduced dredging area by about 13,600 SF
 - Reduced quantity by about 14,000 CY

Geotechnical Investigation



Baltimore Harbor Dredged Material Containment Facilities



Baltimore Harbor Dredged Material Containment Facilities

- MDOT MPA funds:
 - Community Outreach
 - Mitigation
 - Permitting
 - Design
 - Construction
 - Operations and maintenance
 - Other Planning
- Tipping fee for federal and private dredging projects.



Hydraulic Inflow

- Dredged material & water elevation constraints within the DMCF's.
- Baltimore Harbor dredging projects typically require mechanical dredging with hydraulic unloading.
- Recirculation plan
 - Limit bay water introduced to the DMCF.
 - Minimize required operations and water management.



Recirculation Pump



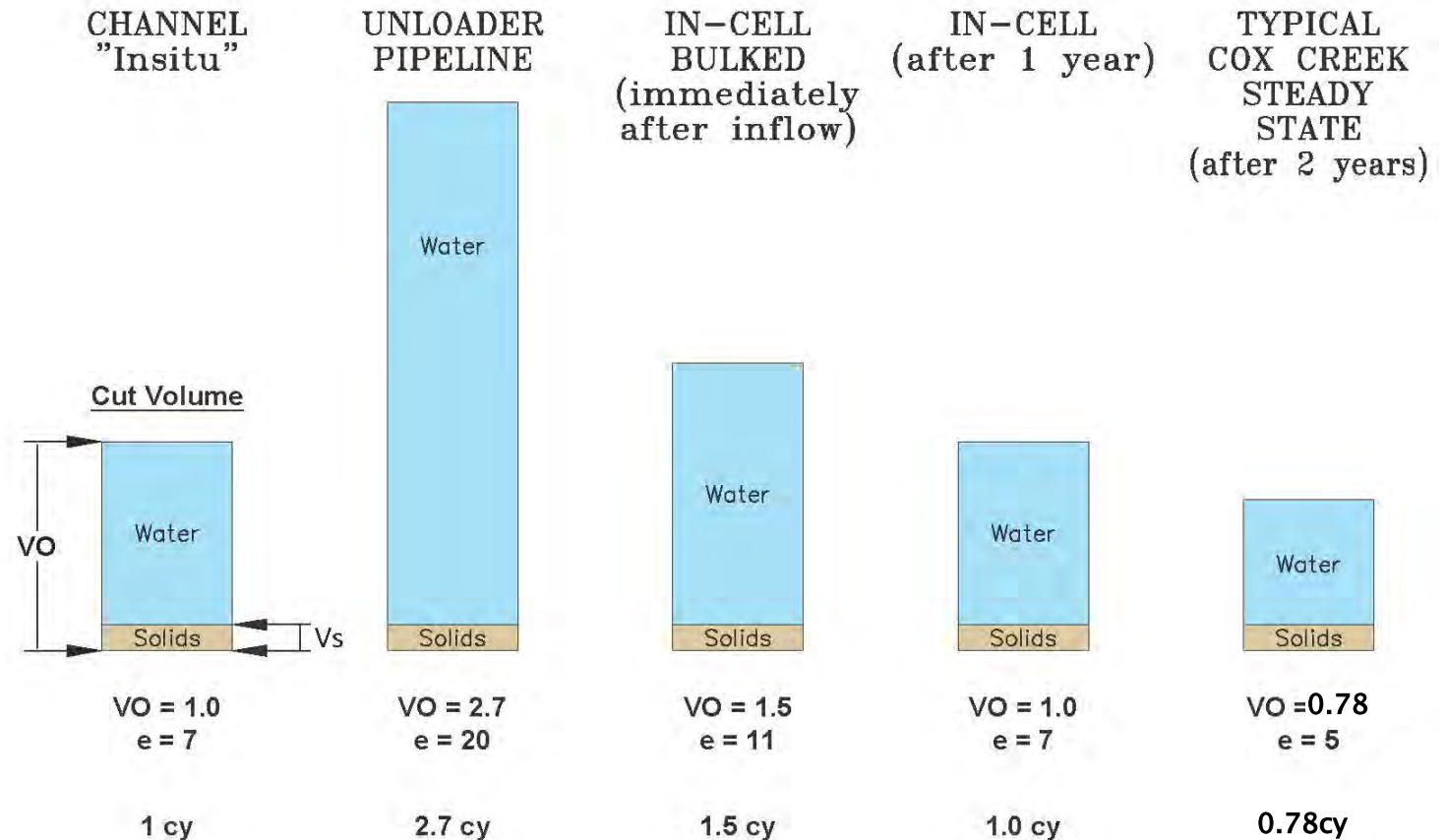
Corman Kokosing *CKCC Unloader No. 3*



Inflow point in the Masonville DMCF

Dredged Material Volume Change

- Void ratio of saturated material: $e = \frac{V_f}{V_s}$
- The “volume occupied” (VO), is used to describe the changes in volume over time that occur in DM as it is dredged and placed in a DMCF
 - VO changes over time as the DM consolidates
 - VO at time $t = \frac{V_t}{V_{cut}} = \frac{(et+1)}{(e_{cut}+1)}$

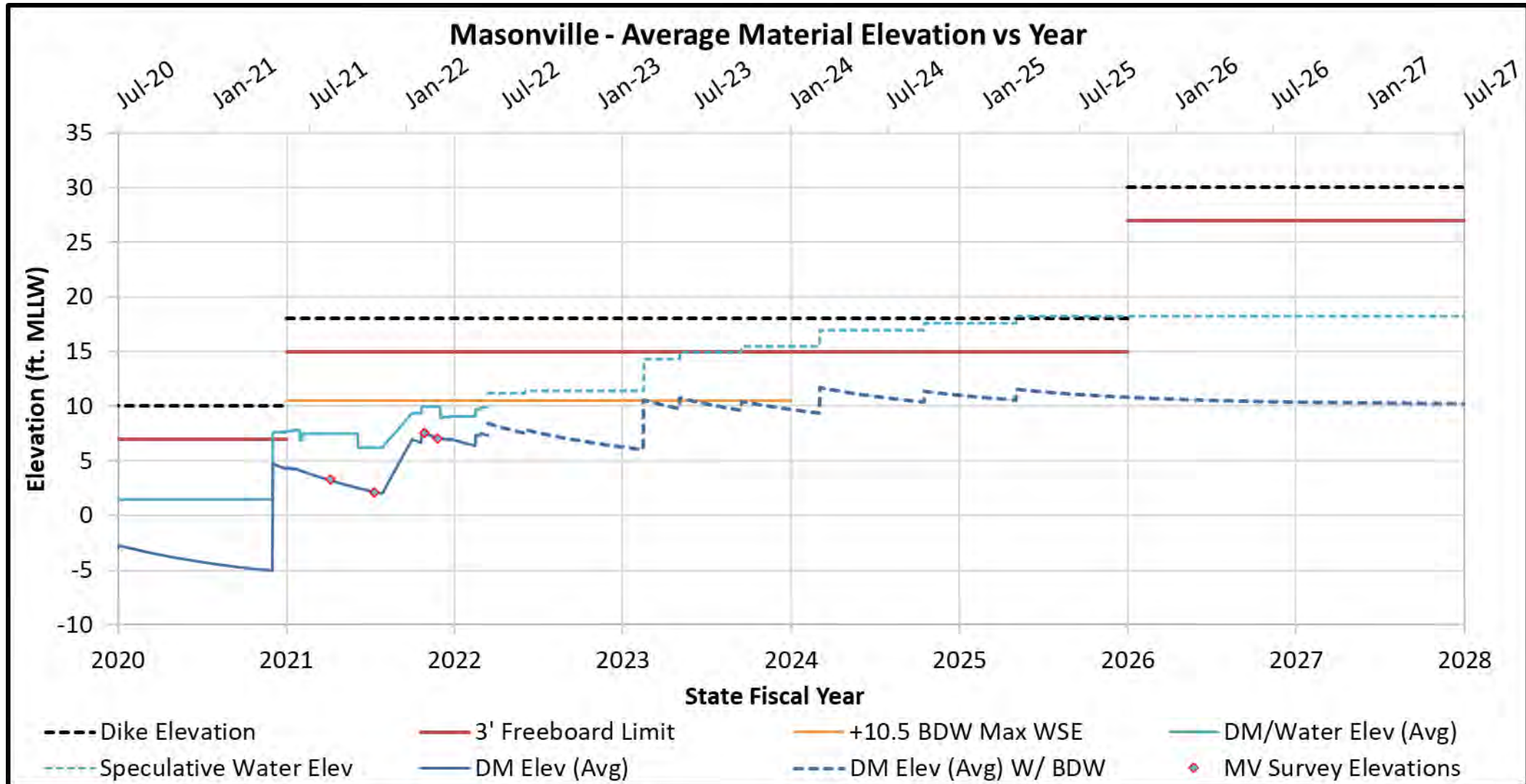


DMCF Surveying and Sampling

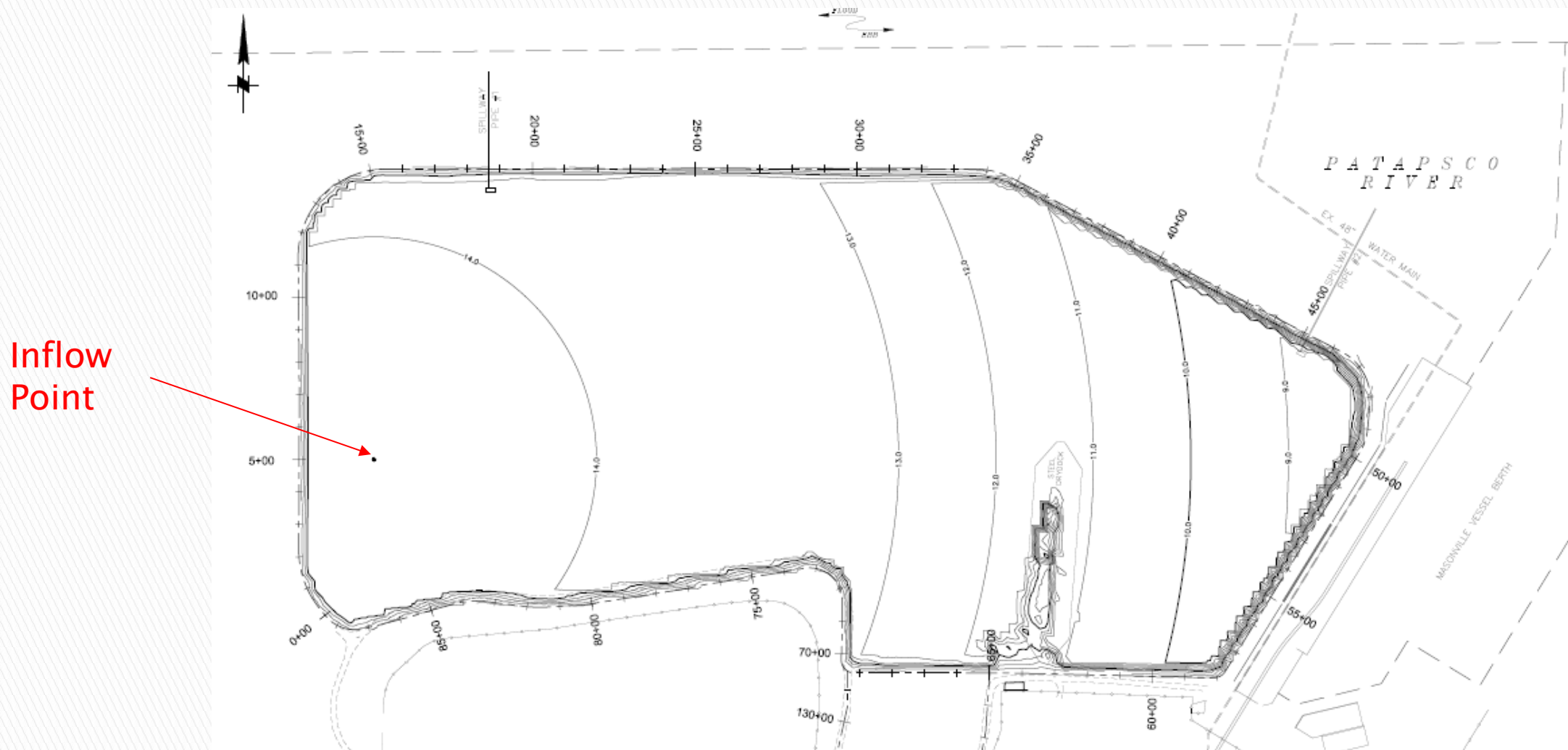
- Perform regular surveys within the DMCFs to obtain volume occupied.
- Perform sampling to obtain moistures contents at different depth
- Placement of the Seagirt Berth 3 New Work material created an opportunity to monitor the behavior of New Work material.



Predicting DMCF Elevations – 1D Modeling

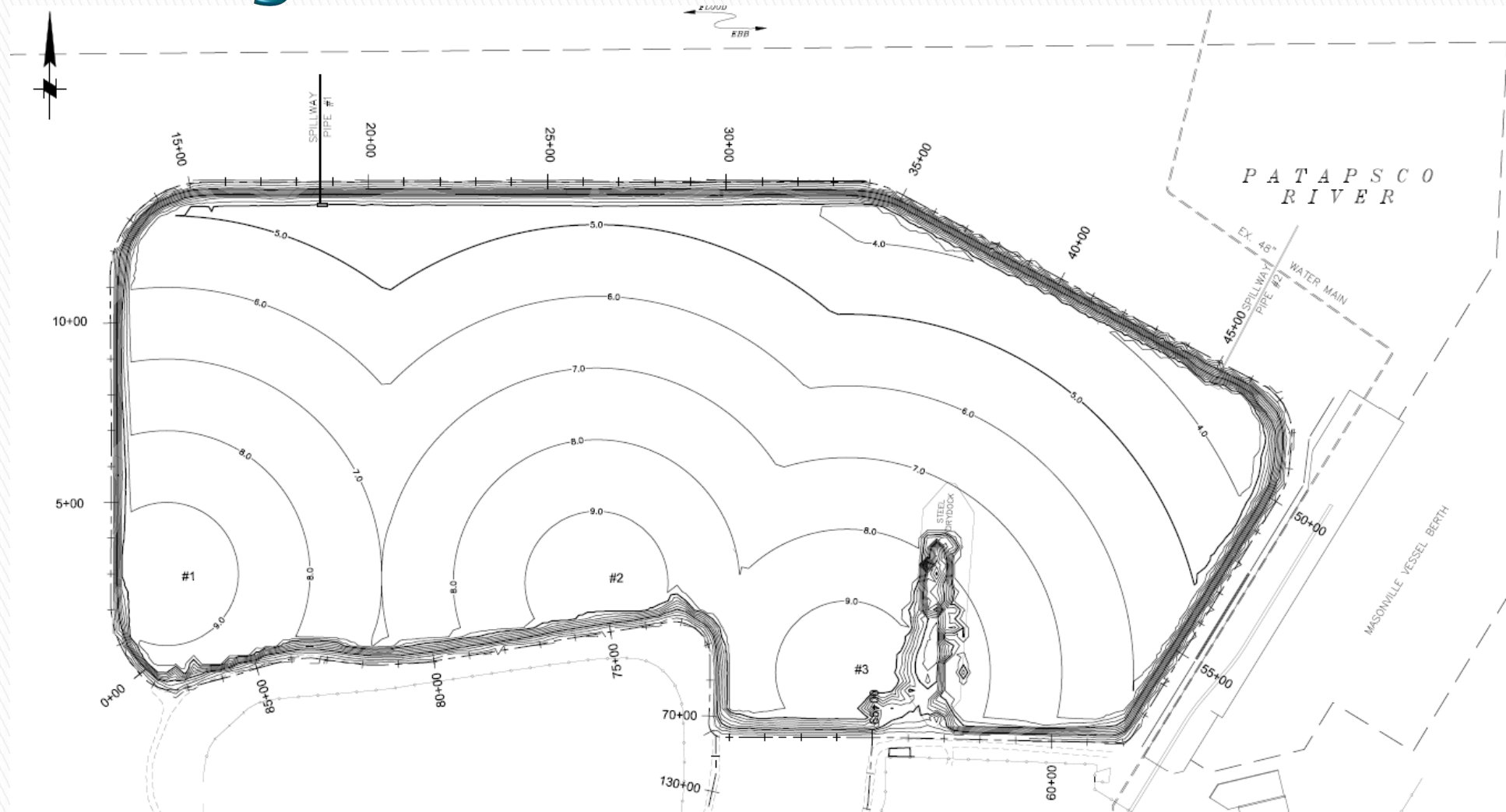


Predicting DMCF Elevations – 3D Modeling



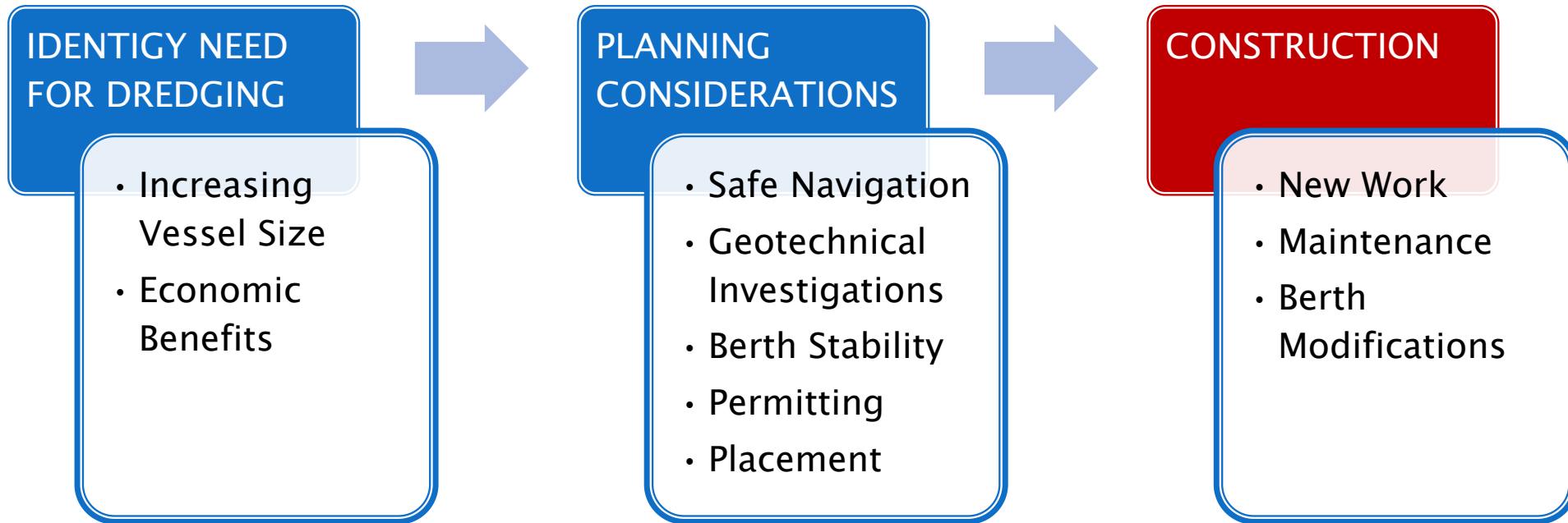
Scenario 1: No limiting peak elevation

Predicting DMCF Elevations – 3D Modeling



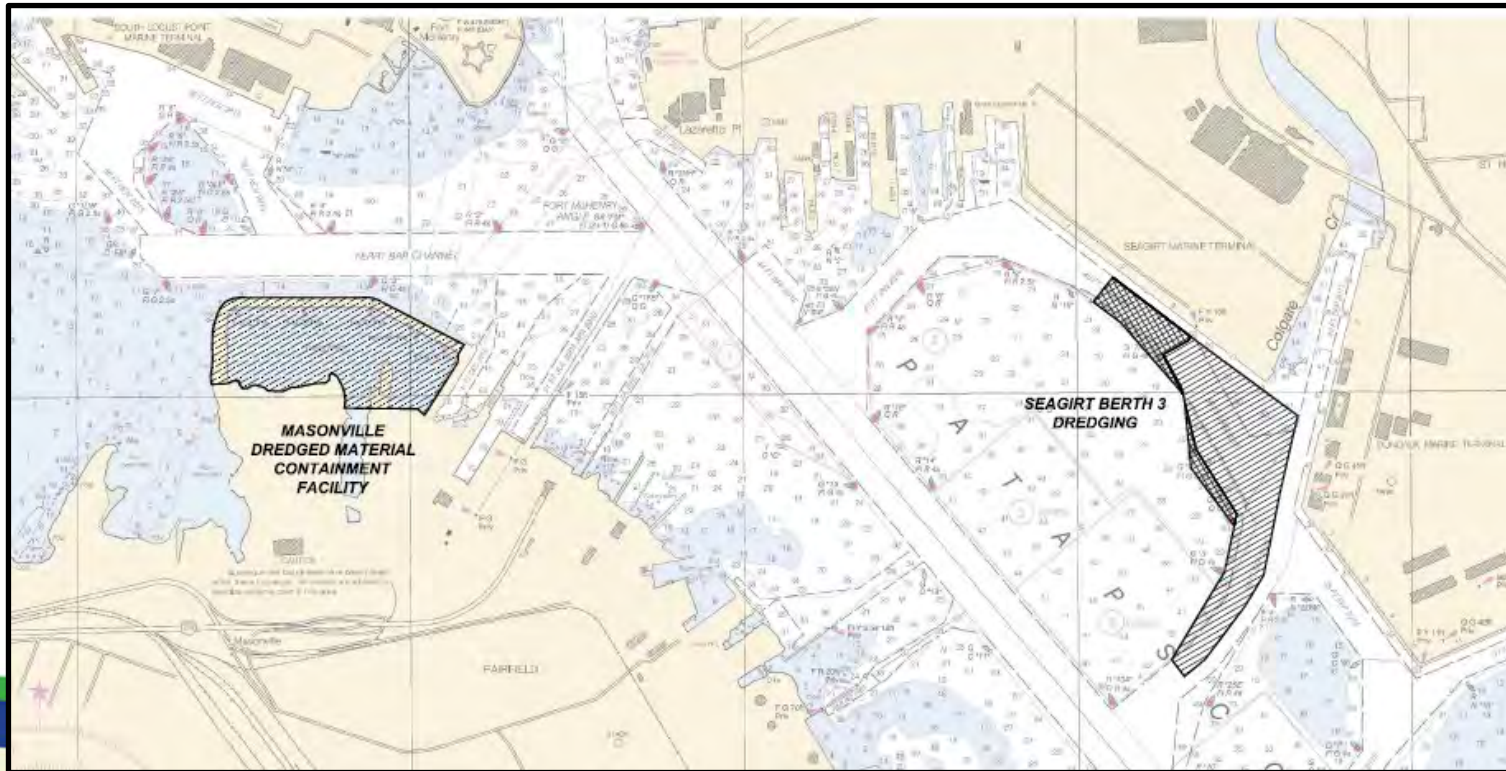
Scenario 2: Limiting peak elevation of EL. +10 ft MLLW

Seagirt Berth 3 – New Work Dredging

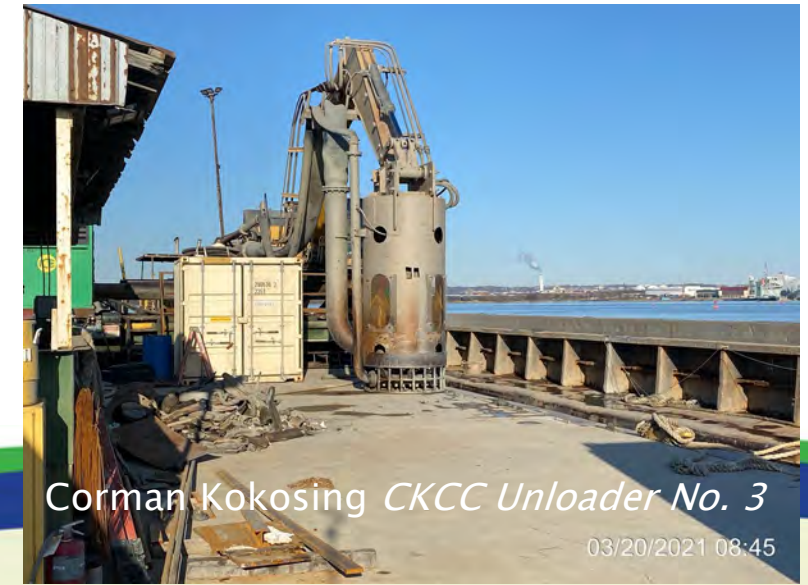


Channel Modifications (MDOT MPA)

- Contract awarded to Corman Kokosing Construction
 - Dredging to El. -51' + 1' OD MLLW
 - New Work: 400 KCY
 - Maintenance: 81 KCY
 - \$10,077,750
- Completed June 10, 2021



Corman Kokosing dredge *KOKO VI*
03/12/2021 07:20



Corman Kokosing *CKCC Unloader No. 3*
03/20/2021 08:45

Construction (PAC)

- Berth 3 Wharf Improvements awarded to FAY.
 - Contract Total: \$23,281,000
- FAY subcontracted dredging items to Corman
 - Dredging (32 KCY): \$1,718,500
 - Phase 1 completed September 3, 2021
 - Phase 2 planned to be completed in December
- Cranes delivered on September 9, 2021
 - Operational in 2022.
- Seagirt Berth 3 deepening will be a successful project completed through the regulatory process and a public / private partnership.



Cranes delivered aboard *the Zhen Hua 24*

Future New Work Projects

- Maintain a healthy dredging program to support future growth at the Port of Baltimore.
 - Deepening and widening of the Seagirt West Loop.
 - A third 50' berth at Seagirt Marine Terminal



An aerial photograph of a large port facility. In the foreground, a large container ship with "MSC" written on its side is docked at a pier, surrounded by numerous blue gantry cranes. The pier is filled with stacks of colorful shipping containers in various colors like red, blue, green, and yellow. In the background, there are industrial buildings, parking lots, and other port infrastructure. The water is dark blue.

Thank You

Lauren Folkert

GBA
ENGINEERS ★ SURVEYORS

Ben Cushing